



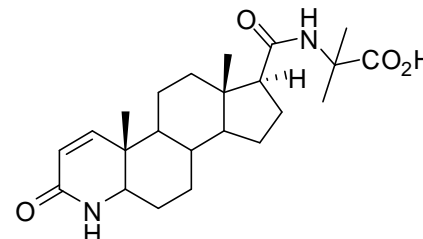
CERTIFIED REFERENCE MATERIAL CERTIFICATE OF ANALYSIS

NMIA S045: Carboxy Finasteride

Report ID: S045.2019.01 (Ampouled 190711)

Chemical Formula: C₂₃H₃₄N₂O₄

Molecular Weight: 402.5g/mol



Certified value

Batch No.	CAS No.	Mass per ampoule
17-S-07	116285-37-1	820 ± 21 µg

The uncertainty has been calculated according to ISO Guide 35 and is stated at the 95% confidence limit (k = 2).

IUPAC name: N-[[[(4aR,4bS,6aS,7S,9aS,9bS,11aR)-4a,6a-Dimethyl-2-oxo-2,4a,4b,5,6,6a,7,8,9,9a,9b,10,11,11a-tetradecahydro-1H-indeno[5,4-f]quinolin-7-yl]carbonyl]-2-methylalanine.

Expiration of certification: The property values are valid till 6 December 2022, i.e. three years from the date of certification provided the **unopened** material is handled and stored in accordance with the recommendations below. The material as issued in the unopened container and stored as recommended below should be suitable for use beyond this date, subject to confirmation of batch stability from the issuing body. The expiry date/shelf life does not apply to ampoules that have been opened. In such cases it is recommended that the end-user conduct their own in-house stability trials. The material will be re-tested on an annual basis to ensure that the property values are still valid. In the event a product fails the stability trial, notification will be sent to all impacted customers.

Description: The compound is supplied as a dried aliquot in a sealed ampoule and is intended for a single use to prepare a standard solution containing S045. This material was prepared by sourced from an external supplier, and certified for identity and purity by NMIA.

Intended use: This certified reference material is suitable for use as a primary calibrator.

Instructions for use: Open the ampoule and carefully rinse the interior at least three times with a suitable organic solvent (e.g. acetonitrile). This will transfer 820 ± 21 µg of anhydrous carboxy Finasteride.

Recommended storage: When not in use, this material should be stored at or below 4 °C in a closed container in a dry, dark area.

Metrological traceability: The certified purity value is traceable to the SI unit for mass (kg) through Australian national standards via balance calibration. In the mass balance approach all impurities are quantified as a mass fraction and subtracted from 100%.

Stability: In the absence of long term stability data the measurement uncertainty at the 95% coverage interval has been expanded to accommodate any potential change in the property value. The stability component has been estimated from stability trials conducted on similar materials by NMI Australia over the last ten years. The long-term stability of the compound in solution has not been examined.

Homogeneity assessment: The homogeneity of the material was assessed using purity assay by HPLC with UV detection on seven randomly selected ampoules of the material. The material was judged to be sufficiently homogeneous at this level of sampling as the variation in analysis results between samples was not significantly different at a 95% confidence level from that observed on repeat analysis of the same sample.

Safety: Treat as hazardous substance. Use appropriate work practices when handling to avoid skin or eye contact, ingestion or inhalation of dust. Refer to the provided safety data sheet.

S. R. Davies

Dr Stephen R. Davies,
Team Leader,
Chemical Reference Materials, NMI.
20 December 2019

NATA logo notice: Accredited for compliance with ISO 17034. Accreditation No. 198 / Corporate Site No. 20844. The results of the tests, calibrations and/or measurements included in this document are traceable to Australian/national standards.

Legal notice: Terms and Conditions associated with the provision of this reference material can be found on the NMIA website.

Characterisation Report:

HPLC: Instrument: Waters Model 2695
 Column: X-Bridge C-18, 5 µm (4.6 mm x 150 mm)
 Column oven: 40 °C
 Mobile Phase: A = MilliQ water (0.05% Formic acid); B = Acetonitrile (0.05% Formic acid)
 0-13 min 24% B; 13-20 min 24-80% B; 20-23 min 80%B; 23-24 min 80-24%B;
 24-32 min 24% B
 Flow rate: 1.0 mL/min
 Detector: Waters 2998 PDA operating at 208 nm
 Relative mass fraction of the main component:
 Initial analysis: Mean = 89.6%, s = 0.3% (7 ampoules in duplicate, December 2019)

The following analytical data was obtained on the bulk material subsequently used in the preparation of the ampoules.

The identity was confirmed by a range of spectroscopic techniques, NMR, IR and MS. The certified purity value was obtained by mass balance from a combination of traditional analytical techniques, including HPLC with UV detection, thermogravimetric analysis, Karl Fischer analysis and ¹H NMR spectroscopy. The purity value is calculated as per Equation 1.

$$\text{Purity} = (100 \% - I_{\text{ORG}}) \times (100 \% - I_{\text{VOL}} - I_{\text{NVR}}) \quad \text{Equation 1}$$

I_{ORG} = Organic impurities of related structure, I_{VOL} = volatile impurities, I_{NVR} = non-volatile residue.

Supporting evidence is provided by qualitative elemental microanalysis.

HPLC: Instrument: Waters Model 1525 Binary pump, 717 plus autosampler
 Column: X-Bridge C-18, 5 µm (4.6 mm x 150 mm)
 Column oven: 40 °C
 Mobile Phase: A = MilliQ water; B = Acetonitrile
 0-13 min 24% B; 13-20 min 24-80% B; 20-23 min 80%B; 23-24 min 80-24%B, 24-32
 min 24% B
 Both aqueous and organic phases contained 0.05 % formic acid (v/v)
 Flow rate: 1.0 mL/min
 Detector: Waters 2998 PDA operating at 208 nm
 Relative mass fraction of the main component:
 Initial analysis: Mean = 89.9%, s = 0.2% (7 sub samples in duplicate, January 2018)
 Re-analysis: Mean = 91.0%, s = 0.4% (5 sub samples in duplicate, January 2019)

Karl Fischer analysis: Moisture content 8.1% mass fraction (January 2018)
 Moisture content 9.0% mass fraction (January 2019)

Thermogravimetric analysis: Volatile content 8.1% and non volatile residue 0.2 – 0.3 % mass fraction (April 2018)

Spectroscopic and other characterisation data

LC-MS:	Instrument:	Waters Acquity/Waters TQ Detector
	Column:	X-Bridge C-18, 100 mm × 2.1 mm I.D. × 3.5 µm
	Column temp:	40 °C
	Solvent system:	A = MilliQ water; B = Acetonitrile 0-13 min 24% B; 13-20 min 24-80% B; 20-23 min 80%B; 23-24 min 80-24% B, 24-32 min 24% B Both aqueous and organic phases contained 0.05 % formic acid (v/v)
	Flow rate:	0.2 mL/min
	Sample prep:	100 µg/g in mobile phase
	Injection volume:	10 µL
	Ionisation mode:	Electrospray positive/negative ion
	Capillary voltage:	3.5 kV
	Cone voltage:	17 V
	Source temp:	120 °C
	Desolvation gas temp:	350 °C
	Cone gas flow rate:	1 L/hr
	Desolvation gas flow:	600 L/hr
	The retention time of carboxy finasteride is reported along with the major peak in the mass spectrum. The latter is reported as a mass/charge ratio.	
	4.3 min:	403.2 (M-H ⁺) <i>m/z</i>
ESI-MS:	Instrument:	Micromass Quatro LC Micro
	Operation:	Negative ion mode, direct infusion at 5.0 µL/min
	Ionisation:	ESI spray voltage at 3.0 kV negative ion
	EM voltage:	650 V
	Cone voltage:	30 V
	Peak:	401.1 (M-H ⁺) <i>m/z</i>
TLC:	Conditions:	Kieselgel 60F ₂₅₄ . Dichloromethane/methanol (85/15)
	Single spot observed,	R _f = 0.31 (streaks)
	Visualisation with UV at 254 nm and permanganate	
IR:	Instrument:	Biorad FTS300MX FT-IR
	Range:	4000-400cm ⁻¹ , KBr powder
	Peaks:	3577, 3470, 3220, 3171, 3049, 2967, 2933, 2865, 2840, 1722, 1643, 1594, 1543, 1272, 1165, 813 cm ⁻¹
¹ H NMR:	Instrument:	Bruker Avance III-500
	Field strength:	500 MHz
	Solvent:	MeOH- <i>d</i> ₄ (3.31 ppm)
	Spectral data:	δ 0.71 (s, 3H), 0.96 (s, 3H), 1.05-1.10 (m, 2H), 1.17-1.22 (m, 1H), 1.26-1.64 (m, 12H), 1.66-1.74 (m, 3H), 1.77-1.84 (m, 2H), 1.97-2.01 (m, 1H), 2.15 (dd, 1H, <i>J</i> = 10.8, 20.0 Hz), 2.26 (t, 1H, <i>J</i> = 9.3 Hz), 3.33-3.35 (m, 1H), 5.76 (d, 1H, <i>J</i> = 9.9 Hz), 6.97 (d, 1H, <i>J</i> = 9.9 Hz), 7.92 (s, 1H) ppm Both dichloromethane and acetone were measured at < 0.1% mass fraction respectively.
¹³ C NMR:	Instrument:	Bruker DMX600
	Field strength:	151 MHz
	Solvent:	MeOH- <i>d</i> ₄ (49.0 ppm)
	Spectral data:	δ 12.2, 13.9, 22.2, 24.4, 25.3, 25.4, 25.7, 26.3, 30.7, 36.6, 38.8, 40.4, 45.9, 56.86, 56.94, 57.0, 60.9, 123.1, 153.6, 168.8, 174.5, 178.2 ppm
Microanalysis:	Found:	C = 62.5%; H = 9.0%; N = 6.4% (January 2018)
	Calculated:	C = 63.0%; H = 8.7%; N = 6.4% (Calculated for C ₂₃ H ₃₄ N ₂ O ₄ ·2H ₂ O)