

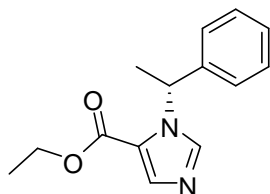


**REFERENCE MATERIAL ANALYSIS REPORT**

**Report ID: D976.2011.01**

Compound Name: **Etomidate**  
Collection Number: D976  
Chemical Formula: C<sub>14</sub>H<sub>16</sub>N<sub>2</sub>O<sub>2</sub>  
CAS Number: 33125-97-2  
Structure:

Description: Off white solid  
Batch Number: 11-D-27  
Molecular Weight: 244.3  
Batch Production Completed: November 2011



Synonyms: 1-[(1R)-1-Phenylethyl]-1H-imidazole-5-carboxylic acid ethyl ester  
(R)-(+)-1- $\alpha$ -Methyl-benzylimidazole-5-carboxylic acid ethyl ester  
Amidate, Hypnomidate, Lipuro, Radenarcon, Propiscin

Purity (mass fraction): 99.7  $\pm$  1.7% (95% coverage interval)

The purity value was obtained from a combination of traditional analytical techniques and quantitative nuclear magnetic resonance (QNMR). The purity estimate by traditional analytical techniques was obtained by subtraction from 100% of total impurities by GC-FID, thermogravimetric analysis, Karl Fischer analysis and <sup>1</sup>H NMR. The purity estimate by QNMR was obtained using a combination of the three proton triplet at 1.31 ppm, the two proton multiplet at 4.25 ppm and the one proton quartet at 6.35 ppm against a certified internal standard of dimethyl sulfone. Supporting evidence is provided by headspace GC-MS analysis of occluded solvent and elemental microanalysis.

GC-FID: Instrument: Varian CP-3800  
Column: VF-1MS, 29.58 m  $\times$  0.32 mm I.D.  $\times$  0.25  $\mu$ m  
Program: 150  $^{\circ}$ C (1 min), 10  $^{\circ}$ C/min to 300  $^{\circ}$ C (5 min)  
Injector: 250  $^{\circ}$ C Detector Temp: 320  $^{\circ}$ C  
Carrier: Helium Split ratio: 20/1  
Relative peak area response of main component:  
Initial analysis: Mean = 100.0%, s = 0.006% (10 sub samples in duplicate, November 2011)

GC-FID: Instrument: Varian CP-3800  
Column: HP-5, 30 m  $\times$  0.32 mm I.D.  $\times$  0.25  $\mu$ m  
Program: 150  $^{\circ}$ C (1 min), 10  $^{\circ}$ C/min to 300  $^{\circ}$ C (5 min)  
Injector: 250  $^{\circ}$ C Detector Temp: 320  $^{\circ}$ C  
Carrier: Helium Split ratio: 20/1  
Relative peak area response of main component:  
Initial analysis: Mean = 99.9%, s = 0.01% (10 sub samples in duplicate, November 2011)

Thermogravimetric analysis: Non volatile residue < 0.2% mass fraction (November 2011). The volatile content (e.g. organic solvents and/or water) could not be determined because of the inherent volatility of the material.

Karl Fischer analysis: Moisture content < 0.2% mass fraction (November 2011)

QNMR: Instrument: Bruker DMX-600  
Field strength: 600 MHz Solvent: CDCl<sub>3</sub> (7.26 ppm)  
Internal standard: Dimethyl sulfone (100% mass fraction)  
Initial analysis: Mean (1.31 ppm) = 99.7%, s = 0.3% (5 sub samples, November 2011)  
Initial analysis: Mean (4.25 ppm) = 99.5%, s = 0.4% (5 sub samples, November 2011)  
Initial analysis: Mean (6.35 ppm) = 99.9%, s = 0.4% (5 sub samples, November 2011)

### Spectroscopic and other characterisation data

GC-MS:	Instrument:	Agilent 6890/5973
	Column:	TG-1MS, 30 m x 0.25 mm I.D. x 0.25 $\mu$ m
	Program:	90 °C (1 min), 10 °C/min to 180 °C (7 min), 30 °C/min to 300 °C (3 min)
	Injector:	250 °C
	Carrier:	Helium, 1.0 mL/min
		Transfer line temp: 300 °C
		Split ratio: 20/1
	The retention time of the parent compound is reported along with the major peaks in the mass spectrum. The latter are reported as mass/charge ratios and (in brackets) as a percentage relative to the base peak.	
	Parent (16.1 min): 244 ( $M^+$ , 12), 105 (100), 104 (20), 77 (11) m/z	
HS-GC-MS:	Instrument:	Agilent 6890/5973/G1888
	Column:	DB-624, 30 m x 0.25 mm I.D. x 1.4 $\mu$ m
	Program:	50 °C (5 min), 7 °C/min to 120 °C, 15 °C/min to 220 °C (8.3 min)
	Injector:	150 °C
	Carrier:	Helium, 1.2 mL/min
		Transfer line temp: 280 °C
		Split ratio: 50/1
	Solvents detected:	None
TLC:	Conditions:	Kieselgel 60F <sub>254</sub> . Hexane/ethyl acetate (1/1)
		Single spot observed, $R_f = 0.16$ . Visualisation with UV at 254 nm
IR:	Instrument:	Biorad FTS3000MX FT-IR
	Range:	4000-400 $cm^{-1}$ , KBr powder
	Peaks:	3399, 3130, 3098, 3063, 2999, 2975, 2931, 2881, 1709, 1523, 1456, 1391, 1349, 1278, 1211, 1109, 1049, 922, 864, 769, 712, 665 $cm^{-1}$
<sup>1</sup> H NMR:	Instrument:	Bruker Avance-400
	Field strength:	400 MHz
	Spectral data:	Solvent: CDCl <sub>3</sub> (7.26 ppm)
		$\delta$ 1.31 (3H, t, $J = 7.1$ Hz), 1.85 (3H, d, $J = 7.1$ Hz), 4.25 (2H, m), 6.35 (1H, q, $J = 7.1$ Hz), 7.15-7.20 (2H, m), 7.24-7.30 (1H, m), 7.30-7.36 (2H, m), 7.71 (1H, s), 7.77 (1H, d, $J = 0.8$ Hz) ppm
		Diisopropyl ether estimated at 0.3% mass fraction was observed in the <sup>1</sup> H NMR
<sup>13</sup> C NMR:	Instrument:	Bruker Avance-400
	Field strength:	100 MHz
	Spectral data:	Solvent: CDCl <sub>3</sub> (77.0 ppm)
		$\delta$ 14.2, 22.2, 55.2, 60.4, 122.6, 126.2, 127.9, 128.8, 138.1, 139.7, 141.1, 160.3 ppm
Melting point:		67-69 °C
Microanalysis:		Found: C = 68.9%; H = 6.6%; N = 11.6% (November, 2011)
		Calc: C = 68.8%; H = 6.6%; N = 11.5% (Calculated for C <sub>14</sub> H <sub>16</sub> N <sub>2</sub> O <sub>2</sub> )

### Expiration of certification

The property values are valid till 15<sup>th</sup> November 2014, i.e. three years from the date of certification provided the **unopened** material is handled and stored in accordance with the recommendations below. The material as issued in the unopened container and stored as recommended below should be suitable for use beyond this date, subject to confirmation of batch stability from the issuing body.

The expiry date/shelf life does not apply to sample bottles that have been opened. In such cases, it is recommended that the end-user conduct their own in-house stability trials.

The long-term stability of the compound in solution has not been examined.

This material has been given a shelf life of three years from the date of certification. The material will be re-tested on an annual basis to ensure that the property values are still valid. In the event a product fails the stability trial, notification will be sent to all impacted customers.

In the absence of stability data the measurement uncertainty at the 95% coverage interval has been expanded to accommodate any potential change in the property value. The stability component has been estimated from stability trials conducted on similar materials by NMI Australia over the last 10 years.

### Homogeneity assessment

The homogeneity of the material was assessed using purity assay by GC-FID on ten randomly selected 1-2 mg sub samples of the material. The material was judged to be homogeneous at this level of sampling as the variation in analysis results between samples was not significantly different at a 95% confidence level from that observed on repeat analysis of the same sample.

### Recommended storage

When not in use, this material should be stored at or below 20 °C in a closed container in a dry, dark area.

### Intended Use

For *in vitro* laboratory analysis only.

### Caution

Treat as hazardous substance. Use appropriate work practices when handling to avoid skin or eye contact, ingestion or inhalation of dust.

### Legal notice

Neither NMI nor any person acting on NMI's behalf assumes any liability with respect to the use of, or for damages resulting from the use of, this reference material or the information contained in this certificate.

Authorised by:

S. R. Davies

Dr Stephen R. Davies,  
Team Leader,  
Chemical Reference Materials, NMI.  
Dated: 22 January, 2014.

Characterisation data and property values specified in this report were first issued on 27<sup>th</sup> February 2012.



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