### REFERENCE MATERIAL ANALYSIS REPORT

Report ID: D873.2014.01

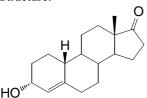
Compound Name: 3\alpha-Hydroxyestrenone

Collection Number: D873 Chemical Formula: C<sub>18</sub>H<sub>26</sub>O<sub>2</sub> CAS Registry Number: 65336-99-4

Structure:

Description: White powder Batch Number: 03-S-15 Molecular Weight: 274.4

Release date: 21st November 2005



Synonyms: 3α-Hydroxy-4-estren-17-one

Purity (mass fraction):  $96.2 \pm 3.6\%$  (95% coverage interval)

Purity estimate obtained from Quantitative NMR using certified dimethyl sulfone as the internal standard. Impurity estimates by HPLC and TGA are also provided.

Note: This material shows signs of decomposition when injected onto a silanised glass GC liner and subjected to temperatures between 130-250 °C.

QNMR: Instrument: Bruker DMX-600

Field strength: 600 MHz Solvent: CDCl<sub>3</sub> Internal standard: Dimethyl sulfone (100% m/m)

Initial analysis: Mean = 95.6%, s = 0.9% (4 sub samples, January 2007) Re-analysis: Mean = 96.9%, s = 0.5% (3 sub samples, January 2008)

QNMR: Instrument: Bruker DMX-600

Field strength: 600 MHz Solvent: CD<sub>3</sub>OD Internal standard: Dimethyl sulfone (100% m/m)

Initial analysis: Mean = 96.1%, s = 0.4% (5 sub samples, January 2011)

Re-analysis: Mean = 97.3%, s = 0.4% (2 sub samples in duplicate, February 2014)

HPLC: Column: Alltima C-18, 5  $\mu$ m (4.6 mm  $\times$  150 mm)

Mobile Phase: Acetonitrile/water (50:50)

Flow Rate: 1.0 mL/min Detector: ELSD

Relative peak area response of main component:

Initial analysis: Mean = 99.9%, s = 0.01% (7 sub samples in duplicate, September 2005) Re-analysis: Mean = 99.9%, s = 0.01% (5 sub samples in duplicate, October 2006)

Thermogravimetric analysis: Volatile content < 0.1% and non-volatile content < 0.2% mass fraction (November 2006)

### Spectroscopic and other characterisation data

GC-MS: Parent compound:

Instrument: Agilent 6890/5973

Column: Zebron ZB-5, 30 m x 0.25 mm I.D. x 0.30  $\mu$ m Program: 220 °C (1 min), 10 °C/min to 300 °C (5 min)

Injector: 250 °C Transfer line temp: 280 °C

Carrier: Helium 1.0 mL/min Split ratio: 20/1

Bis-TMS Derivative:

Instrument: Agilent 6890/5973

Column: Ultra 1, 17 m x 0.2 mm I.D. x 0.11µm Program: 189 °C (0.2 min), 3 °C /min to 240 °C,

10 °C /min to 265 °C, 30 °C/min to 310 °C (2 min)

Injector: 250 °C Transfer line temp: 300 °C

Carrier: Helium, 1.0 mL/min Split ratio: 14/1

The retention times of the parent compound and the *bis*-TMS derivative are reported along with the major peaks in the mass spectrum. The latter are reported as mass/charge ratios and (in brackets) as a percentage relative to the base peak.

Parent (7.8 min): 274 (M<sup>+</sup>, 61), 256 (100), 216 (31), 199 (29), 149 (27), 131 (27),

105 (40), 91 (90), 79 (51), 77 (36), 67 (32), 55 (28), 41 (29) m/z

Bis-TMS (8.4 min): 418 (M<sup>+</sup>, 45), 403 (60), 328 (27), 313 (33), 261 (6), 195 (10), 181 (15), 169 (22),

155 (11), 143 (12), 129 (10), 91 (21), 73 (100) m/z

TLC: Conditions: Kieselgel 60F<sub>254</sub> 100% Ethyl acetate. Single spot observed,

 $R_f = 0.51$ . Visualization with vanillin,  $H_2SO_4$  spray

IR: BioRad FTS3000MX FT-IR

Range: 4000-400 cm<sup>-1</sup>, KBr powder

Peaks: 3476, 2919, 2850, 1721, 1661, 1436, 1409, 1375, 1187, 1086, 1046, 954, 851

cm<sup>-1</sup>

<sup>1</sup>H NMR: Instrument: Gyro 300

Field strength: 300 MHz Solvent: CDCl<sub>3</sub> (7.26 ppm)

Key spectral data:  $\delta$  0.78 (1H, m), 0.91 (3H, s), 2.30 (1H, ddd, J = 2.6, 3.9, 14.0 Hz),

2.45 (1H, dd, J = 8.5, 19.0 Hz), 4.13 (1H, m), 5.58 (1H, d, J = 4.5 Hz), ppm

<sup>13</sup>C NMR: Instrument: Bruker Advance 300

Field strength: 75.5 MHz Solvent: CDCl<sub>3</sub> (77.16 ppm)

Spectral data: 8 13.8, 21.7, 22.7, 25.8, 30.4, 30.4, 31.5, 35.0, 35.8, 40.3, 42.0, 47.9,

49.9, 50.4, 64.4, 122.1, 144.9, 221.0 ppm

Microanalysis: Found: C = 78.9%; H = 9.5% (April 2005)

Calc: C = 78.8%; H = 9.6% (Calculated for  $C_{18}H_{26}O_2$ )

Melting point: Melting point not determined

Thermogravimetric analysis: Volatile content < 0.1% and non-volatile content < 0.2% mass fraction (November 2006)

### **Expiration of certification**

The property values are valid till 20<sup>th</sup> February 2019, i.e. five years from the date of re-certification provided the **unopened** material is handled and stored in accordance with the recommendations below. The material as issued in the unopened container and stored as recommended below should be suitable for use beyond this date, subject to confirmation of batch stability from the issuing body.

The expiry date/shelf life does not apply to sample bottles that have been opened. In such cases, it is recommended that the end-user conduct their own in-house stability trials.

The long-term stability of the compound in solution has not been examined.

This material has been given a shelf life of three years from the date of re-certification. This material has demonstrated stability over a minimum period of five years. The measurement uncertainty at the 95% coverage interval includes a stability component which has been estimated from annual stability trials.

## Homogeneity assessment

The homogeneity of the material was assessed using purity assay by HPLC with ELS detection on ten randomly selected 1-2 mg sub samples of the material. The material was judged to be homogeneous at this level of sampling as the variation in analysis results between samples was not significantly different at a 95% coverage level from that observed on repeat analysis of the same sample.

### **Recommended storage**

When not in use, this material should be stored at or below 4 °C in a closed container in a dry, dark area.

#### Intended Use

For *in vitro* laboratory analysis only.

#### **Caution**

Treat as hazardous substance. Use appropriate work practices when handling to avoid skin or eye contact, ingestion or inhalation of dust.

# Legal notice

Neither NMI nor any person acting on NMI's behalf assumes any liability with respect to the use of, or for damages resulting from the use of, this reference material or the information contained in this certificate.

Authorised by:

S.R. Davies

Dr Stephen R. Davies, Team Leader,

Chemical Reference Materials, NMI.

Dated: 28 February, 2014.

Characterisation data and property values specified in this report supersede those in all reports issued prior to 28<sup>th</sup> February 2014.



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