

Australian Government

Department of Industry, Science and Resources

National Measurement Institute



.HCI

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CERTIFIED REFERENCE MATERIAL CERTIFICATE OF ANALYSIS

NMIA D1043: (±)-4-Chloroamphetamine hydrochloride

Report ID: D1043.2025.01

Chemical Formula: C₉H₁₂CIN.HCI

Molecular Weight: 206.1 g/mol (HCl), 169.7 g/mol (base)

Certified value

Batch No.	CAS No.	Purity (mass fraction)
14-D-43	3706-38-5 (HCI) 64-12-0 (base)	99.8 ± 0.4%

The uncertainty has been calculated according to ISO Guide 35 and is stated at the 95% confidence limit (k = 2).

IUPAC name: 1-(4-Chlorophenyl)-2-propanamine hydrochloride.

Expiration of certification: The property values are valid till 23 June 2035, ten years from the date of re-certification provided the **unopened** material is handled and stored in accordance with the recommendations below. The material as issued in the unopened container and stored as recommended below should be suitable for use beyond this date, subject to confirmation of batch stability from the issuing body. The expiry date/shelf life does not apply to sample bottles that have been opened. In such cases it is recommended that the end-user conduct their own in-house stability trials.

Description: White powder prepared by synthesis and certified for identity and purity by NMI Australia. Packaged in amber glass bottles with a septum and crimped aluminium cap or screw top cap.

Intended use: This certified reference material is suitable for use as a primary calibrator.

Instructions for use: Equilibrate the bottled material to room temperature before opening.

Recommended storage: When not in use this material should be stored at or below 25 °C in a closed container in a dry, dark area.

Metrological traceability: The certified purity value is traceable to the SI unit for mass (kg) through Australian national standards via balance calibration. In the mass balance approach all impurities are quantified as a mass fraction and subtracted from 100%. Quantitative NMR provides an independent direct measure of the mass fraction of the analyte of interest, calibrated with an internal standard certified for purity (mass fraction).

Stability: This material has demonstrated stability over a minimum period of 10 years. The measurement uncertainty at the 95% confidence interval includes a stability component which has been estimated from annual stability trials. The long-term stability of the compound in solution has not been examined.

Homogeneity assessment: The homogeneity of the material was assessed using purity assay by GC-FID on seven randomly selected 1-2 mg sub samples of the material. The material was judged to be sufficiently homogeneous at this level of sampling as the variation in analysis results between samples was not significantly different at a 95% confidence level from that observed on repeat analysis of the same sample.

Safety: Treat as a hazardous substance. Use appropriate work practices when handling to avoid skin or eye contact, ingestion or inhalation of dust. Refer to the provided safety data sheet.

Report ID: D1043.2025.01 Product release date: 10 December 2014

S.R. Davies

Dr Stephen R. Davies, Team Leader, Chemical Reference Materials, NMI. 2 July 2025

This report supersedes any issued prior to 2 July 2025.

NATA Accreditation No. 198 / Corporate Site No. 14214.

Legal notice: Terms and Conditions associated with the provision of this reference material can be found on the NMIA website.

Characterisation Report:

The identity was confirmed by a range of spectroscopic techniques, NMR, IR and MS. The certified purity value was obtained from a combination of traditional analytical techniques including GC-FID detection, Karl Fischer analysis and ¹H NMR spectroscopy. The purity value is calculated as per Equation 1.

Purity = $(100 \% - I_{ORG}) \times (100 \% - I_{VOL} - I_{NVR})$ Equation 1

I_{ORG} = Organic impurities of related structure, I_{VOL} = volatile impurities, I_{NVR} = non-volatile residue

Supporting evidence is provided by quantitative NMR and elemental microanalysis. The certified purity value by qNMR was obtained using the two-proton multiplet at 2.88 ppm measured against a certified internal standard of maleic acid.

GC-FID:	Instrument: Column: Program: Injector:	Varian CP-3800 or Agilent 7890 HP-1 or HP-5, 30 m × 0.32 mm I.D. × 0.25 μm 80 °C (1 min), 10 °C/min to 180 °C, 30 °C/min to 300 °C (3 min) 200 °C Detector Temp: 320 °C		n to 300 °C (3 min)
	Carrier:	Helium	Split ratio:	20/1
	Relative mass fraction of Initial analysis: Re-analysis: Re-analysis: Re-analysis:	of the main componentas the free base: Mean = 99.9%, s = 0.01% (7 sub samples in duplicate, November 2014) Mean = 99.9%, s = 0.02% (5 sub samples in duplicate, May 2018) Mean = 99.9%, s = 0.01% (5 sub samples in duplicate, April 2021) Mean = 99.9%, s = 0.01% (5 sub samples in duplicate, June 2025)		
Karl Fischer analysis:		Moisture content \leq 0.2% mass fraction (November 2014, June 2018, March 2021 and June 2025)		
QNMR:	Instrument: Field strength: Solvent: Internal standard: Initial analysis:	Bruker Avance-III-500 500 MHz D_2O (4.79 ppm) Maleic acid (98.7% mass fra Mean (2.9 ppm) = 99.9%, s	,	mples, November 2014)

Spectroscopic and other characterisation data

GC-MS:		Agilent 6890/5973 TG-1MS, 30 m x 0.25 mm I.D. x 0.25 μ m 60 °C (1 min), 10 °C/min to 300 °C (3 min) 250 °C Transfer line temp: 280 °C Helium, 1.0 mL/min Split ratio: 20/1 50-550 <i>m/z</i> e free base is reported with the major peaks in the mass spectra. The latter are reported and (in brackets) as a percentage relative to the base peak. 168 (M+-H, 1), 156 (1), 154 (3), 127 (4), 125 (13), 117 (3), 115 (3), 91 (7), 89 (12), 75 (3), 63 (7), 44 (100) <i>m/z</i>		
ESI-MS:	Instrument: Operation: Ionisation: EM voltage: Cone voltage: Peak:	Micromass Quatro LC Micro Positive ion mode, direct infusion at 10 μ L/min ESI spray voltage at 3.5 kV positive ion 650 V 10 V 172.3 (M ^{Cl37} +H ⁺), 170.3 (M ^{Cl35} +H ⁺) <i>m/z</i>		
IR:	Instrument: Range: Peaks:	Bruker Alpha Platinum ATR 4000-400 cm ⁻¹ , neat 2987, 2899, 2808, 2741, 2708, 2604, 2519, 2502, 2065, 1506, 1491, 1464, 1387, 1215, 1105, 1086, 1014, 1001, 850, 797, 668, 520, 465, 409 cm ⁻¹		
¹ H NMR:	Instrument: Field strength: Solvent: Spectral data:	Bruker Avance III-500 500 MHz DMSO- d_6 (2.50 ppm) δ 1.11 (3H, d, $J = 6.5$ Hz), 2.69 (1H, dd, $J = 8.8$, 13.4 Hz), 3.03 (1H, dd, $J = 5.4$, 13.4 Hz), 3.39 (1H, m), 7.28 (2H, d, $J = 8.4$ Hz), 7.40 (2H, d, $J = 8.4$ Hz), 8.2 (3H, s) ppm Isopropanol estimated at 0.2% mass fraction was observed in the ¹ H NMR		
¹³ C NMR:	Instrument: Field strength: Solvent: Spectral data:	Bruker Avance III-500 125 MHz DMSO- <i>d</i> ₆ (39.5 ppm) δ 17.6, 39.2, 47.8, 128.5, 131.2, 131.5, 135.9 ppm		
Melting point:		161-163 °C		
Microanalysis:	Found: Calculated:	C = 52.6%; H = 6.3%; N = 6.8%; Cl% = 34.7% (November 2014) C = 52.5%; H = 6.4%; N = 6.8%; Cl% = 34.4% (Calculated for C ₉ H ₁₂ ClN.HCl)		