National Measurement Institute



CERTIFIED REFERENCE MATERIAL CERTIFICATE OF ANALYSIS

NMIA M898c: Salbutamol

Report ID: M898c.2023.01 (Bottled 190213)

Chemical Formula: C₁₃H₂₁NO₃ Molecular Weight: 239.3 g/mol

Certified value

Batch No.	CAS No.	Purity (mass fraction)
18-D-03	18559-94-9	99.8 ± 0.3%

The uncertainty has been calculated according to ISO Guide 35 and is stated at the 95% confidence limit (k = 2).

Synonyms: Albuterol

 α^{1} -[[(1,1-dimethylethyl)-amino]methyl]-4-hydroxy-1,3-benzenedimethanol

 α^{1} -[(tert-butyl-amino)methyl]-4-hydroxy-m-xylene- α , α' -diol 2-(tert-butylamino)-1-(4-hydroxy-3-hydroxymethylphenyl)ethanol 4-hydroxy-3-hydroxymethyl- α -[(tert-butylamino)methyl]benzyl alcohol

Expiration of certification: The property values are valid till 8 August 2028, five years from the date of re-certification provided the **unopened** material is handled and stored in accordance with the recommendations below. The material as issued in the unopened container and stored as recommended below should be suitable for use beyond this date, subject to confirmation of batch stability from the issuing body. The expiry date/shelf life does not apply to sample bottles that have been opened. In such cases it is recommended that the end-user conduct their own in-house stability trials.

Description: White powder sourced from an external supplier and certified for identity and purity by NMIA. Packaged in amber glass bottles with a septum and crimped aluminium cap or screw top cap.

Intended use: This certified reference material is suitable for use as a primary calibrator.

Instructions for use: Equilibrate the bottled material to room temperature before opening.

Recommended storage: When not in use this material should be stored at or below 25 °C in a closed container in a dry, dark area.

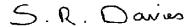
Metrological traceability: The certified purity value is traceable to the SI unit for mass (kg) through Australian national standards via balance calibration. In the mass balance approach all impurities are quantified as a mass fraction and subtracted from 100%.

Stability: This material has demonstrated stability over a minimum period of three years. The measurement uncertainty at the 95% coverage interval includes a stability component which has been estimated from long term stability trials.

The long-term stability of the compound in solution has not been examined.

Homogeneity assessment: The homogeneity of the material was assessed using purity assay by GC-FID on ten randomly selected 1-2 mg sub samples of the material. The material was judged to be sufficiently homogeneous at this level of sampling as the variation in analysis results between samples was not significantly different at a 95% confidence level from that observed on repeat analysis of the same sample.

Safety: Treat as a hazardous substance. Use appropriate work practices when handling to avoid skin or eye contact, ingestion or inhalation of dust. Refer to the provided safety data sheet.



Dr Stephen R. Davies, Team Leader, Chemical Reference Materials, NMI. 9 August 2023

This report supersedes any issued prior to 9 August 2023.

NATA Accreditation No. 198 / Corporate Site No. 14214.

Legal notice: Terms and Conditions associated with the provision of this reference material can be found on the NMIA website.

Characterisation Report:

The identity was confirmed by a range of spectroscopic techniques, NMR, IR and MS. The certified purity value was obtained by mass balance from a combination of traditional analytical techniques, including GC-FID, thermogravimetric analysis, Karl Fischer analysis and ¹H NMR spectroscopy. The purity value is calculated as per Equation 1.

Purity = $(100 \% - I_{ORG}) \times (100 \% - I_{VOL} - I_{NVR})$

Equation 1

 I_{ORG} = Organic impurities of related structure, I_{VOL} = volatile impurities, I_{NVR} = non-volatile residue.

Supporting evidence is provided by qualitative headspace GC-MS analysis of occluded solvents and elemental microanalysis.

GC-FID: Instrument: Varian CP-3800

Column: DB-17, 30 m \times 0.32 mm l.D. \times 0.25 μ m

Program: 100 °C (1 min), 10 °C/min to 250 °C, 30 °C/min to 280 °C (8 min)

Injector: 200 °C

Detector Temp: 320 °C

Carrier: Helium

Split ratio: 20/1

Relative mass fraction of the main component as the *tris*-TMS derivative:

Initial analysis: Mean = 99.8%, s = 0.008% (5 sub samples in duplicate, August 2021) Re-analysis: Mean = 99.9%, s = 0.004% (5 sub samples in duplicate, August 2023)

GC-FID: Instrument: Varian CP-3800

Column: HP-1, 30 m \times 0.32 mm l.D. \times 0.25 μ m

Program: 100 °C (1 min), 10 °C/min to 220 °C, 15 °C/min to 250 °C, 30 °C/min to 280 °C (5 min)

Injector: 200 °C

Detector Temp: 320 °C

Carrier: Helium

Split ratio: 20/1

Relative mass fraction of the main component as the *tris*-TMS derivative:

Initial analysis: Mean = 99.9%, s = 0.005% (10 sub samples in duplicate, September 2018)

Thermogravimetric analysis: Volatile content < 0.1% and non-volatile residue < 0.2% mass fraction (September

2018)

Karl Fischer analysis: Moisture content < 0.1% mass fraction (July 2018, August 2021 & July 2023)

Spectroscopic and other characterisation data

GC-MS: Instrument: Agilent 6890/5973

Column: DB5-MS, 30 m x 0.22 mm I.D. x 0.11 μm

Program: 100 °C (1 min), 15 °C /min to 145 °C, 25 °C /min to 300 °C (3 min)

Injector: 260 $^{\circ}$ C Transfer line temp: 280 $^{\circ}$ C

Carrier: Helium, 1.0 mL/min

Split ratio: 20/1

The retention time of the tris-TMS derivative is reported along with the major peaks in the mass

spectrum/spectra. The latter are reported as mass/charge ratios and (in brackets) as a percentage relative to

the base peak.

Tris-TMS (11.1 min): 440 (4), 369 (100), 192 (20), 147 (21), 86 (95), 73 (85), 57 (20) m/z

HS-GC-MS: Instrument: Agilent 6890/5973/G1888

Column: DB-624, 30 m x 0.25 mm I.D. x 1.4 μm

Program: 50 °C (5 min), 7 °C/min to 120 °C, 15 °C/min to 220 °C (8.3 min)

Injector: 150 °C Transfer line temp: 280 °C

Carrier: Helium, 1.2 mL/min Split ratio: 50/1

Solvents detected: Not detected

TLC: Conditions: Kieselgel 60F254. Methanol

Single spot observed, Rf = 0.4. Visualisation with UV at 254 nm

IR: Instrument: Bruker Alpha FT-IR

Range: 4000-400 cm⁻¹, neat

Peaks: 3141, 2966, 2864, 1609, 1503, 1337, 1270, 1233, 1080, 1039, 851, 821 cm⁻¹

¹H NMR: Instrument: Bruker Avance III 500

Field strength: 500 MHz

Solvent: MeOH- d_4 (3.31ppm)

Spectral data: δ 1.13 (9H, s), 2.67 (1H, dd, J = 7.9, 11.4 Hz), 2.78 (1H, dd, J = 9.0, 11.3 Hz), 4.62

(1H, dd, J = 4.1, 9.0 Hz), 4.65 (2H, s), 6.75 (1H, d, J = 8.2 Hz), 7.11 (1H, dd, J = 2.2,

8.2 Hz), 7.29 (1H, d, J = 2.2 Hz) ppm

¹³C NMR: Instrument: Bruker Avance III 500

Field strength: 126 MHz

Solvent: MeOH-d₄ (49.0 ppm)

Spectral data: δ 28.7, 51.1, 51.5, 61.1, 73.9, 115.9, 127.08, 127.10, 128.7, 134.9, 156.2 ppm

Melting point: 161-163 °C

Microanalysis: Found: C = 65.1%; H = 9.0%; N = 6.0% (November 2018)

Calculated: C = 65.3%; H = 8.8%; N = 5.9% (Calculated for $C_{13}H_{21}NO_3$)