## National Measurement Institute



# REFERENCE MATERIAL PRODUCT INFORMATION SHEET

## NMIA S045: Carboxy Finasteride

Report ID: S045.2022.01 (Ampouled 190711)

Chemical Formula: C<sub>23</sub>H<sub>34</sub>N<sub>2</sub>O<sub>4</sub> Molecular Weight: 402.5g/mol

**Property value** 

Batch No.	CAS No.	Estimated mass per ampoule
17-S-07	116285-37-1	820 ± 21 μg

The uncertainty has been calculated according to ISO Guide 35 and is stated at the 95% confidence limit (k = 2).

IUPAC name: N-{[(4aR,4bS,6aS,7S,9aS,9bS,11aR)-4a,6a-Dimethyl-2-oxo-2,4a,4b,5,6,6a,7,8,9,9a,9b,10,11,11a-

tetradecahydro-1H-indeno[5,4-f]quinolin-7-yl]carbonyl}-2-methylalanine.

**Expiration of certification:** The property values are valid till 28 September 2025, i.e. three years from the date of re-certification provided the **unopened** material is handled and stored in accordance with the recommendations below. The material as issued in the unopened container and stored as recommended below should be suitable for use beyond this date, subject to confirmation of batch stability from the issuing body. The expiry date/shelf life does not apply to ampoules that have been opened. In such cases it is recommended that the end-user conduct their own in-house stability trials.

**Description:** The compound is supplied as a dried aliquot in a sealed ampoule and is intended for a single use to prepare a standard solution containing S045. This material was prepared by sourced from an external supplier, and certified for identity and purity by NMIA.

**Intended use:** This reference material is recommended for qualitative analysis only and is not intended for use as a calibrator. The material does not have certified reference material status as metrological traceability of the stated purity value to the SI unit for mass (kg) has not been established.

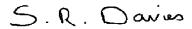
**Instructions for use:** Open the ampoule and carefully rinse the interior at least three times with a suitable organic solvent (e.g. acetonitrile). This will transfer approximately 820 μg of anhydrous carboxy finasteride.

Recommended storage: When not in use, this material should be stored at or below 4 °C in a closed container in a dry, dark area.

**Stability:** In the absence of long term stability data the measurement uncertainty at the 95% coverage interval has been expanded to accommodate any potential change in the property value. The stability component has been estimated from stability trials conducted on similar materials by NMI Australia over the last ten years. The long-term stability of the compound in solution has not been examined.

**Homogeneity assessment:** The homogeneity of the material was assessed using purity assay by HPLC with UV detection on seven randomly selected ampoules of the material. The material was judged to be sufficiently homogeneous at this level of sampling as the variation in analysis results between samples was not significantly different at a 95% confidence level from that observed on repeat analysis of the same sample.

**Safety:** Treat as hazardous substance. Use appropriate work practices when handling to avoid skin or eye contact, ingestion or inhalation of dust. Refer to the provided safety data sheet.



Dr Stephen R. Davies, Team Leader, Chemical Reference Materials, NMI. 21 November 2022

This report supersedes any issued prior to 21 November 2022

NATA Accreditation No. 198 / Corporate Site No. 14214.

Legal notice: Terms and Conditions associated with the provision of this reference material can be found on the NMIA website.

#### **Characterisation Report:**

HPLC: Instrument: Waters Model 2695 / Thermofisher RS pump and auto sampler

Column: X-Bridge C-18, 5 μm (4.6 mm x 150 mm)

Column oven: 40 °C

Mobile Phase: A = Milli Q water (0.05% Formic acid); B = Acetonitrile (0.05% Formic acid)

0-13 min 24% B; 13-20 min 24-80% B; 20-23 min 80%B; 23-24 min 80-24%B;

24-32 min 24% B

Flow rate: 1.0 mL/min

Detector: Waters 2998 PDA / RS PDA, operating at 208 nm

Relative peak area of the main component:

Initial analysis: Mean = 89.6%, s = 0.3% (7 ampoules in duplicate, December 2019) Re-analysis: Mean = 89.0%, s = 0.2% (5 ampoules in duplicate, November 2020) Re-analysis: Mean = 89.5%, s = 0.1% (5 ampoules in duplicate, October 2021) Re-analysis: Mean = 90.0%, s = 0.2% (5 ampoules in duplicate, September 2022)

### The following analytical data was obtained on the bulk material subsequently used in the preparation of the ampoules.

The identity was confirmed by a range of spectroscopic techniques, NMR, IR and MS. The certified purity value was obtained by mass balance from a combination of traditional analytical techniques, including HPLC with UV detection, thermogravimetric analysis, Karl Fischer analysis and <sup>1</sup>H NMR spectroscopy. The purity value is calculated as per Equation 1.

Purity =  $(100 \% - I_{ORG}) \times (100 \% - I_{VOL} - I_{NVR})$  Equation 1

lorg = Organic impurities of related structure, lyoL = volatile impurities, lnyr = non-volatile residue.

Supporting evidence is provided by qualitative elemental microanalysis.

HPLC: Instrument: Waters Model 1525 Binary pump, 717 plus autosampler

Column: X-Bridge C-18, 5 μm (4.6 mm x 150 mm)

Column oven: 40 °C

Mobile Phase: A = MilliQ water; B = Acetonitrile

0-13 min 24% B; 13-20 min 24-80% B; 20-23 min 80%B; 23-24 min 80-24%B, 24-32

min 24% B

Both aqueous and organic phases contained 0.05 % formic acid (v/v)

Flow rate: 1.0 mL/min

Detector: Waters 2998 PDA operating at 208 nm

Relative peak area of the main component:

Initial analysis: Mean = 89.9%, s = 0.2% (7 sub samples in duplicate, January 2018) Re-analysis: Mean = 91.0%, s = 0.4% (5 sub samples in duplicate, January 2019)

Karl Fischer analysis: Moisture content 8.1% mass fraction (January 2018

Moisture content 9.0% mass fraction (January 2019)

Thermogravimetric analysis: Volatile content 8.1% and non volatile residue 0.2 – 0.3 % mass fraction (April 2018)

#### Spectroscopic and other characterisation data

LC-MS: Instrument: Waters Acquity/Waters TQ Detector

Column: X-Bridge C-18, 100 mm  $\times$  2.1 mm l.D.  $\times$  3.5  $\mu$ m

Column temp: 40 °C

Solvent system: A = MilliQ water; B = Acetonitrile

0-13 min 24% B; 13-20 min 24-80% B; 20-23 min 80%B; 23-24 min 80-24% B,

24-32 min 24% B

Both aqueous and organic phases contained 0.05 % formic acid (v/v)

Flow rate: 0.2 mL/min

Sample prep: 100 μg/g in mobile phase

Injection volume: 10 µL

Ionisation mode: Electrospray positive/negative ion

Capillary voltage: 3.5 kV
Cone voltage: 17 V
Source temp: 120 °C
Desolvation gas temp: 350 °C
Cone gas flow rate: 1 L/hr
Desolvation gas flow: 600 L/hr

The retention time of carboxy finasteride is reported with the main peak in the mass spectrum. The latter is

reported as a mass/charge ratio.

4.3 min: 403.2 (M-H<sup>+</sup>) m/z

ESI-MS: Instrument: Micromass Quatro LC Micro

Operation: Negative ion mode, direct infusion at 5.0 μL/min

Ionisation: ESI spray voltage at 3.0 kV negative ion

EM voltage: 650 V Cone voltage: 30 V

Peak: 401.1 (M-H+) m/z

TLC: Conditions: Kieselgel 60F<sub>254</sub>. Dichloromethane/methanol (85/15)

Single spot observed,  $R_f = 0.31$  (streaks)

Visualisation with UV at 254 nm and permanganate

IR: Instrument: Biorad FTS300MX FT-IR

Range: 4000-400cm<sup>-1</sup>, KBr powder

Peaks: 3577, 3470, 3220, 3171, 3049, 2967, 2933, 2865, 2840, 1722, 1643, 1594, 1543, 1272,

1165, 813 cm<sup>-1</sup>

<sup>1</sup>H NMR: Instrument: Bruker Avance III-500

Field strength: 500 MHz

Solvent: MeOH-d<sub>4</sub> (3.31 ppm)

Spectral data: δ 0.71 (s, 3H), 0.96 (s, 3H), 1.05-1.10 (m, 2H), 1.17-1.22 (m, 1H), 1.26-

1.64 (m, 12H), 1.66-1.74 (m, 3H), 1.77-1.84 (m, 2H), 1.97-2.01 (m, 1H), 2.15 (dd, 1H, J = 10.8, 20.0 Hz), 2.26 (t, 1H, J = 9.3 Hz), 3.33-3.35 (m, 1H), 5.76 (d, 1H, J = 9.9 Hz), 6.97 (d, 1H, J = 9.9 Hz), 7.92 (s, 1H) ppm

Both dichloromethane and acetone were measured at < 0.1% mass

fraction respectively.

<sup>13</sup>C NMR: Instrument: Bruker DMX600

Field strength: 151 MHz

Solvent: MeOH-d<sub>4</sub> (49.0 ppm)

Spectral data: δ 12.2, 13.9, 22.2, 24.4, 25.3, 25.4, 25.7, 26.3, 30.7, 36.6, 38.8, 40.4, 45.9, 56.86, 56.94,

57.0, 60.9, 123.1, 153.6, 168.8, 174.5, 178.2 ppm

Microanalysis: Found: C = 62.5%; H = 9.0%; N = 6.4% (January 2018)

Calculated: C = 63.0%; H = 8.7%; N = 6.4% (Calculated for  $C_{23}H_{34}N_2O_4.2H_2O$ )