

S. R. Davies

Dr Stephen R. Davies,
Team Leader,
Chemical Reference Materials, NMI.
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This report supersedes any issued prior to 19 December 2022.

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Characterisation Report:

The identity was confirmed by a range of spectroscopic techniques, NMR, IR and MS. The certified purity value was obtained by mass balance from a combination of traditional analytical techniques, including GC-FID, Karl Fischer analysis and ¹H NMR spectroscopy. The purity value is calculated as per Equation 1.

$$\text{Purity} = (100 \% - I_{\text{ORG}}) \times (100 \% - I_{\text{VOL}} - I_{\text{NVR}}) \quad \text{Equation 1}$$

I_{ORG} = Organic impurities of related structure, I_{VOL} = volatile impurities, I_{NVR} = non-volatile residue.

Supporting evidence is provided by elemental microanalysis.

GC-FID: Instrument: Agilent 6890N or Agilent 7890
Column: HP-1, 30 m × 0.32 mm I.D. × 0.25 μm
Program: 100 °C (1 min), 10 °C/min to 180 °C (8 min), 30 °C/min to 300 °C (3 min)
Injector: 200 °C
Detector Temp: 320 °C
Carrier: Helium, 2.0 mL/min
Split ratio: 20/1
Relative mass fraction of the main component
Initial analysis: Mean = 98.9%, s = 0.05% (5 sub samples in duplicate, June 2018)
Re-analysis: Mean = 99.2%, s = 0.04% (5 sub samples in duplicate, December 2022)

GC-FID: Instrument: Varian CP3800 or Agilent 6890N
Column: HP-1, 30 m × 0.32 mm I.D. × 0.25 μm
Program: 100 °C (1 min), 10 °C/min to 200 °C (3 min), 30 °C/min to 300 °C (3 min)
Injector: 250 °C or 200 °C
Detector Temp: 320 °C
Carrier: Helium, 2.0 mL/min
Split ratio: 20/1
Relative mass fraction of the main component
Initial analysis: Mean = 98.8%, s = 0.06% (10 sub samples in duplicate, September 2007)
Re-analysis: Mean = 99.1%, s = 0.02% (5 sub samples in duplicate, October 2008)
Re-analysis: Mean = 99.1%, s = 0.03% (5 sub samples in duplicate, October 2009)
Re-analysis: Mean = 99.0%, s = 0.02% (5 sub samples in duplicate, October 2010)
Re-analysis: Mean = 99.0%, s = 0.04% (5 sub samples in duplicate, August 2013)

Karl Fischer analysis: Moisture content < 0.1% mass fraction (November 2007 to October 2010)
Moisture content < 0.2% mass fraction (August 2013, June 2018 and December 2022)

Spectroscopic and other characterisation data

GC-MS:	Instrument:	Agilent 6890/5973
	Column:	ZB-5, 28 m × 0.25 mm I.D. × 0.25 μm
	Program:	60 °C (6 min), 10 °C/min to 100 °C, 15 °C/min to 250 °C, (2 min), 50 °C/min to 300 °C (6 min)
	Injector:	250 °C
	Transfer line temp:	300 °C
	Carrier:	Helium, 1.0 mL/min
	Split ratio:	20/1
	Scan range:	50-550 <i>m/z</i>
	The retention time of the free base is reported along with the major peaks in the mass spectrum. The latter are reported as mass/charge ratios and (in brackets) as a percentage relative to the base peak.	
	Parent (18.5 min):	255 (<i>M</i> ⁺ , 29), 226 (100), 183 (48), 169 (21), 153 (21) <i>m/z</i>
TLC:	Conditions:	Kieselgel 60F ₂₅₄ . MeOH:NH ₃ (100:1.5) Single spot observed, R _f = 0.54. Visualisation with iodine
IR:	Instrument:	Biorad FTS300MX FT-IR
	Range:	4000-400cm ⁻¹ , KBr powder
	Peaks:	2955, 2906, 2654, 2462, 2041, 1601, 1499, 1389, 1208, 1039, 811, 737 cm ⁻¹
¹ H NMR:	Instrument:	Bruker DMX500
	Field strength:	500 MHz
	Solvent:	d ₄ -MeOH (3.30 ppm)
	Spectral data:	δ 1.02 (3H, t, <i>J</i> = 7.3 Hz), 1.62 (2H, m), 2.86 (2H, t, <i>J</i> = 7.2 Hz), 2.93 (2H, t, <i>J</i> = 7.3 Hz), 3.12 (2H, t, <i>J</i> = 7.2 Hz), 3.81 (3H, s), 3.82 (3H, s), 6.83 (1H, s), 6.91 (1H, s) ppm
¹³ C NMR:	Instrument:	Bruker Gyro-300
	Field strength:	75 MHz
	Solvent:	d ₄ -MeOH (49.0 ppm)
	Spectral data:	δ 13.7, 23.5, 29.7, 35.2, 40.9, 56.5, 57.1, 114.1, 115.3, 124.3, 126.1, 153.2, 153.4 ppm
Melting point:	195-197 °C	
Microanalysis:	Found:	C = 53.4%; H = 7.6%; N = 4.8%; S = 10.8% (October 2007)
	Calculated:	C = 53.5%; H = 7.6%; N = 4.8%; S = 11.0% (Calculated for C ₁₃ H ₂₁ NO ₂ S.HCl)