



Australian Government  
Department of Industry,  
Innovation and Science

## National Measurement Institute

# Supplementary Certificate of Approval

## NMI S725

Issued by the Chief Metrologist under Regulation 60  
of the  
National Measurement Regulations 1999

This is to certify that an approval for use for trade has been granted in respect of the instruments herein described.

Precia Molen Model P1411-B Digital Indicator

submitted by      Precia SA  
                            BP 106  
                            07001    Privas  
                            France

**NOTE:** This Certificate relates to the suitability of the pattern of the instrument for use for trade only in respect of its metrological characteristics. This Certificate does not constitute or imply any guarantee of compliance by the manufacturer or any other person with any requirements regarding safety.

This approval has been granted with reference to document NMI R 76, *Non-automatic weighing instruments, Parts 1 and 2*, dated October 2015.

This approval becomes subject to review on 1/12/21, and then every 5 years thereafter.

### DOCUMENT HISTORY

Rev	Reason/Details	Date
0	Pattern approved – certificate issued	24/11/16

## CONDITIONS OF APPROVAL

### General

Instruments purporting to comply with this approval shall be marked with pattern approval number 'NMI S725' and only by persons authorised by the submitter.

Instruments incorporating a component purporting to comply with this approval shall be marked 'NMI S725' in addition to the approval number of the instrument, and only by persons authorised by the submitter.

It is the submitter's responsibility to ensure that all instruments marked with this approval number are constructed as described in the documentation lodged with the National Measurement Institute (NMI) and with the relevant Certificate of Approval and Technical Schedule. Failure to comply with this Condition may attract penalties under Section 19B of the National Measurement Act and may result in cancellation or withdrawal of the approval, in accordance with document NMI P 106.

Auxiliary devices used with this instrument shall comply with the requirements of General Supplementary Certificate No S1/0B.

The values of the performance criteria (maximum number of scale intervals etc.) applicable to an instrument incorporating the pattern approved herein shall be within the limits specified herein and in any approval documentation for the other components.

Signed by a person authorised by the Chief Metrologist to exercise their powers under Regulation 60 of the *National Measurement Regulations 1999*.



**Dr A Rawlinson**

TECHNICAL SCHEDULE No S725

**1. Description of Pattern**

**approved on 24/11/16**

A Precia Molen model P1411-B digital mass indicator (Figures 1) which may be configured to form part of:

- A class  $\text{III}$  weighing instrument with a single weighing range of up to 6000 verification scale intervals; or
- A class  $\text{II}$  weighing instrument with a single weighing range of up to 1000 verification scale intervals; or
- A class  $\text{III}$  multi-interval weighing instrument with up to two partial weighing ranges (each with its own verification scale interval) in which case it is approved for use with up to 3000 verification scale intervals per partial weighing range; or
- A class  $\text{II}$  multi-interval weighing instrument with up to two partial weighing ranges (each with its own verification scale interval) in which case it is approved for use with up to 1000 verification scale intervals per partial weighing range.

The instrument may also be known as model i5.

The instrument has an ABS plastic enclosure with a 7 segment LCD display for display of the weight value.

The pattern may be fitted with output sockets (output interfacing capability) for the connection of auxiliary and/or peripheral devices (see clause 1.6 below).

TABLE 1 – Specifications

Maximum number of verification scale intervals	6 000 (class $\text{III}$ )
	1000 (class $\text{II}$ )
Minimum sensitivity	0.5 $\mu\text{V}$ /scale interval
Excitation voltage	5 V DC
Maximum excitation current	57 mA
Fraction of maximum permissible error	$p_i = 0.5$
Minimum load cell impedance	87.5 $\Omega$
Maximum load cell impedance	1245 $\Omega$
Measuring range minimum voltage	0 mV
Measuring range maximum voltage	16 mV
Maximum tare range	-100%Max
Operating temperature range	-10°C to +40°C
Maximum value of load cell cable length per wire cross section	220 m/mm <sup>2</sup> (6-wire)
Load cell connection	4 or 6 wire plus shield

This approval does not include the use of the indicator as an automatic weighing instrument, unless specifically mentioned in a certificate of approval for such an instrument.

## **1.1 Zero**

A zero-tracking device may be fitted.

The initial zero-setting device has a nominal range of not more than 20% of the maximum capacity of the instrument.

The instrument has a semi-automatic zero-setting device with a nominal range of not more than 4% of the maximum capacity of the instrument.

## **1.2 Tare**

A semi-automatic subtractive tare device of up to the maximum capacity of the instrument may be fitted.

A non-automatic keyboard-entered pre-set subtractive tare device of up to the maximum capacity of the instrument may be fitted.

## **1.3 Linearisation Facility**

Instruments are fitted with a linearisation correction facility having up to five points.

## **1.4 Display Check**

A display check is initiated whenever power is applied.

## **1.5 Power Supply**

Power for the Precia Molen Model P1411-B instrument may be supplied by:

- 100 - 240 V mains AC power; or
- an 9 V DC source; and/or
- an internal 7.4 V rechargeable battery.

## **1.6 Interfaces**

The indicator may be fitted with interfaces for the connection of auxiliary and/or peripheral devices. Any interfaces shall comply with clause 5.3.6 of document NMI R76 (the basic intent of which is that it shall not be possible to alter weighing results via the interfaces).

Any measurement data output from the instrument or its interfaces shall only be used for trade in compliance with Supplementary Certificate No NMI S1/0B (in particular in regard to the data and its format).

Indications other than the indications of measured mass (i.e. gross, tare, net, totals) displayed either on the indicator or on an auxiliary or peripheral device, are not for trade use.

Instruments may be fitted with one RS232 serial data interface, one USB interface and Bluetooth.

## **1.7 Additional Features**

Instruments may be fitted with counting, holding and animal weighing. The additional functions (other than the indications of measured mass, i.e. gross, tare, net, totals, displayed either on the indicator or on an auxiliary or peripheral device) are not approved for trade use.

Instruments may also be fitted with a ‘weighing unstable sample’ or ‘animal weighing’ function. This function shall not be used for trade use.

Note: In particular circumstances (e.g. in regard to weighbridge or public weighbridge operation), Trade Measurement legislation or other NMI Certificates of Approval may impose requirements in regard to specific features, methods of operation, or records to be provided (and in what form).



Certain features of this instrument are able to be configured by the installer or user. Whilst NMI believes that an acceptable configuration can be achieved for typical basic modes of operation, it may also be possible for the instrument to be configured to produce unacceptable configurations, and use of some configurations may be inappropriate in different situations. It is the responsibility of the installer and user to ensure that the configuration is acceptable and meets relevant requirements for any particular situation.

In addition, the indicator may be provided with an integral data storage device (DSD). For each weighing request, weighing results together with identification including date and time are stored into the storage device.

Data from the storage device shall only be used for trade if the format of the output complies with NMI General Supplementary Certificates No S1/0B.

## 1.8 Descriptive Markings and Notices

Instruments carry the following markings:

Manufacturer’s mark, or name written in full	Precia Molen
Model number	P1411-B
Indication of accuracy class	 or 
Maximum capacity	<i>Max</i> ..... kg #1
Minimum capacity	<i>Min</i> ..... kg #1
Verification scale interval	<i>e</i> = ..... kg #1
Maximum subtractive tare	<i>T</i> = - ..... kg #2
Serial number of the instrument	.....
Pattern approval mark for the indicator	NMI S725
Pattern approval mark for other components	..... #3

#1 These markings are shown near the display of the result.

#2 This marking is required if *T* is not equal to *Max*.

#3 May be located separately from the other markings.

In addition, instruments not greater than 100 kg capacity shall carry a notice stating NOT TO BE USED FOR TRADING DIRECT WITH THE PUBLIC, or similar wording.

Notes:

For multi-interval instruments the markings shall be as above, with the exception that the ‘Maximum capacity’ and ‘Verification scale interval’ shall be marked for both interval ranges, e.g. as follows:

Maximum capacity	<i>Max</i> ...../..... kg
Verification scale interval	<i>e</i> = ...../..... kg

## 1.9 Verification Provision

Provision is made for the application of a verification mark.

## 1.10 Sealing Provision

Provision is made for the calibration and configuration to be sealed by setting a link on the main board within the instrument to a LOCK position, and then preventing access within the instrument housing.

It is possible to determine that the link status is in the 'LOCK' position as follows:

- Press and hold 'Menu' key until 'codE' is displayed and then press the 'Enter' key.
- Enter the passcode and then press the 'Enter' key.
- Press the 'Λ' or 'V' key until **MEASur** is displayed.
- Press the 'Enter' key.
- If the link is in the 'LOCK' position, the instrument will display **INSTAL**. In this case the instrument may be verified.
- Otherwise the instrument will display **SETT. n** in which case the instrument should not be verified until the link has been correctly located in the 'LOCK' position.

Sealing to prevent access within the instrument housing may be achieved by using a 'lead and wire' type seal with drilled screws (Figure 2a) or using a destructible label placed over the over the securing screw access hole as shown in Figure 2b.

Alternatively the indicator is sealed by recording the audit trail counter on verification.

Access to allow changing of set-up parameters including calibration parameters must be protected by a passcode.

The indicator automatically increments a configuration or calibration value (audit trail number) each time the indicator is re-configured or calibrated.

The value of calibration event counter can be seen in the switch-on display sequence (when the power is first applied to the instrument) and may be recorded on a destructible adhesive label attached to the instrument.

Any subsequent alteration to the calibration or configuration will be evident as the recorded values and the current counter values will differ.

The instructions for accessing the calibration event counter from the normal weighing mode are as follows:

- Press 'Menu' key until a beep.
- Press the 'Λ' or 'V' key until 'cPt' is displayed.
- Press the 'Enter' key. The counter number is displayed.

### **1.11 Software Version**

The software version is designated v1.x.y, where 'x.y' refers to the identification of non-legally relevant software.

The software version and number can be seen in the switch-on display sequence when the power is first applied to the instrument.

## **TEST PROCEDURE**

Instruments shall be tested in accordance with any relevant tests specified in the National Instrument Test Procedures.

### **Maximum Permissible Errors**

The maximum permissible errors are specified in Schedule 1 of the *National Trade Measurement Regulations 2009*.

### **Tests**

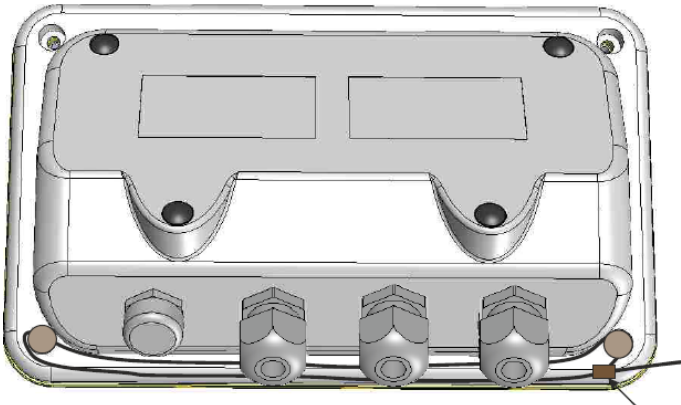
For multi-interval and multiple range instruments with verification scale intervals of  $e_1, e_2 \dots$ , apply  $e_1$  for zero adjustment, and maximum permissible errors apply  $e_1, e_2 \dots$ , as applicable for the load.

FIGURE S725 – 1

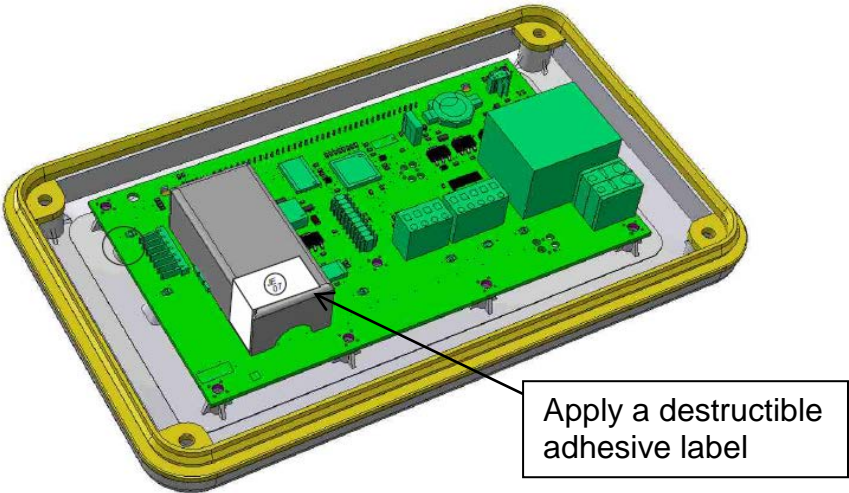


Precia Molen Model P1411-B Indicator (Pattern)

FIGURE S725 – 2



(a) Lead and Wire Type Sealing



(b) Destructible Adhesive Label Sealing