12 LYONPARK ROAD NORTH RYDE SYDNEY N.S.W.

Carrespondence:

Executive Officer

P.O. Box 282 NORTH RYDE N.S.W. 2113

Telegrams:

NATSTANCOM SYDNEY

Telephone:

888 3922

CERTIFICATE OF APPROVAL No 6/4D/41 VARIATION No 1

This is to certify that the following modification of the patterns of the

Berkel Weighing Instrument Models ED 25 and Others

approved in Certificate No 6/4D/41 dated 25 August 1977

submitted by Euroscale Pty Ltd, 19 Evans Street, Burwood, Victoria, 3125,

has been approved under the Weights and Measures (Patterns of Instruments) Regulations as being suitable for use for trade.

Date of Approval: 7 March 1978

The approved modification, described in Technical Schedule No 6/4D/41 -Variation No 1 and in drawings and specifications lodged with the Commission, provides for a knob-operated taring device.

The approval is subject to review on or after 1 June 1979.

All instruments conforming to this approval shall be marked with the ...proval number "NSC No 6/4D/41".

Signed

Acting Executive Officer

Correspondence:

Telephone:

Executive Officer P.O. Box 282 NORTH RYDE N.S.W. 2113

Telegrams:

NATSTANCOM SYDNEY

888 3922

CERTIFICATE OF APPROVAL No 6/4D/41

This Certificate replaces Certificate No 6/4D/41 dated 30 May 1974 and Certificate No 6/4D/41 - Variation Nos 1, 2 and 3 dated 10 June 1974, 13 February 1975 and 11 November 1975 respectively, which are hereby cancelled.

This is to certify that the patterns of the

Berkel Weighing Instrument Models ED 25 and Others

mitted by Euroscale Pty Ltd, 19 Evans Street, Burwood, Victoria, 3125,

have been approved under the Weights and Measures (Patterns of Instruments) Regulations as being suitable for use for trade.

Date of Approval: 2 August 1977

The patterns are described in Technical Schedule No 6/4D/41 and in drawings and specifications lodged with the Commission.

The approval is subject to review on or after 1 June 1979.

All instruments conforming to this approval shall be marked with the approval number "NSC No 6/4D/41".

Signed

TECHNICAL SCHEDULE No 6/4D/41

Pattern: Berkel Weigning Instrument Models ED 25 and Otners

Submittor: Euroscale Pty Ltd,

19 Evans Street,

Burwood, Victoria, 3125.

Date of Approval: 2 August 1977

This Technical Schedule replaces* Technical Schedule No 6/4D/41 dated 11 June 1974 and Technical Schedule No 6/4D/41 - Variation Nos 1, 2 and 3 dated 29 August 1974, 27 February 1975 and 11 November 1975 respectively.

All instruments conforming to this approval shall be marked "NSC No 6/4D/41".

Description:

The pattern (see Figures 1 and 2) is a self-indicating price-computing ticket-printing weigning instrument of capacity 2509 g by 1-g or 2508 g by 2-g** graduations with price computing in 1-c increments to \$99,99/kg, and total price to \$99,99. Weight, unit price and total price are dightally indicated by mechanical indicators on both the vendor's and purchaser's sides. The instrument comprises a weigning unit and a weight-and-price indicating unit connected by a cable and plug.

The weigning unit comprises a load receptor supported by a vibrating-string load cell resistant mechanism in which the frequency of oscillation is proportional to the weight applied.

25/8/77 .../2

^{*} Figures 6/4D/41 - 1 to 7 should be retained as they form part of this Technical Schedule.

^{**} The 2-g graduation instrument indicates 0, 1, 2, then in 2-g increments up to 2508 g.

Zero adjustment is provided by a poise, within the weighing unit, which has its position adjusted by a screw and ratchet mechanism or by a tool and slide mechanism.

The weight-and-price indicating unit converts the signal from the load cell to weight information. The unit price is sequentially entered into the computing console by means of a keyboard and is displayed together with weight and total price on the vendor's and purchaser's sides of the weight-and-price indicating unit. A ticket duplicating the displayed information may be printed by operation of the pressure plate on the top of the computing console; a sample ticket is illustrated in Figure 3.

Below 40 g the third and fourth zeros on the weight indicator are replaced by asterisks and a ticket cannot be printed. Below zero load and above capacity load the weight indicator will display dots; in each case the unit-price and total-price indicators will be blank. Any combination of weight and unit price for which the total price is more than \$99,99 will cause the total-price indicators to show asterisks.

At equilibrium a circuit within the computer electronically adjusts the discrimination of the instrument from less than 0,5 g to 3 g. This stabilises the weight indication, minimising the effect of vibration or wind loading, and prevents alternate indications of adjacent values if the load causes the instrument to be at a changeover point between graduations. A 3-g change in the load, or selection of a different unit price, will override the discrimination and cause the instrument to reassess the condition of equilibrium.

The serial number of the weigning unit and the weignt-and-price indicating unit are sealed on to the weigning unit by a stamping plug.

The approval includes the following:

1. The weigning unit with two ungraduated tare bars of capacity up to 1250 g. The major tare bar is incremental. The minor bar may be incremental or analogue; if it is incremental the weight value of each increment of the minor bar is less than 0,5 graduation. A "T" adjacent to the weight reading face illuminates when any tare greater than 0,25 graduation is selected.

The instrument is marked "not to be used in the presence of the purchaser".

2. An ED 25 Mini-Pac prepacking weighing instrument comprising an ED 25 of capacity 2508 g or 2509 g with tare bars as described above fitted on the weighing unit, and with the integral ticket printer replaced by an integral self-adhesive label printer (see Figure 4). A sample label is illustrated in Figure 5. A "T" adjacent to each weight reading face illuminates when any tare greater than 0,25 graduation is selected.

The weight, unit price and total price indicators may be removed from one side of the weight-and-price indicating unit. The instrument is marked "not to be used in the presence of the purchaser".

- 3. An ED 25 PRS comprising an ED 25 Mini-Pac of capacity 2508 g or 2509 g without tare bars and with the weight-and-price indicators on the vendor's and purchaser's sides of the instrument. The printed label is similar to the ED 25 Mini-Pac label illustrated in Figure 5 except that it is marked "weight kg" instead of "net kg" as taring is not provided. The instrument is a retail counter instrument.
- 4. An ED Pac prepackaging weighing instrument comprising the ED 25 weighing unit of capacity 2508 g or 2509 g fitted with two tare bars as described above, with the unit-price keyboard and price-computing circuits in a modified housing and with a separate heat-sensitive label printer (see Figure 7). A sample ticket is illustrated in Figure 6.

Weight and total price are displayed on a nixie-tube indicator on the operator's side of the console; unit price is read directly off the keyboard. A minus sign (-) illuminates when any tare greater than 0,25 graduation is selected.

The nixie-tube indication of weight may be replaced by the indication of unit price; the ticket printer is then the only weight indicator.

5. The instrument of capacity 9,995 kg by 0,005-kg graduations with an automatic zero device which resets zero to within 0,25e whenever the instrument is in equilibrium within 1 graduation of zero. The discrimination of the 9,995-kg instrument is automatically adjusted from less than 0,005 kg to 0,010 kg when the instrument is in equilibrium. A 0,010-kg change in the load or the selection of a different unit price will override the discrimination and cause the instrument to reassess the conditions of equilibrium.

The 9,995-kg capacity ED 25, ED 25 PRS, ED 25 Mini-Pac and the ED Pac are known as the ED 100, the ED100 PRS, the ED 100 Mini-Pac and the ED Pac 100 respectively.

The instrument is marked adjacent to each weight reading face, for example:

	III	
Max	=	9,995 kg
Min	=	0,100 kg
\mathbf{d}_{d}	=	0,005 kg
T	=	+ 0,205 kg (ED 100 Mini-Pac
		and ED Pac 100 only)

The ED 100 Mini-Pac and the ED Pac 100 are also marked "not to be used in the presence of the purchaser".

Special Tests:

1. Zero Test — 9,995-kg capacity instrument — The automatic device resets zero when the weigning mechanism is in equilibrium within 1 graduation of zero; zero should be checked with, say, a load of 10 graduations on the load receptor. Two readings should be taken at each applied load with the instrument equilibrium being disturbed before each reading.

With a load of, say, 10,25 $d_{\rm i}$, readings of 11 $d_{\rm i}$ and 11 $d_{\rm i}$ indicate that the alignment of the instrument is not correct; readings of 10 $d_{\rm i}$ and 11 $d_{\rm i}$ or 10 $d_{\rm i}$ and 10 $d_{\rm i}$ are acceptable.

With a load of, say, 10,75 $d_{\rm d}$, readings of 10 $d_{\rm d}$ and 10 $d_{\rm d}$ indicate that the alignment of the instrument is not correct; readings of 10 $d_{\rm d}$ and 11 $d_{\rm d}$ or 11 $d_{\rm d}$ and 11 $d_{\rm d}$ are acceptable.

2. <u>Discrimination</u> — At equilibrium the discrimination is electronically adjusted to be not less than 0,010 kg (3 g)* (3 g)**. This setting may be checked in the following

^{*} Figures in brackets refer to the instrument with 1-g graduation.

^{**} Figures in brackets refer to the instrument with 2-g graduations.

manner:

With the load on the instrument adjusted so that the weight indicated is at a changeover point and with the nigher of the two readings indicated, gently placing a load of 0,012 kg (3,4 g)* (3,4 g)** on the load receptor should cause the weight indicated to increase by not less than 0,010 kg (3 g)* (3 g)**.

Note:

Determination of Changeover Point: Selection of a new unit price overrides the discrimination and causes the instrument to reassess the condition of equilibrium. The changeover point may therefore be found by changing the unit price as the load is varied. This will cause the input from the weigh cell to be rechecked at each unit-price change. A changeover point will be indicated when at two different unit prices the same load indicates adjacent values, say, 1,090 kg and 1,095 kg (309 g and 310 g)* (308 g and 310 g)**.

An alternative to changing the unit price is to remove and replace, say, a 1-kg (100 g)* weight each time the load is varied. Again, changeover points will be indicated when the same load indicates adjacent values, say, 1,090 kg and 1,095 kg (109 g and 110 g)* (108 g and 110 g)**.

3. <u>Level Sensitivity</u> -

(a) 2500-g capacity instrument — when the instrument is tilted to a slope of 1 in 20 the zero indication should not change more than 2 graduations, and when the zero is reset in the tilted position the instrument should satisfy the weigning-accuracy specification, that is, ± 0,5 graduations for the first 500 graduations, ± 1 graduation over 500 and up to 2000 graduations, and ± 1,5 graduations over 2000 graduations.

^{*} Figures in brackets refer to the instrument with 1-g graduations.

^{**} Figures in brackets refer to the instrument with 2-g graduations.

(b) 9,995-kg capacity instrument — as the automatic zero device prevents the zero from changing when the instrument is tilted at zero load, the effect of tilt should be initially checked with a small load on the instrument, say, 10 d₁.

When the instrument is tilted to a slope of 1 in 20, the indication (10 dz) should not change by more than 2 graduations, and when the 10 dd load is removed and zero reset or allowed to reset in the tilted position, the instrument should satisfy the weighing-accuracy specification, that is, $\pm \frac{1}{2}$ graduation for the first 500 graduations and \pm 1 graduation over 500 and up to 2000 graduations.

- 4. Price-computing Accuracy The indications of weight, unit price and total price as listed in Tables 1, 2 or 3 as appropriate will indicate that the price-computing and weight circuits are functioning correctly. The exact figures should be indicated as rounding is effected within the computer.
- 5. Taring At any load within the capacity of the tare mechanism, the tare bars should be able to reset the weight indicator to zero within ± ½ d₄. This may be checked as described for "Zero Test".

TABLE 1

Indicated weignt g	Price per kg \$	Total price \$
0	00,00	00,00
41	99,99	4,10
52	98 , 99	5,15
63	97,99	6,17
74	96 , 99	7,18
85	95 , 99	8,16
96	94 , 99	9,12
107	13,00	1,39
218	47,10	10,27
329	91,99	30,26
430	99,82	42,92
500	67,76	33,88
600	49,65	29,79
700	59,51	41,66
800	69,43	55,54
900	79,34	71,41
1000	89,23	89,23
1500	25,16	37,74
2000	32,07	64,14
2500	39,98	99,95
2509	39,85	99,98

Test Specification — 2509-g by 1-g Instrument

TABLE 2

Indicated weignt g	Price per kg \$	Total price \$
0	00,00	00,00
40	99,99	4,00
52	08,99	5,15
64	97,99	6,27
76	96,99	7,37
88	95,99	8,45
90	94,99	8,55
100	. 13,90	1,39
210	92,99	19,53
320	91,99	29,44
430	99,82	42,92
500	67,76	33,88
600	49,65	29,79
700	59,51	41,66
800	69,43	55 , 54
900	79,34	71,41
1000	89,23	89,23
1500	25,16	37,74
2000	30,07	60,14
2500	39,98	99,95
2508	39,87	99,99

Test Specification — 2508-g by 2-g Instrument

TABLE 3

Indicated weignt kg	Price per kg \$	Total price \$
0,000	00,00	00,00
0,100	99,99	10,00
0,105	98,99	10,39
0,110	97,99	10,78
0,220	96,99	21,34
0,330	95,99	31,68
0,440	94,99	41,80
0,550	93,91	51,65
0,660	82,92	54,73
0,770	71,63	55,16
0,880	69,96	61,56
0,990	59 , 85	59,25
1,000	43,47	43,47
2,000	39,87	79,74
3,000	29,78	89,34
4,000	19,69	78,76
5,000	09,57	47,85
6,000	09,49	56,94
7,000	09,34	65,38
8,000	09,29	74,32
9,000	09,19	82,71
9,990	10,00	99,90



NATIONAL STANDARDS COMMISSION

TECHNICAL SCHEDULE No 6/4D/41

VARIATION No 1

Pattern: Berkel Weigning Instrument Models ED 25 and Others

Submittor: Euroscale Pty Ltd,

19 Evans Street,

Burwood, Victoria, 3125.

Date of Approval of Variation: 7 March 1978

The modification described in this Schedule applies to the patterns described in Technical Schedule No 6/4D/41 dated 25 August 1977.

All instruments conforming to this approval shall be marked "NSC No 6/4D/41".

Description:

The approved modification provides for the Berkel ED 25, ED Mini-Pac, ED Pac, ED 100, ED 100 Mini-Pac and the ED Pac 100 with a knob-operated taring device on the weighing unit; Figures 8 and 9 illustrate two methods of attaching the tare knob to the weighing unit. A tare spring resistant is connected to the load receptor.

A tare light "T" adjacent to the weight indicator illuminates when any tare greater than 0,25e is selected. The instrument is marked "not to be used in the presence of the purchaser".

Special Tests:

The special tests described in Technical Schedule No 6/4D/41 dated 25 August 1977 are applicable to this variation.



NATIONAL STANDARDS COMMISSION

NOTIFICATION OF CHANGE

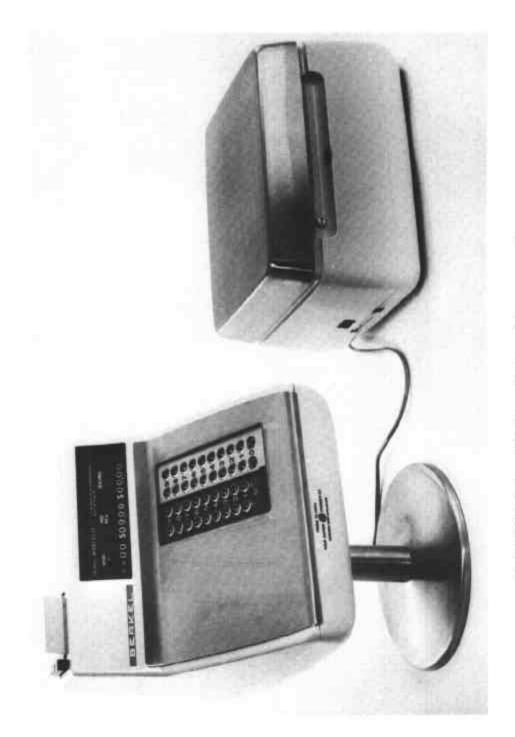
CERTIFICATE OF APPROVAL No 6/4D/41

CHANGE No 1

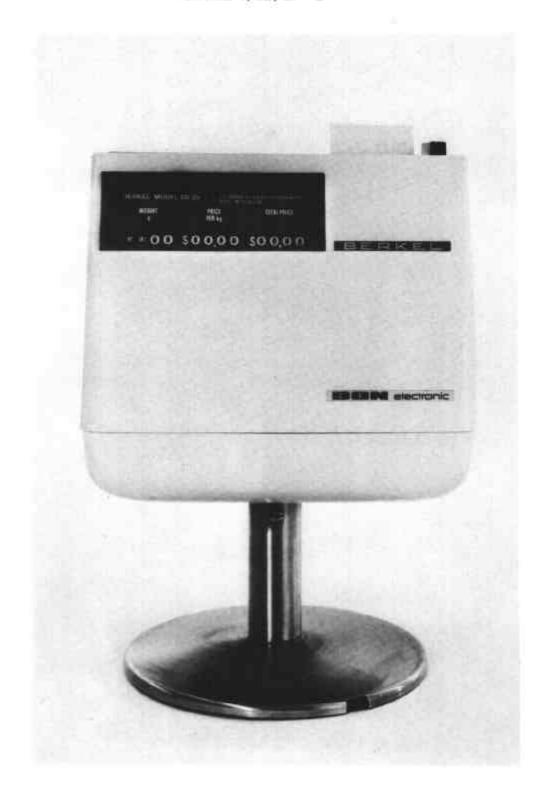
The description of the

Berkel Weighing Instrument Models ED 25 and Others

given in Technical Schedule No 6/4D/41 dated 25 August 1977 is altered by, on Table 2 under the heading "Price per kg", changing \$08,99 to read \$98,99.



11/6/74



Berkel ED 25 — Computing Console

WEIGHT kg TOTAL kg PRICE 1,500 09,50 14,25

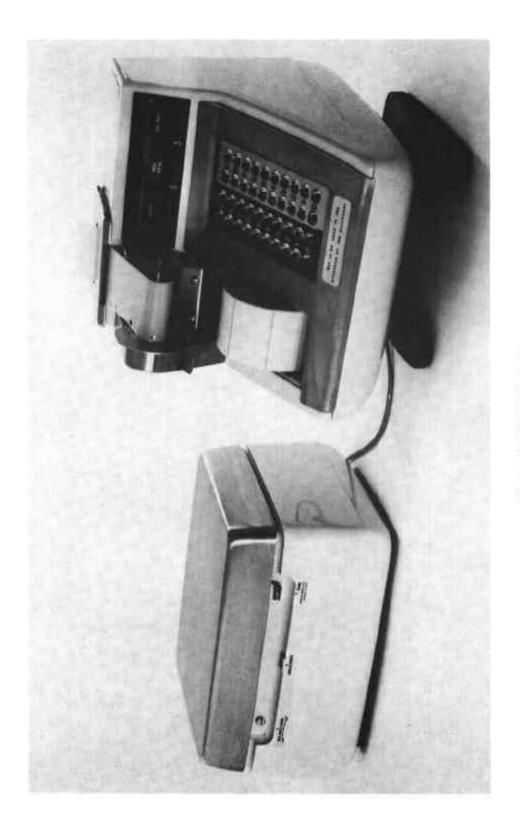
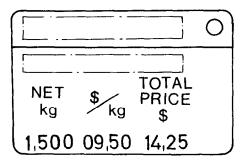


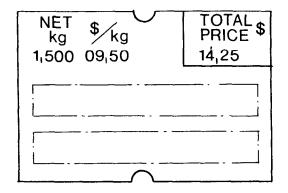
FIGURE 6/4D/41 - 4

29/8/74



Berkel ED 25 Mini-Pac - Sample Ticket

FIGURE 6/4D/41 - 6



Berkel ED pac - Sample Ticket

29/8/74

FIGURE 6/4D/41 - 7



