

NATIONAL STANDARDS COMMISSION

NATIONAL MEASUREMENT (PATTERNS OF INSTRUMENTS) REGULATIONS

REGULATION 9

CERTIFICATE OF APPROVAL No 2/1/3A

This is to certify that an approval for use for trade has been granted in respect of the pattern and variant of the

Ellwood Area Measuring Instrument

submitte[,] by Fraho & Son Pty Ltd PO Box 69 Turramurra NSW 2074.

This Certificate is issued upon completion of a review of approval No 2/1/3 which expired on 1/5/85 with the effect that no new instruments purporting to comply with that Certificate will be accepted for verification after that date.

Conditions of Approval

This approval is subject to review on or after 1/6/90.

Instruments purporting to comply with this approval shall be marked NSC No 2/1/3A.

This approval may be withdrawn if instruments are constructed and used other than in accordance with the drawings and specifications lodged with the Commission.

Signed

1 Adam

Acting Executive Director

Descriptive Advice

Pattern: approved 1/5/85

. An instrument for measuring the area of opaque sheets of leather of up to 195 \mbox{dm}^2 .

Variant: approved 1/5/85

1. With a manually-operated measuring head replacing the motor-driven head of the pattern.

Technical Schedule No 2/1/3A describes the pattern and variant.

Filing Advice

The documentation for this approval comprises:

Certificate of Approval No 2/1/3A dated 12/11/85 Technical Schedule No 2/1/3A dated 12/11/85 Test Procedure No 2/1/3A dated 12/11/85 Figures 1 and 2 dated 12/11/85



NATIONAL STANDARDS COMMISSION

TECHNICAL SCHEDULE No 2/1/3A

Pattern: Ellwood Area Measuring Instrument

Submittor: Fraho & Son Pty Ltd PO Box 69 Turramurra NSW 2074

1. Description of Pattern

The pattern is an instrument for measuring the area of opaque sheets of leather. It has a clear glass table on which the leather is 'spread; this is traversed by a measuring head (Figures 1 and 2).

1.1 Measuring Head

The head has two arms, one travelling above the glass table and one below. The higher arm carries a regular array of infra red light emitting diodes (LED's); the lower arm carries a matching array of photodetectors. The sensing head is activated at regular intervals by a slotted tape held behind the rear support rail. At each scan the number of detectors occluded by the leather is counted and the total number counted in the complete traverse of the head is summed, and divided by a scaling factor to produce an indication in dm^2 on the seven segment indicator.

1.2 Test Switch

A test switch is fitted to the measuring head to check operation. This should be done at least once per day. A notice adjacent to the switch is marked:

"Check before using instrument -

Conditions		Indication	
Table empty, light on Table empty, light off	-	000 dm ² 195 dm ²) To be indicated when) measuring head tra-) verses table

Instrument not to be used if above checks indicate faulty operation".

1.3 Markings

Instruments are marked with the following data, together in one location:

Manufacturer's name or mark Serial number	
NSC approval number Maximum area	NSC No 2/1/3A 195 dm ²
Minimum area Verification scale interval	20 dm^2 $e = 1 \text{ dm}^2$

A notice on the rear support rail of the glass table is marked:

"place leather with any straight edge at an angle to the direction of movement".

2. Description of Variant 1

With a manually-operated measuring head replacing the motor-driven head of the pattern.

A green LED provides indication of adequate speed. It must show a steady green light during the traverse.

TEST PROCEDURE No 2/1/3A

Measurement of the templets in the combinations of areas listed in Table 1 within tolerance will establish that the instrument performance is in conformity with the approved pattern.

est are i	Templets	Tolerances on each of 20 measurements	Tolerance on mean of 20 measurements
dm2	dm ²	dm ²	dm ²
20	20	<u>±</u> 1	± 0 . 25
30	10 + 20	<u>±</u> 2	± 0,75
70	20 + 50	± 2	± 0.75
80	10 + 20 + 50	± 3	± 1.25
100	100	± 3	± 1.25
120	20 + 100	<u>+</u> 3	± 1.25

TABLE 1



NATIONAL STANDARDS COMMISSION

NOTIFICATION OF CHANGE

CERTIFICATE OF APPROVAL No 2/1/3A

CHANGE No 1

The following change is made to the approval documentation for the

Ellwood Area Measuring Instrument

submitted by Fraho & Son Pty Ltd PO Box 69 Turrumurra NSW 2074.

In Test Procedure No 2/1/3A dated 12/11/85, Table 1 is replaced by the Table included herein.

Signed Executive Director

1.0 dm²

TABLE 1

Areas of Templets

(+ or -, for single measurements)

Maximum Permissible Error

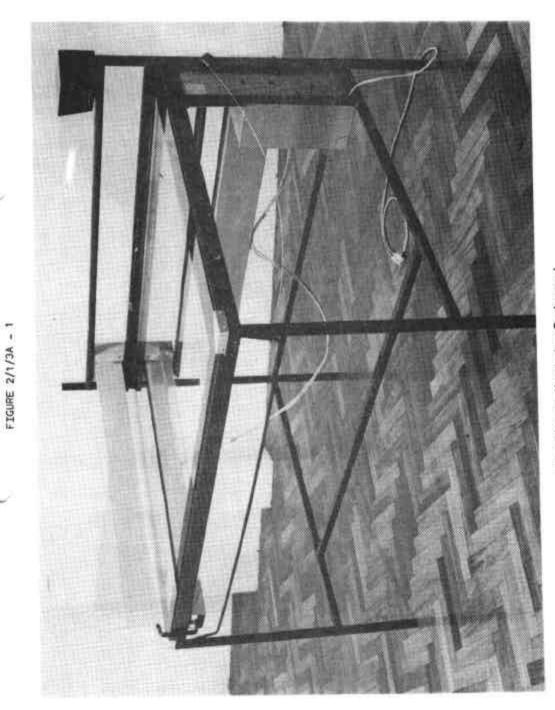
Not exceeding 25 dm^2

Exceeding 25 dm^2

1.0 dm² + 1 dm² for each additional 50 dm² or part thereof

Note: The mean of 20 measurements shall not differ from the denominated value of the templet by more than one-half the appropriate maximum permissible error specified above.

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Ellwood Area Measuring Instrument

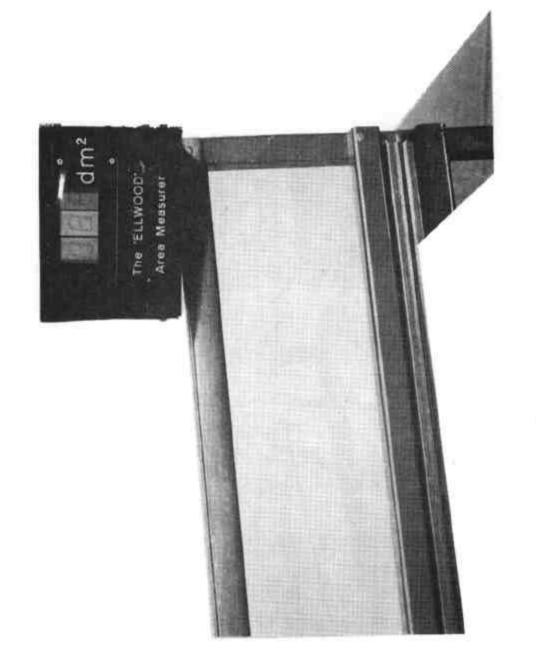


FIGURE 2/1/3A - 2

Indicator