

Department of Industry, Science, Energy and Resources

# National Measurement Institute

36 Bradfield Road, West Lindfield NSW 2070

# Supplementary Certificate of Approval NMI 13/1/18

Issued by the Chief Metrologist under Regulation 60 of the
National Measurement Regulations 1999

This is to certify that an approval for use for trade has been granted in respect of the instruments herein described.

METTLER TOLEDO Model CSN840 Dimensional Measuring Instrument

submitted by Mettler-Toledo Limited

Unit 3, 220 Turner Street

Port Melbourne VIC 3207

**NOTE:** This Certificate relates to the suitability of the pattern of the instrument for use for trade only in respect of its metrological characteristics. This Certificate does not constitute or imply any guarantee of compliance by the manufacturer or any other person with any requirements regarding safety.

This approval has been granted with reference to document NMI R 129, *Multi-dimensional Measuring Instruments*, dated July 2004.

This approval is subject to review at the decision of the Chief Metrologist in accordance with the conditions specified in the document NMI P 106.

#### DOCUMENT HISTORY

Rev	Reason/Details	Date
0	Pattern approved – interim certificate issued	11/08/10
1	Pattern approved – certificate issued	29/10/10
2	Pattern updated – variant 1 approved – certificate issued	16/02/12
3	Variant 2 provisionally approved – interim certificate issued	12/02/21
4	Variant 2 approved – certificate issued	08/04/21

#### CONDITIONS OF APPROVAL

#### General

Instruments purporting to comply with this approval shall be marked with approval number 'NMI 13/1/18' and only by persons authorised by the submittor.

Instruments purporting to comply with this approval and currently marked 'NMI P13/1/18' may be re-marked 'NMI 13/1/18' but only by persons authorised by the submittor.

It is the submittor's responsibility to ensure that all instruments marked with this approval number are constructed as described in the documentation lodged with the National Measurement Institute (NMI) and with the relevant Certificate of Approval and Technical Schedule. Failure to comply with this Condition may attract penalties under Section 19B of the National Measurement Act and may result in cancellation or withdrawal of the approval, in accordance with document NMI P 106.

Auxiliary devices used with this instrument shall comply with the requirements of General Supplementary Certificates No S1/0/A or No S1/0B.

#### Special:

Instruments are only approved for use for determination of the dimensions and volume of the smallest rectangular box that could contain an object, for the purposes of determining freight or postal charges.

The dimensions determined may also be used for the calculation (by peripheral equipment) of a volume and/or 'dimensional weight' (\*) value of the object, also for the purposes of determining freight or postal charges.

(\*) A 'dimensional weight' value is a calculated value deemed to be a weight value obtained by applying a conversion factor to the object's volume.

Signed by a person authorised by the Chief Metrologist to exercise their powers under Regulation 60 of the *National Measurement Regulations 1999*.

**Darryl Hines** 

Manager

Policy and Regulatory Services

#### TECHNICAL SCHEDULE No 13/1/18

#### 1. Description of Pattern

#### approved on 11/08/10

A METTLER TOLEDO model CSN840 dimensional measuring instrument (Figure 1) which is approved for use for the determination of the linear dimensions of stationary objects. Instruments may be fitted with output sockets (output interfacing capability) for the connection of auxiliary and/or peripheral devices.

#### 1.1 Details

The pattern is approved for use for the determination of the linear dimensions of objects having maximum dimensions (i.e. length  $\times$  width  $\times$  height) of 250  $\times$  250  $\times$  260 cm and minimum dimensions 20  $\times$  20  $\times$  20 cm, with a scale interval of measurement (*d*) of 2 cm.

The pattern converts the detected characteristics into the linear dimensions of the smallest rectangular box (parallelepiped - #) that would fully contain the object.

The pattern is approved for use in measuring the linear dimensions of opaque objects only; the dimensions determined may also be used for the calculation of volume and/or 'dimensional weight' value (\*) of the item (refer to the Special Conditions of Approval).

Note: This instrument is NOT suitable for:

- transparent objects and objects packed in thick, transparent wrapping material, e.g. 'bubble wrap'; or
- Objects with a mirror-like surface, e.g. chrome or other high gloss finish,

however, the instrument can measure objects covered in shiny sealing tape or glossy plastic wrapping, e.g. 'cling warp'.

Objects are measured statically by being positioned manually in the defined measurement area.

- (#) A rectangular box (parallelepiped) is a polyhedron having six faces that are parallel in pairs; each face is a parallelogram and adjacent edges are perpendicular.
- (\*) A 'dimensional weight' value is a calculated value deemed to be a weight value obtained by applying a conversion factor to the object's volume as calculated from the measured dimensions.

#### 1.2 Laser Scanners

The pattern includes three METTLER TOLEDO model CSN840 laser scanners (Figures 1 and 2a) mounted to a frame above the defined measurement area. The laser scanners are positioned in a triangular arrangement which provides a view of all sides of the object to be measured.

One of the scanners is configured as a master scanner which receives image data from the remaining two scanners configured as slave scanners. The master scanner processes the measurement results and outputs to a METTLER TOLEDO model CS2200LX indicator or an optional workstation. The system operates using Cargoscan version 1.6.x software.

#### 1.3 Indicator Unit

A METTLER TOLEDO model CS2200LX indicator (Figure 2b) provides a 4 line alphanumeric LCD display for indication of measurement results. The indicator is also used to operate and configure the instrument and displays any error messages that occur during a measurement operation.

Indicator lamps may be fitted to signal when the system is operating, a measurement is in progress or an error has been detected.

#### 1.4 Workstation

An optional workstation (Figure 3) can also be used to initiate measurement operations and display results, as well as collecting additional information about the object being measured via barcode scanners or keyboard data entry.

#### 1.5 Indications

The pattern is fitted with a model CS2200LX indicator however measurement data from the CSN840 is made available to other systems for indication and/or printing.

Printed and displayed information must be made available for verification and must comply with the requirements set out in document NMI R129, *Multidimensional Measuring Instruments*, in particular as per the extract below.

- 7.9.1 Any printed ticket or displayed indication shall include sufficient information to identify the transaction, for example:
- (a) dimensions: length (L), width (W) and height (H);
- (b) volume (vol);
- (c) weight (Wt) if the instrument includes a weighing instrument;
- (d) dimensional weight (Dim Wt ... kg or DW ... kg);
- (e) dimensional tare (DT ... kg);
- (f) conversion factor (F);
- (g) quantity for charging, for example dimensions, vol or DW ... kg;
- (h) price rate and price; and
- (i) date, transaction number or other identification of the object.
- Note 1: Icons may be used to identify indications.
- Note 2: When the customer is not present during the measurement process the above information need not be displayed or printed out at the time but shall be available on request.
- *Note 3:* The price interval and the price rate shall comply with the national regulations applicable for trade.
- 7.9.2 A printed ticket shall also contain the following printed or preprinted information:
- (a) that the dimensions and/or volume shown are those of the smallest rectangular box that fully encloses the object; and
- (b) that the dimensional weight is a calculated value deemed to be a weight value obtained by applying a conversion factor to the object's volume or dimensions.

#### 1.6 Verification Provision

Provision is made for the application of a verification mark.

#### 1.7 Descriptive Markings and Notices

(a) Instruments carry the following markings (in the vicinity of the indicating device):

Manufacturer's mark, or name written in full METTLER TOLEDO A/S

Model designation .....

Serial number of the instrument .....

Year of manufacture .....

Pattern approval mark 13/1/18 Maximum dimensions for each axis  $Max \dots cm$  Minimum dimensions for each axis  $Min \dots cm$  Scale interval  $d = \dots cm$ 

(b) Instruments carry one or more notices stating CERTAIN REFLECTIVE OR TRANSPARENT ITEMS CANNOT BE MEASURED, and ITEMS MUST BE PLACED WITH LARGEST AND MOST STABLE SURFACE DOWN, or similar wording.

#### 1.8 Sealing Provision

Provision is made for sealing the calibration adjustments in software using an audit trail which records adjustments.

Provision is also made for sealing the CSN840 enclosure by means of a sealing label applied over the edge of the enclosure.

#### 2. Description of Variant 1

#### approved on 16/02/12

With the workstation (clause 1.4) operating with Octo software and with the OctoStatic taring module which adds tare functionality. The tare operates negatively from the ready condition in the **height** dimension only. The model CS2200LX display indicates the tare applied to the measurement on the bottom line of the display (Figure 4)

The dimensions indicated with a tare applied will be that of the volume enclosing the object from the new zero or ready condition. Larger objects below the tare height, such as a pallet or carrying container, will not be included in the volume enclosing the object.

The software may be configured for pre-set tare values for use with pallets of standard sizes.

#### 3. Description of Variant 2

# provisionally approved on 12/02/21 approved on 08/04/21

A METTLER TOLEDO model TLD 870 dimensional measuring instrument (Figure 5) which is similar in operation to the pattern.

The variant is approved for use for the determination of the linear dimensions of objects having maximum dimensions (i.e. length  $\times$  width  $\times$  height) of 250  $\times$  250  $\times$  260 cm and minimum dimensions 20  $\times$  20  $\times$  10 cm, with a scale interval of measurement (d) of 1 cm.

The pattern converts the detected characteristics into the linear dimensions of the smallest rectangular box (parallelepiped - #) that would fully contain the object.

(#) A rectangular box (parallelepiped) is a polyhedron having six faces that are parallel in pairs; each face is a parallelogram and adjacent edges are perpendicular.

#### TEST PROCEDURE 13/1/18

Note: Refer to clause **1.5 Indications** – Printed and displayed information must be made available for verification and must comply with the requirements set out in document NMI R 129, *Multi-dimensional Measuring Instruments*, dated July 2004.

Instruments shall be tested in accordance with any relevant tests specified in the National Instrument Test Procedures.

#### **Maximum Permissible Errors**

The maximum permissible errors are specified in Schedule 1 of the *National Trade Measurement Regulations* 2009.

Instruments shall be tested as follows:

- (a) Test objects shall be used of known lengths such that each axis (i.e. length x width x height) is tested for at least five dimensions between and including the minimum and maximum lengths specified on the instrument nameplate. Each test object shall be rigid and with well-defined edges to simulate the edges of a rectangular box. The lengths shall be known to an uncertainty equal to or better than ±1/5 of the maximum permissible error, which is equal to the scale interval (d).
- (b) Carry out at least three test runs for each length, varying position and orientation across the receptor. Each measurement shall be within the maximum permissible error.
- (c) Check that instruments are marked and carry one or more notices in accordance with clause 1.7 Descriptive Markings and Notices.

### FIGURE 13/1/18 – 1



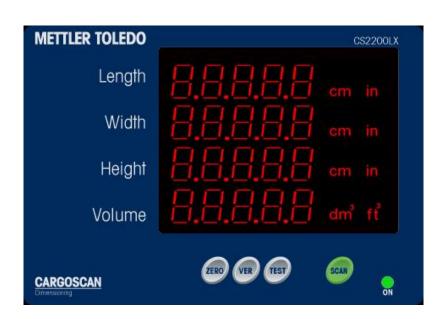


METTLER TOLEDO Model CSN840 Dimensional Measuring Instrument

#### FIGURE 13/1/18 - 2



(a) METTLER TOLEDO Model CSN840 Laser Scanners



(b) Typical Display of a METTLER TOLEDO Model CS2200LX Indicator

## FIGURE 13/1/18 - 3



Typical Optional Workstation

#### FIGURE 13/1/18 - 4



METTLER TOLEDO Model CS2200LX Indicator with the OctoStatic Taring Module including Tare Display (Variant 1)

FIGURE 13/1/18 - 5



METTLER TOLEDO Model TLD 870 Dimensional Measuring Instrument (Variant 2)

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