

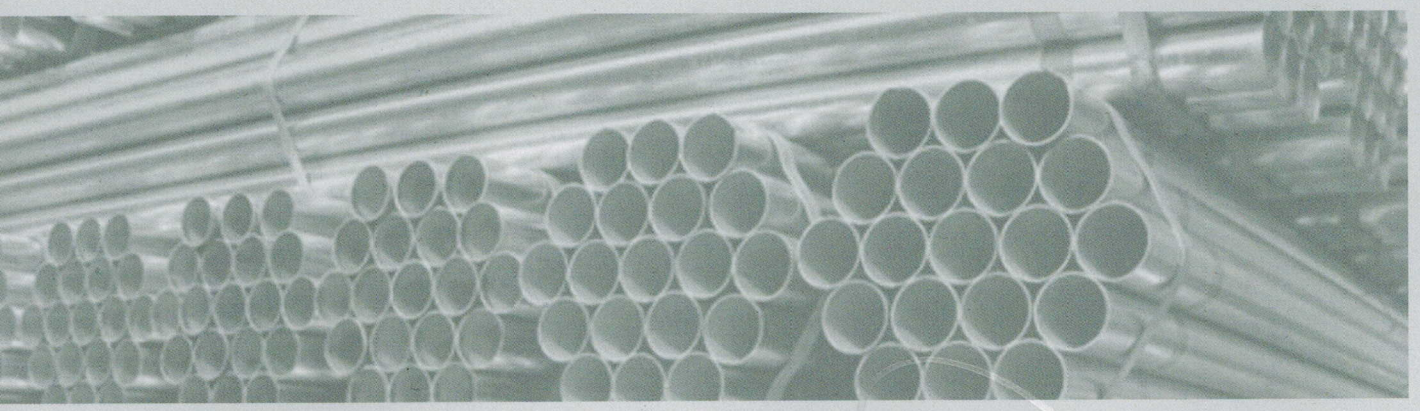
瑞通钢铁

RUITONG IRON & STEEL

天津市瑞通钢铁有限公司

Tianjin RuiTong Iron & steel Co.,LTD.

公司简介
COMPANY PROFILE



天津市瑞通钢铁有限公司位于全国闻名的重工业基地大邱庄镇。公司始建于2003年，注册资本1000万元，固定资产达到一亿元。年生产能力达到50万吨。拥有职工300余人。

公司已通过了 ISO9001:2008 质量管理体系认证，获得了国家工业产品生产许可证认　证（SY/T5037-2000、SY/T5040-2000、GB/T3091-2008、GB/T9711.1-1997 石油天燃气工业输送钢管）。并被天津市出入境检验检疫局评定为二类企业。并且与天津市荣成钢铁有限公司、天津天铁集团有限公司等大型钢铁公司有着长期合作。

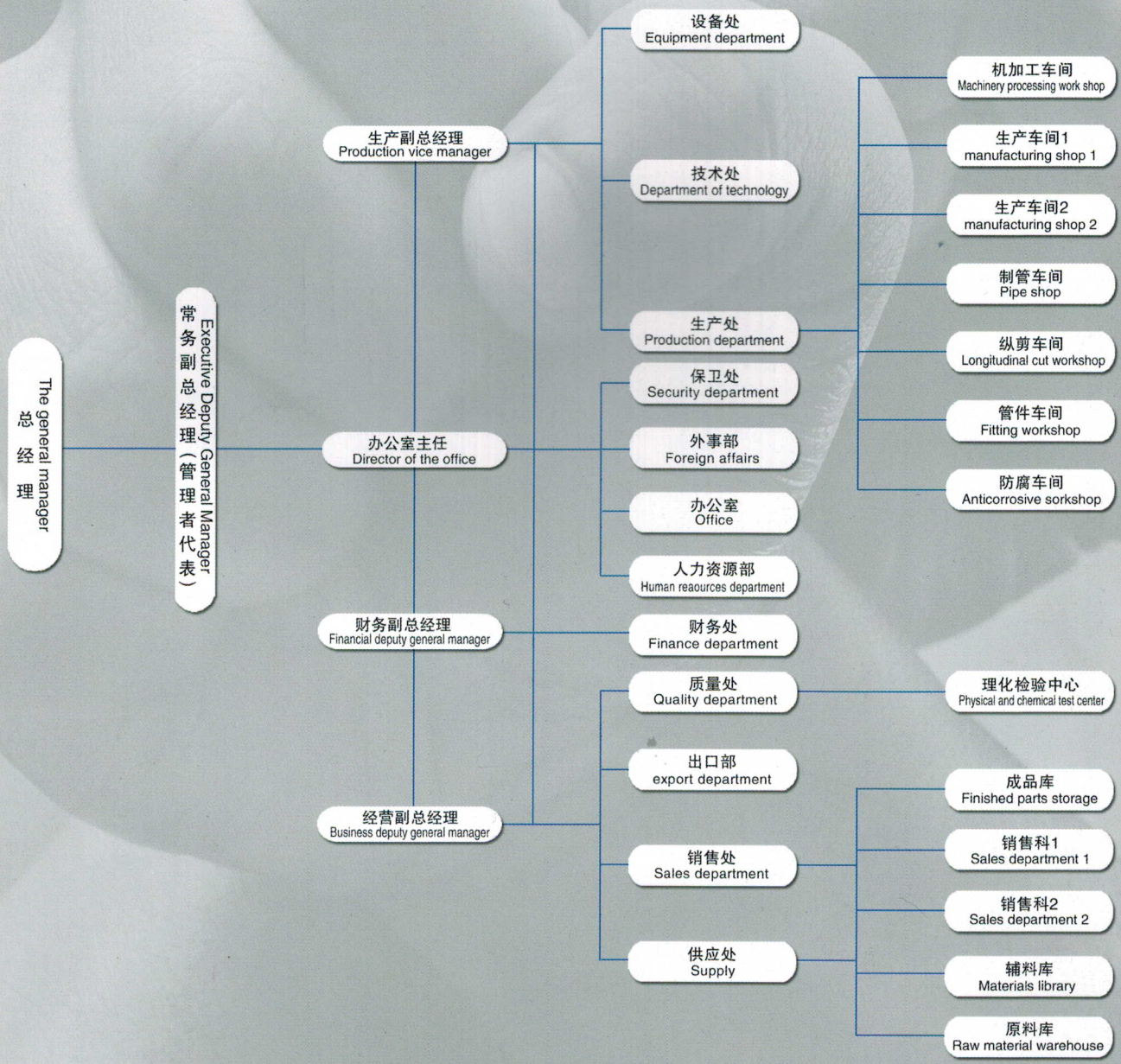
公司主要产品有高频焊接钢管、方矩管、镀锌管、双面埋弧螺旋焊钢管、冷轧带钢等产品。产品畅销包括港澳地区在内的全国各地，并出口到澳洲、非洲、东南亚、欧美洲等国家和地区。在国内外冶金、建筑和机械等行业得到广泛的应用，并享有良好的信誉。

Tianjin RuiTong Iron & steel Co.,Ltd. is located at Daqiuzhuang Town, which is the national civilized heavy industrial base .It was founded in 2003 and the total assets of up to 10 million RMB .The annual productive capacity of pipe up to 500,000 tons ,with more than three hundred employees

Our factory has passed the certificate of ISO 9001:2008 quality management system and the certificate of national industrial products manufacture license (SY/T5037-2000、SY/T5040-2000、GB/T3091-2008、GB/T9711.1-1997 petroleum and natural gas industrial transport steel pipe).It was assessed the second type enterprise by Tianjin Entry-Exit Inspection And Quarantine Bureau .What's more, there are long-term cooperation with Tianjin Rongcheng Steel Co.,Ltd and Tiantie Group.

Our factory main produce ERW welded steel pipe 、square & rectangle steel pipe、galvanized steel pipe、double submerged arc spiral welded steel pipe and cold-rolled strip serial products .Now the products of factory were sold all over the country ,including HK , Macau and exported to the Australia、Africa、Southeast Asia、Europe and America ect . There are a wide range of applications both at home and abroad metallurgy, buildings and machinery industry, and enjoy well-deserved reputation.

组织机构图
ORGANIZATION CHART

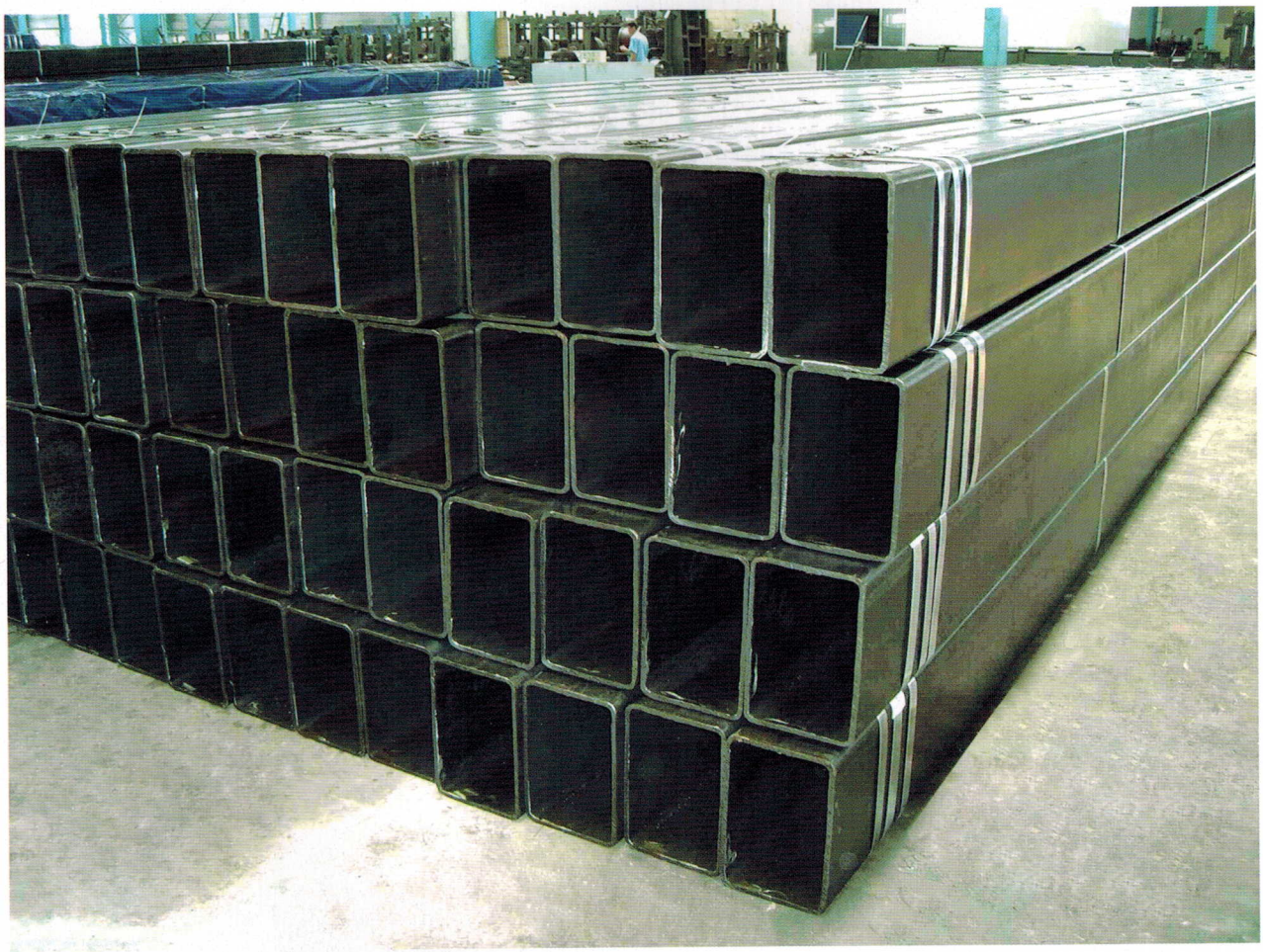


天津市瑞通钢铁有限公司
TIANJIN RUITONG IRON & STEEL CO.,LTD.
高/新/品/质　　瑞/通/制/造

方矩管系列 Square & Rectangular Series

HOT-ROLLED SQUARE & RECTANGULAR PIPES

Square Pipes		Rectangular Pipes			
Spec (mm)	Wall Thinkness(mm)	Spec(mm)	Wall Thinkness(mm)	Spec(mm)	Wall Thinkness(mm)
15*15	1.0~2.0	20*30	1.0~2.0	60*40	1.5~4.0
20*20	1.0~2.0	20*40	1.0~2.0	100*60	1.7~4.0
25*25	1.0~2.0	25*40	1.0~2.0	120*60	1.8~4.75
30*30	1.0~2.5	25*50	1.0~2.5	120*80	1.8~4.75
35*35	1.0~3.0	30*40	1.0~3.0		
40*40	1.0~4.0	30*50	1.0~4.0		
50*50	1.0~4.0	30*60	1.0~3.5		
60*60	1.0~4.0	40*50	1.0~3.5		
70*70	1.0~4.0	40*80	1.0~4.0		
80*80	1.0~5.0	45*75	1.0~3.5		
100*100	1.5~5.0	50*70	1.0~4.0		
120*120	1.8~5.0	20*60	1.0~2.0		
150*150	1.8~5.0	20*50	1.0~2.0		
200*200	2.5~7.25	50*100	1.0~4.0		

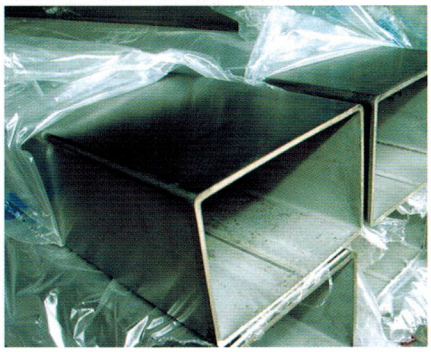


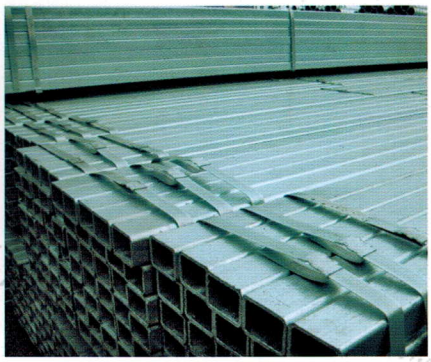
RUITONG
IRON & STEEL CO.,LTD.
天津市瑞通钢铁有限公司

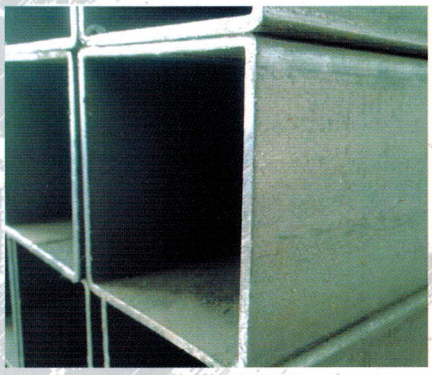
COLD-ROLLED ROUND ,SQUARE & RECTANGULAR PIPES

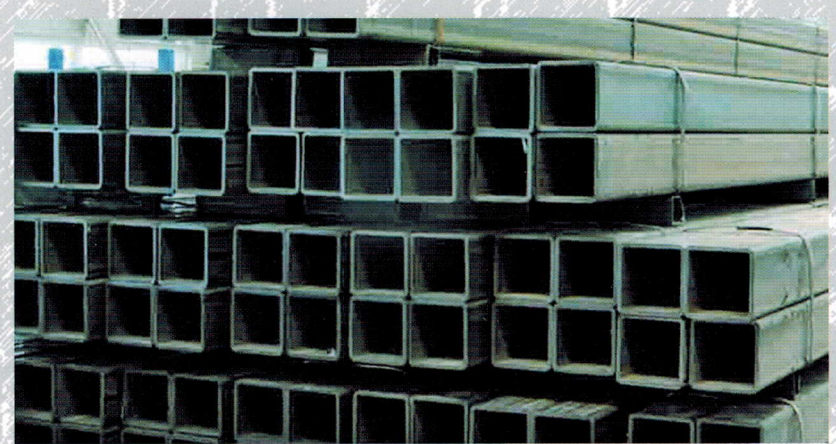
Wall Thinkness(mm):0.4*1.5mm

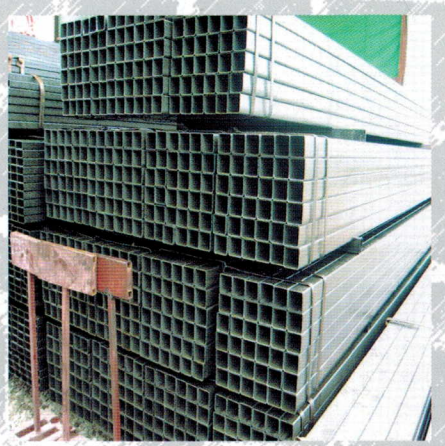
Square Pipes	Rectangular Pipes	Round Pipes	
Spec (mm)	Spec (mm)	Spec(mm)	
10 x 10	8 x 16	φ11.8	φ52
12 x 12	8 x 18	φ13	φ54
15 x 15	10 x 18	φ14	φ56
16 x 16	10 x 20	φ15	φ58
17 x 17	10 x 22	φ16	φ60
18 x 18	10 x 30	φ17.5	φ63
19 x 19	11 x 21.5	φ18	φ65
20 x 20	11.6 x 17.8	φ19	φ67
21 x 21	12 x 14	φ20	φ68
22 x 22	12 x 34	φ21	φ70
24 x 24	12 x 48	φ22	φ73
25 x 25	12.3 x 25.4	φ23	φ75
25.4 x 25.4	13 x 23	φ24	φ76
28 x 28	14 x 20	φ25	φ80
28.6 x 28.6	14 x 72	φ26	φ85
30 x 30	15 x 30	φ27	φ100
32 x 32	15 x 88	φ27.5	
35 x 35	16 x 26	φ28	
37 x 37	17.5 x 15.5	φ28.6	
38 x 38	18 x 35	φ29	
40 x 40	17 x 37	φ30	
45 x 45	19 x 38	φ31	
48 x 48	20 x 30	φ32	
50 x 50	20 x 40	φ33.5	
	22 x 25	φ34	
	22 x 26	φ35	
	25 x 38	φ36	
	25 x 30	φ37	
	25 x 40	φ38	
	25 x 50	φ39	
	27 x 40	φ40	
	30 x 40	φ42	
	30 x 50	φ43	
	30 x 60	φ44	
	30 x 70	φ45	
	40 x 60	φ47	
	45 x 75	φ48	
	40 x 80	φ50	
	50 x 100	φ50.8	











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高频焊管系列 ERW Steel Pipe Standards



BRITISH STANDARDS:BS 1387-85 XL

DN	Designation of thread	Outside diameter		Wall Thickness	
		(mm)	(inch)	(mm)	(inch)
15	1/2"	21.40 ~ 21.00	0.843 ~ 0.827	1.80	0.071
20	3/4"	26.90 ~ 26.40	1.059 ~ 1.039	2.00	0.079
25	1"	33.80 ~ 33.20	1.331 ~ 1.307	2.00	0.079
32	1-1/4"	42.50 ~ 41.90	1.673 ~ 1.650	2.00	0.079
40	1-1/2"	48.40 ~ 47.80	1.906 ~ 1.882	2.30	0.091
50	2"	60.20 ~ 59.60	2.370 ~ 2.346	2.30	0.091
65	2-1/2"	76.00 ~ 75.20	2.992 ~ 2.961	2.60	0.102
80	3"	88.70 ~ 87.90	3.492 ~ 3.461	2.60	0.102
100	4"	113.90 ~ 113.00	4.484 ~ 4.449	3.20	0.126

BRITISH STANDARDS:BS 1387-85 L

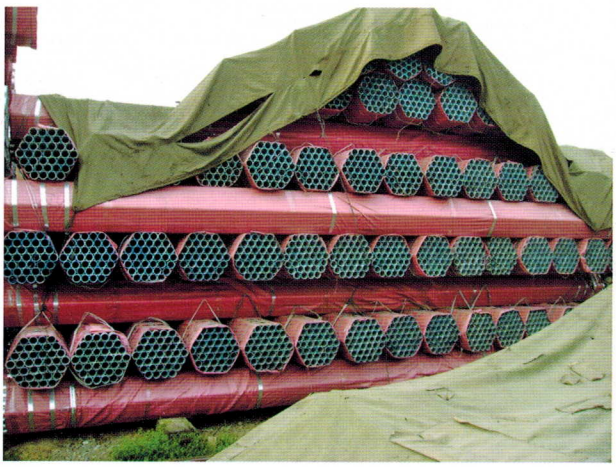
DN	Designation of thread	Outside diameter		Wall Thickness	
		(mm)	(inch)	(mm)	(inch)
15	1/2"	21.40 ~ 21.00	0.843 ~ 0.827	2.00	0.079
20	3/4"	26.90 ~ 26.40	1.059 ~ 1.039	2.30	0.091
25	1"	33.80 ~ 33.20	1.331 ~ 1.307	2.60	0.102
32	1-1/4"	42.50 ~ 41.90	1.673 ~ 1.650	2.60	0.102
40	1-1/2"	48.40 ~ 47.80	1.906 ~ 1.882	2.90	0.114
50	2"	60.20 ~ 59.60	2.370 ~ 2.346	2.90	0.114
65	2-1/2"	76.00 ~ 75.20	2.992 ~ 2.961	3.20	0.126
80	3"	88.70 ~ 87.90	3.492 ~ 3.461	3.20	0.126
100	4"	113.90 ~ 113.00	4.484 ~ 4.449	3.60	0.142

BRITISH STANDARDS:BS 1387–85 M

DN	Designation of thread	Outside diameter		Wall Thickness	
		(mm)	(inch)	(mm)	(inch)
15	1/2"	21.70 ~ 21.10	0.854 ~ 0.831	2.6	0.102
20	3/4"	27.20 ~ 26.60	1.071 ~ 1.047	2.6	0.102
25	1"	34.20 ~ 33.40	1.346 ~ 1.315	3.2	0.126
32	1–1/4"	42.90 ~ 42.10	1.689 ~ 1.657	3.2	0.126
40	1–1/2"	48.80 ~ 48.00	1.921 ~ 1.890	3.2	0.126
50	2"	60.80 ~ 59.80	2.394 ~ 2.354	3.6	0.142
65	2–1/2"	76.60 ~ 75.40	3.016 ~ 2.969	3.6	0.142
80	3"	89.50 ~ 88.10	3.524 ~ 3.469	4	0.157
100	4"	114.90 ~ 113.30	4.524 ~ 4.461	4.5	0.177
150	6"	166.10 ~ 164.10	6.539 ~ 6.461	5	0.197

ANSI STANDARDS:ASTM A53 GRADE A SCH40

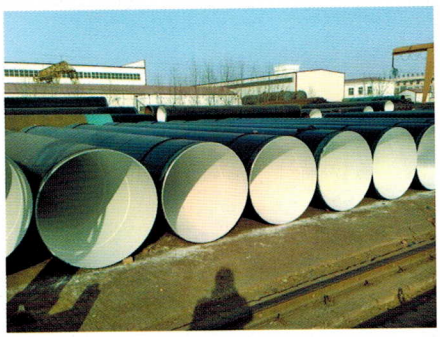
NPS	Outside diameter		Wall Thickness	
	(mm)	(inch)	(mm)	(inch)
1/2"	21.30	0.840	2.77	0.109
3/4"	26.70	1.050	2.87	0.113
1"	33.40	1.315	3.38	0.133
1–1/4"	42.20	1.660	3.56	0.140
1–1/2"	48.30	1.900	3.68	0.145
2"	60.30	2.375	3.91	0.154
2–1/2"	73.00	2.875	5.16	0.203
3"	88.90	3.500	5.49	0.216
4"	114.30	4.500	6.02	0.237
6"	168.30	6.625	7.11	0.280
8"	219.10	8.625	8.18	0.322





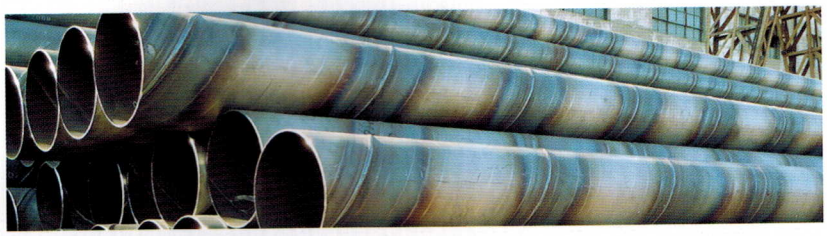
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螺旋管系列 Spiral Steel Pipe





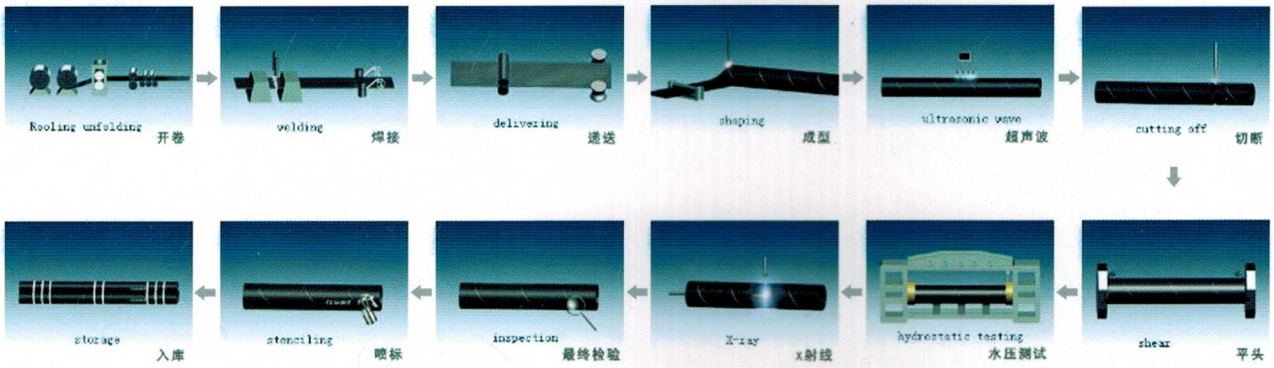
OD (mm)	W.T(mm)
219~273	3~10
325~529	3~14
630~820	5~18
920~1020	6~20
1220~1620	8~26
1820~2220	10~26



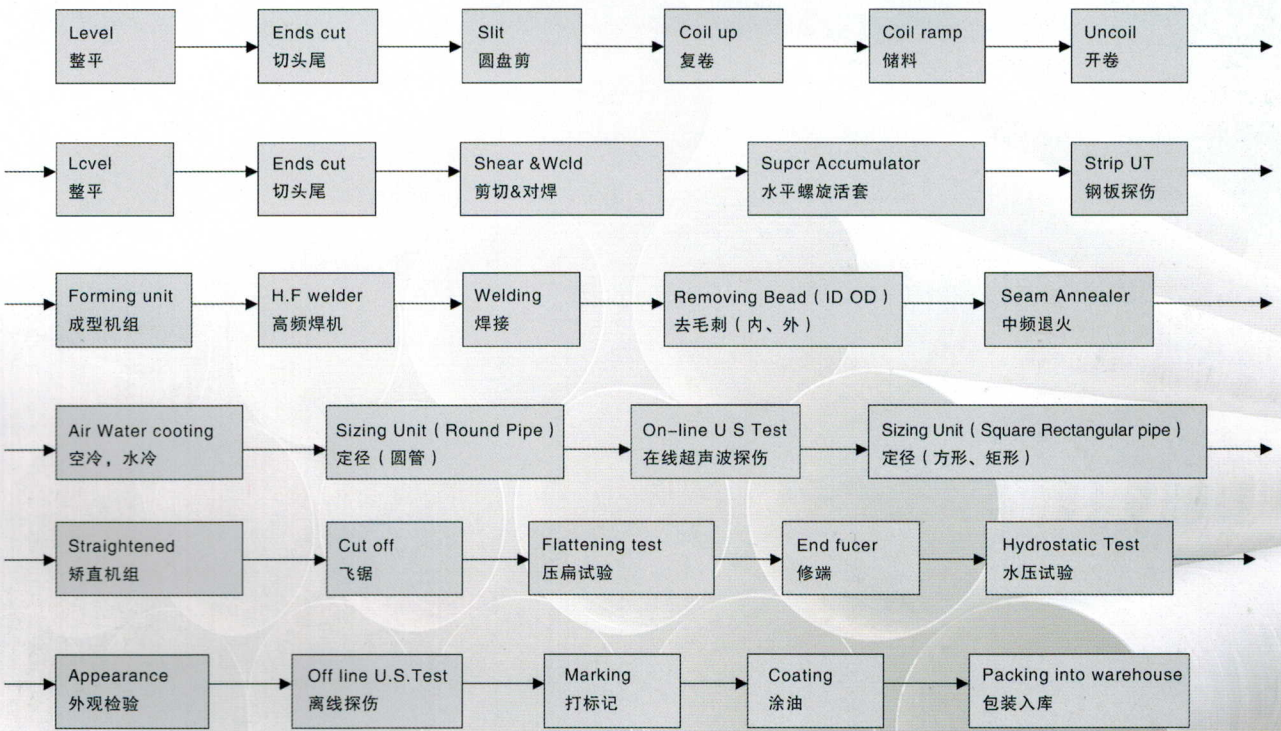


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螺旋焊管工艺流程 Technical flow chart of SSAW steel pipe



直缝焊管生产流程图 ERW Production Process



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