



Australian Jobs Act 2013

Reference code: Z4G8K4-W7J0C5

Australian Industry Participation Plan Summary – Project Phase

Nominated project proponent:

OZ Minerals Carrapateena Pty Ltd

Project details

Project name:

Carrapateena Expansion Stage 2 Project (CXPS2)

Location:

Carrapateena

Type:

Mine or quarry

Purpose:

Upgrade existing facility

Capital expenditure:

☒ Confirm the total project estimated capital expenditure value will be \$500 million or more

Description:

Carrapateena commenced production in 2019 and currently operates a sub-level cave (SLC) mine, supported by surface infrastructure (concentrator).

Carrapateena Expansion Project Stage 2 (CXPS2) seeks to uplift ore production from approximate 7Mtpa up to 12Mtpa by transitioning the mining method from sub-level caving to block caving and increasing copper production up to an approximate 120ktpa (from an approximate 65-70ktpa). In support of increased throughput, mine development is required to establish the block cave, with expansion of underground infrastructure including an approximate 3km extension to the Materials Handling System, a new Crusher and supporting mine infrastructure. New surface processing will support increased throughput, inclusive of a new concentrator, non-processing infrastructure and accommodation and airport expansion.

Schedules indicate long lead procurement is estimated to start in Q2, FY2027 with construction intending to start in Q1, FY2028.

Estimated completion date:

1/04/2031

Key goods and services

Indicative list of key goods and services to be acquired for the project:

List of key goods and services:

An Australian entity is an entity with an ABN or CAN.

Key goods and services	Opportunity for entities	Explanation for no opportunities for Australian entities
Structural, Mechanical and Piping (SMP)	Opportunities for Australian entities Opportunities for non-Australian entities	
Bulk Earthworks	Opportunities for Australian entities	
Electrical, Instrumentation and Communications (EI and C)	Opportunities for Australian entities Opportunities for non-Australian entities	
Civil and Concrete Works	Opportunities for Australian entities	
Construction Facilities - Buildings	Opportunities for Australian entities	
Laydowns and Warehouse	Opportunities for Australian entities	
Process Air	Opportunities for Australian entities Opportunities for non-Australian entities	
Process Water	Opportunities for Australian entities Opportunities for non-Australian entities	
High Voltage Electrical Reticulation	Opportunities for Australian entities Opportunities for non-Australian entities	

Project standards:

Australian, International, Other

Other standards:

BHP Standards

Supplier information and communication

Project Proponents Contact Person

Project proponent's contact person for supplier enquires.

Contact person's name:

Michael Mattes

Contact person's position:

Projects Commercial Lead

Phone number:

0491051994

Email address:

michael.mattes@bhp.com

Project Proponent Website

Project proponent website:

www.bhp.com

Project Opportunities Website

List of websites:

Is this website active?	Is this website active?	Date the website is expected to go live:
BHP CXPS2.icn.org.au	No	16/09/2026

Supplier engagement and communication actions:

Engage with vendor identification agencies on project opportunities and bid processes
 Conduct supplier information briefings on project opportunities and bid processes
 Issue media releases or ASX announcements on project developments and opportunities
 Directly contact suppliers with information on project opportunities and bid processes

Building Australian industry capability

Supplier capability development actions:

Recommend suppliers undertake training and/or accreditation
Encourage joint ventures and alliances between suppliers

Global supply chain integration actions:

Introduce suppliers to global supply chain partners

Feedback:

Confirm you, and/or your procurement entities will offer and, if requested, provide feedback to unsuccessful Australian entities whose bids to supply key goods or services for the project have not been successful
Confirm feedback provided to unsuccessful bidders will include any recommendations of relevant training, skills, capability and capacity development
Confirm you will collect written evidence of feedback offered or provided to unsuccessful bidders