

中 鋼 鐵

公 司 簡 介

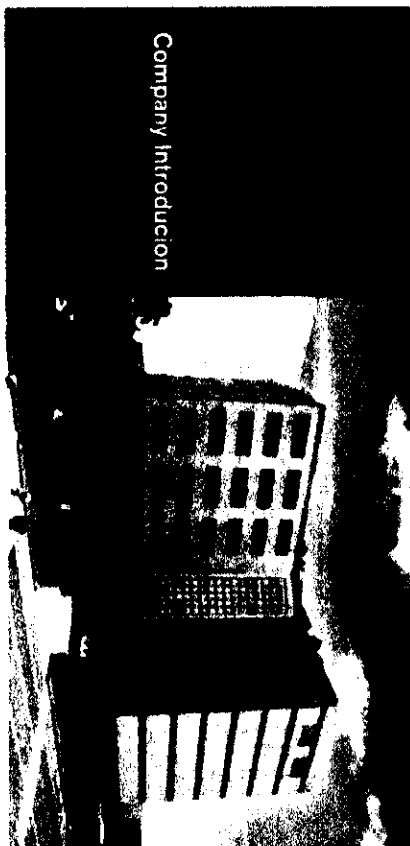


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願景：
中鋼堅持正統經營，努力打造成爲一家 贏得尊敬、值得信賴、樂於交往的鋼鐵公司。

VISION:
We persist in operating uprightly and devote ourselves to winning customers' and society's respect, trust, and friendship.



Company Introduction

本公司設立於1983年，資本額由成立之初50萬元已增至目前128.5億元，營業額達新台幣455億元以上。本公司於1999年加入中鋼集團後，本著集團之經營理念，努力厚植體質，提升市場競爭力。主要產品有熱軋(粗)鋼捲、花紋鋼捲、冷軋全硬鋼捲、鍍鋅鋼捲、冷軋鋼質鋼捲、黑鋼管、矩形管、API輸油管、PE包膜鋼管及厚板鋼管等。產品行銷全球，深獲市場肯定。本公司經不斷努力下已分別取得 ISO 9001、14001及OHSAS 18001之國際認證。保本公司聯生產優質產品外，同時兼顧環保及工業安全之具體表現。

Chung Hung Steel established in 1983. The initial capital was NT\$500,000 and was increased to 128.5 billion in 2000. The annual revenue is over NT\$45.5 billion. In the year of 1999, We became one member of the CSC Group. Chung Hung Steel is one of the important supplier of high quality and high precision products to domestic and international steel markets. The main products include hot rolled coils, cold rolled coils, pickled and oiled coils, annealed coils, checker plate coils, black pipes, rectangular pipes, galvanized pipes, API pipes, PE coated pipes... etc.

The products have been highly and positively accepted by the customers and have been accredited several international certificates including ISO 9001, ISO 14001 and OHSAS 18001. Which denotes the company's dedication on the high quality, strength, the industrial safety and environmental protection.



Multiple Specifications for Hot Rolled Products
 熱軋產品可按原規點數

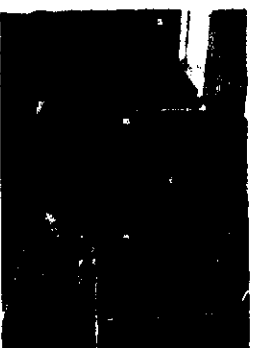
熱軋機 Hot Rolling Mill



本公司熱軋機建廠歷時二年，於86年4月產出第一粒鋼捲，創下同類鋼鐵連續時間最長的紀錄。主要設備均係日本CHUGAI RO、IH1等所製最先進的設備，並配有精密自動化控制系統，可精確生產客戶所需尺寸，並保持鋼捲之均溫。熱軋延縮全長320M，主要設備包含加熱爐一座、往復式粗軋機、開卷機捲箱及6座4-High精軋機組。設計年產能240萬噸。軋延尺寸最薄可達1.2mm。

Chung Hung's Hot Rolling Mill was completed in less than two years with the first coil being produced in April,1997. We set a new record for the shortest construction time of similar plants in the steel industry. The mill is equipped with the most advanced facilities supplied by Ishikawajima-Harima Heavy Industries and Chugai Ro of Japan. This line is 320meters long and is operated with automatic control system. The main equipment consists of two reheating furnaces, one reversing roughing mill, one coil box and one 4-Hi 6 stand finishing mill. Annual production capacity is 2.4 million metric tons. Coil can be rolled to a minimum of 1.2 mm thickness and meet customers' specific requirements.

冷軋機 Cold Rolling Mill



本公司冷軋機於76年產產完成，主要設備備有全長68M的鐵捲機、日立六段式軋延機(6Hi UC-Mill)、重氮退火爐、STALCO測質機及設備等。設計年產能45萬噸。可生產厚度0.15-2.0mm、寬度900-1,225mm之冷軋鋼板及鋼質鋼捲。

The cold rolling mill began its production in 1987. The mill is equipped with a 68 meter long Pickling Line, a Hitachi 6-Hi UC Mill, an HPM Bell Annealing Furnace and a Skin Pass Mill. The annual production capacity is 450,000 metric tons. The cold rolled and skin passed coils range from 0.15 mm to 2.0 mm in thickness and from 900 mm to 1,225 mm in width.

| 300 Heavy ¹ -230M ² Commercial Quality | S&E 1008 S&E 1008 | ASTM A499 AS G131 SMC AS G131 SMC | SPMT | - | - | - |
|-----------------------------------------------------------------------------|----------------------|-----------------------------------------|------|---------------------------|----------------------------------------------------------------------|----------------------------------------------------------------------|
| 300 Heavy ² -230M ² Building Quality | CH 1008 | - | - | - | - | - |
| 300 Heavy ¹ -230M ² Layer Layer Carbon Steel | CH 1005 | - | - | - | - | - |
| 300 Heavy ² -230M ² | S&E 1009 S&E 1012 | - | SPM2 | - | ASTM A570-62.10 ASTM A570-62.10 | - |
| 400 Heavy ¹ -230M ² | S&E 1017 | - | SPM3 | AP 9, C, 8 AP 9, K2 | ASTM A570 G.10 ASTM A570 G.10 AS G1361 S.40 | ASTM A570-62.10 ASTM A570-62.10 AS G1361 S.40 AS G1361 S.40 |
| 400 Heavy ² -230M ² | S&E 1022 | - | - | - | ASTM A570-62.10 ASTM A570-62.10 AS G1361 S.40 AS G1361 S.40 | - |
| 400 Heavy ¹ -230M ² High Strength Low Alloy | - | - | - | AP 9, T, 25 AP 9, T, 2 | ASTM A497 G.10 ASTM A497 G.10 | - |
| 400 Heavy ² -230M ² High Strength Low Alloy | - | - | - | AP 9, M, 60 | - | AS G1361 S.40 |
| 400 Heavy ¹ -230M ² High Strength Low Alloy | - | - | - | - | - | - |
| 400 Heavy ² -230M ² High Strength Low Alloy | S&E 1005 S&E 1005 | - | - | - | - | - |
| 300 Heavy ¹ -230M ² Checkered Plate | - | CH 1010 | - | - | - | - |
| 400 Heavy ¹ -230M ² Checkered Plate | - | CH 1015 | - | - | - | - |

NOTE:
 1. A1011 C24.2000E2107C0449.
 2. A1011 H02.05 2000E2107C04497.



1. 厚度公差 Thickness Tolerances

(JIS G3141 標準 厚度公差)

單位: mm

| | | | | |
|-----------------------------|---------|---------|---------|---------|
| 厚度 0.40 | ± 0.020 | ± 0.020 | ± 0.020 | ± 0.020 |
| Under 0.40 | ± 0.025 | ± 0.025 | ± 0.025 | ± 0.025 |
| 0.40 or over and excl. 0.60 | ± 0.030 | ± 0.030 | ± 0.030 | ± 0.030 |
| 0.60 or over and excl. 1.00 | ± 0.040 | ± 0.040 | ± 0.040 | ± 0.040 |
| 1.00 or over and excl. 1.25 | ± 0.050 | ± 0.050 | ± 0.050 | ± 0.050 |
| 1.25 or over and excl. 1.60 | ± 0.060 | ± 0.060 | ± 0.060 | ± 0.060 |
| 1.60 or over and excl. 2.00 | ± 0.070 | ± 0.070 | ± 0.070 | ± 0.070 |
| 2.00 or over and excl. 2.50 | ± 0.080 | ± 0.080 | ± 0.080 | ± 0.080 |
| 2.50 or over and excl. 3.15 | ± 0.090 | ± 0.090 | ± 0.090 | ± 0.090 |
| 3.15 or over and excl. 3.95 | ± 0.100 | ± 0.100 | ± 0.100 | ± 0.100 |

備註: 厚度之公差係指在鋼材之厚度上之公差。
 鋼材之厚度公差應在鋼材之厚度上之公差。
 鋼材之厚度公差應在鋼材之厚度上之公差。
 鋼材之厚度公差應在鋼材之厚度上之公差。

2. 厚度公差公差 Thickness Tolerance: ± 7mm, -0mm

1. 厚度公差 (見下表, 30%) Thickness Tolerance (production + 30%)

| | | |
|--------------|--------|--------|
| 厚度 0.70 | ± 0.21 | ± 0.21 |
| 0.80 or over | ± 0.24 | ± 0.24 |
| 1.00 or over | ± 0.30 | ± 0.30 |
| 1.25 or over | ± 0.38 | ± 0.38 |
| 1.50 or over | ± 0.45 | ± 0.45 |
| 1.75 or over | ± 0.53 | ± 0.53 |
| 2.00 or over | ± 0.60 | ± 0.60 |

備註: 1) 厚度公差之公差係指在鋼材之厚度上之公差。
 厚度公差應在鋼材之厚度上之公差。
 2) 鋼材之厚度公差應在鋼材之厚度上之公差。
 鋼材之厚度公差應在鋼材之厚度上之公差。

3) 鋼材之厚度公差應在鋼材之厚度上之公差。
 鋼材之厚度公差應在鋼材之厚度上之公差。

4) 鋼材之厚度公差應在鋼材之厚度上之公差。
 鋼材之厚度公差應在鋼材之厚度上之公差。



2. 厚度公差公差 Thickness Tolerance of oriented coils: +7mm - 0mm

| | | | |
|---------------|--------|-------|-------|
| 厚度 5.99 | 12 Max | 8 Max | 6 Max |
| 6.00-6.99 | 10 Max | 9 Max | 8 Max |
| 7.00-7.99 | 10 Max | 9 Max | 8 Max |
| 8.00-8.99 | 10 Max | 9 Max | 8 Max |
| 9.00-9.99 | 10 Max | 9 Max | 8 Max |
| 10.00-10.99 | 10 Max | 9 Max | 8 Max |
| 11.00-11.99 | 10 Max | 9 Max | 8 Max |
| 12.00-12.99 | 10 Max | 9 Max | 8 Max |
| 13.00-13.99 | 10 Max | 9 Max | 8 Max |
| 14.00-14.99 | 10 Max | 9 Max | 8 Max |
| 15.00-15.99 | 10 Max | 9 Max | 8 Max |
| 16.00-16.99 | 10 Max | 9 Max | 8 Max |
| 17.00-17.99 | 10 Max | 9 Max | 8 Max |
| 18.00-18.99 | 10 Max | 9 Max | 8 Max |
| 19.00-19.99 | 10 Max | 9 Max | 8 Max |
| 20.00-20.99 | 10 Max | 9 Max | 8 Max |
| 21.00-21.99 | 10 Max | 9 Max | 8 Max |
| 22.00-22.99 | 10 Max | 9 Max | 8 Max |
| 23.00-23.99 | 10 Max | 9 Max | 8 Max |
| 24.00-24.99 | 10 Max | 9 Max | 8 Max |
| 25.00-25.99 | 10 Max | 9 Max | 8 Max |
| 26.00-26.99 | 10 Max | 9 Max | 8 Max |
| 27.00-27.99 | 10 Max | 9 Max | 8 Max |
| 28.00-28.99 | 10 Max | 9 Max | 8 Max |
| 29.00-29.99 | 10 Max | 9 Max | 8 Max |
| 30.00-30.99 | 10 Max | 9 Max | 8 Max |
| 31.00-31.99 | 10 Max | 9 Max | 8 Max |
| 32.00-32.99 | 10 Max | 9 Max | 8 Max |
| 33.00-33.99 | 10 Max | 9 Max | 8 Max |
| 34.00-34.99 | 10 Max | 9 Max | 8 Max |
| 35.00-35.99 | 10 Max | 9 Max | 8 Max |
| 36.00-36.99 | 10 Max | 9 Max | 8 Max |
| 37.00-37.99 | 10 Max | 9 Max | 8 Max |
| 38.00-38.99 | 10 Max | 9 Max | 8 Max |
| 39.00-39.99 | 10 Max | 9 Max | 8 Max |
| 40.00-40.99 | 10 Max | 9 Max | 8 Max |
| 41.00-41.99 | 10 Max | 9 Max | 8 Max |
| 42.00-42.99 | 10 Max | 9 Max | 8 Max |
| 43.00-43.99 | 10 Max | 9 Max | 8 Max |
| 44.00-44.99 | 10 Max | 9 Max | 8 Max |
| 45.00-45.99 | 10 Max | 9 Max | 8 Max |
| 46.00-46.99 | 10 Max | 9 Max | 8 Max |
| 47.00-47.99 | 10 Max | 9 Max | 8 Max |
| 48.00-48.99 | 10 Max | 9 Max | 8 Max |
| 49.00-49.99 | 10 Max | 9 Max | 8 Max |
| 50.00-50.99 | 10 Max | 9 Max | 8 Max |
| 51.00-51.99 | 10 Max | 9 Max | 8 Max |
| 52.00-52.99 | 10 Max | 9 Max | 8 Max |
| 53.00-53.99 | 10 Max | 9 Max | 8 Max |
| 54.00-54.99 | 10 Max | 9 Max | 8 Max |
| 55.00-55.99 | 10 Max | 9 Max | 8 Max |
| 56.00-56.99 | 10 Max | 9 Max | 8 Max |
| 57.00-57.99 | 10 Max | 9 Max | 8 Max |
| 58.00-58.99 | 10 Max | 9 Max | 8 Max |
| 59.00-59.99 | 10 Max | 9 Max | 8 Max |
| 60.00-60.99 | 10 Max | 9 Max | 8 Max |
| 61.00-61.99 | 10 Max | 9 Max | 8 Max |
| 62.00-62.99 | 10 Max | 9 Max | 8 Max |
| 63.00-63.99 | 10 Max | 9 Max | 8 Max |
| 64.00-64.99 | 10 Max | 9 Max | 8 Max |
| 65.00-65.99 | 10 Max | 9 Max | 8 Max |
| 66.00-66.99 | 10 Max | 9 Max | 8 Max |
| 67.00-67.99 | 10 Max | 9 Max | 8 Max |
| 68.00-68.99 | 10 Max | 9 Max | 8 Max |
| 69.00-69.99 | 10 Max | 9 Max | 8 Max |
| 70.00-70.99 | 10 Max | 9 Max | 8 Max |
| 71.00-71.99 | 10 Max | 9 Max | 8 Max |
| 72.00-72.99 | 10 Max | 9 Max | 8 Max |
| 73.00-73.99 | 10 Max | 9 Max | 8 Max |
| 74.00-74.99 | 10 Max | 9 Max | 8 Max |
| 75.00-75.99 | 10 Max | 9 Max | 8 Max |
| 76.00-76.99 | 10 Max | 9 Max | 8 Max |
| 77.00-77.99 | 10 Max | 9 Max | 8 Max |
| 78.00-78.99 | 10 Max | 9 Max | 8 Max |
| 79.00-79.99 | 10 Max | 9 Max | 8 Max |
| 80.00-80.99 | 10 Max | 9 Max | 8 Max |
| 81.00-81.99 | 10 Max | 9 Max | 8 Max |
| 82.00-82.99 | 10 Max | 9 Max | 8 Max |
| 83.00-83.99 | 10 Max | 9 Max | 8 Max |
| 84.00-84.99 | 10 Max | 9 Max | 8 Max |
| 85.00-85.99 | 10 Max | 9 Max | 8 Max |
| 86.00-86.99 | 10 Max | 9 Max | 8 Max |
| 87.00-87.99 | 10 Max | 9 Max | 8 Max |
| 88.00-88.99 | 10 Max | 9 Max | 8 Max |
| 89.00-89.99 | 10 Max | 9 Max | 8 Max |
| 90.00-90.99 | 10 Max | 9 Max | 8 Max |
| 91.00-91.99 | 10 Max | 9 Max | 8 Max |
| 92.00-92.99 | 10 Max | 9 Max | 8 Max |
| 93.00-93.99 | 10 Max | 9 Max | 8 Max |
| 94.00-94.99 | 10 Max | 9 Max | 8 Max |
| 95.00-95.99 | 10 Max | 9 Max | 8 Max |
| 96.00-96.99 | 10 Max | 9 Max | 8 Max |
| 97.00-97.99 | 10 Max | 9 Max | 8 Max |
| 98.00-98.99 | 10 Max | 9 Max | 8 Max |
| 99.00-99.99 | 10 Max | 9 Max | 8 Max |
| 100.00-100.99 | 10 Max | 9 Max | 8 Max |

1. 厚度公差 Thickness

單位: mm

4. 厚度公差 Thickness: 2mm max. in 2m.

3. 表面品質 Surface quality:

1) 表面品質係指在鋼材之表面 (10um) 之粗糙度。
 表面品質係指在鋼材之表面 (10um) 之粗糙度。
 表面品質係指在鋼材之表面 (10um) 之粗糙度。
 表面品質係指在鋼材之表面 (10um) 之粗糙度。

3. Surface quality:

1) Surface defects could be covered by membrane (10um) of electroplating, or membrane (20um) of painting. The area of total surface defects is less than 1% of the coil surface.



2) 表面品質係指在鋼材之表面 (10um) 之粗糙度。
 表面品質係指在鋼材之表面 (10um) 之粗糙度。



2) The surface quality of low carbon steel with medium carbon steel inside is surface only.

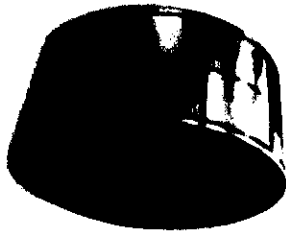
6. 其他公差 JIS G3141 規定
 Other tolerances are in accordance with JIS G3141.

7. 不在此規格範圍內之產品，依客戶需求而定。
 Products not included in this specification should be reviewed case by case.

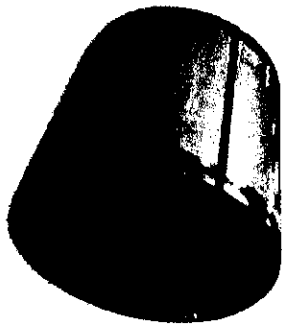


| | | | |
|------------------------------------------|------------|------------------|------------|
| 中國鋼鐵股份有限公司 CHUNG HING STEEL CO., LTD. | | COLD ROLLED COIL | |
| ITEM NO. | CR67CA-01 | SIZE | 1181 |
| COIL NO. | E65000384A | ITEM NO. | 9.481L 219 |
| ITEM NO. | 9.699 | ITEM NO. | 9.471L 224 |
| ITEM NO. | 9.739 | ITEM NO. | 21811 |

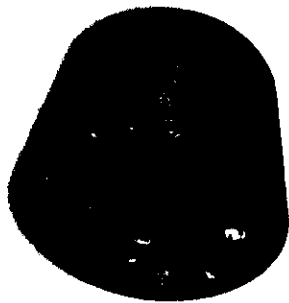
SOOSTEEL
LOS ANGELES, CA USA
SPEC. AS CHS SPEC. AND CQC
SIZE:
6.75x10x0.15mm (0.264x3.937x0.0059)
NET WEIGHT: 10.5KGS
GROSS WEIGHT: 10.5KGS
ITEM NO. 1
COIL NO. 10.5KGS
MADE IN TAIWAN



1. 專家包裝 Expert packing
紙張包裝 • 紙張 • 紙張
VO Paper • Metal Protector
• Metal edge Protector



2. 國內包裝 Domestic packing
紙張包裝 • 紙張 • 紙張
VO Paper • Bandpaper • Metal Protector
• Metal edge Protector

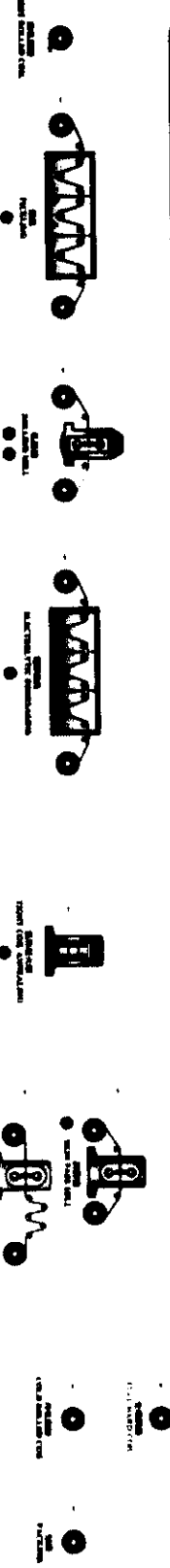


3. 標準包裝 Standard packing
紙張包裝 • 紙張
VO Paper • Metal edge Protector



4. 裸裝 Bare packing

製造流程 Manufacturing Processes





1. 鋼鐵生薑 JS G3141 保證書：如：ONS G3195、ASTM A568、ASTM A1028、
2. CH-Q118 冷中厚板卷板，全下表面之冷軋，保證書如下：
 1) 鋼之厚度保證書。
 2) 鋼之保證書。
 3) 鋼之保證書。
3. CH-Q118 冷中厚板卷板，全下表面之冷軋，保證書如下：
 1) 鋼之厚度保證書。
 2) 鋼之保證書。
 3) 鋼之保證書。
4. CH-1812C 冷中厚板卷板，對照 SAE 1012，冷軋，12C 保證書如下。
 5. CH-1817C 冷中厚板卷板，對照 SAE 1017，冷軋，17C 保證書如下。
 6. CH-1820C 冷中厚板卷板，對照 SAE 1020，冷軋，20C 保證書如下。
 7. CH-1822C 冷中厚板卷板，對照 SAE 1022，冷軋，22C 保證書如下。
 8. CH-L8CQ1 冷中厚板卷板，冷軋，L8CQ1 保證書如下。
 9. CH-C85KQ1 冷中厚板卷板，保證書如下：此鋼之保證書，係根據美國鋼鐵協會之保證書，此鋼之保證書，係根據美國鋼鐵協會之保證書。
10. CH-8812C 冷中厚板卷板，冷軋，11/8 保證書如下。
 11. CH-8012C 冷中厚板卷板，冷軋，11/8 保證書如下。
 12. CH-89L 冷中厚板卷板，保證書如下：此鋼之保證書，係根據美國鋼鐵協會之保證書。
 13. CH-89L5 冷中厚板卷板，保證書如下：此鋼之保證書，係根據美國鋼鐵協會之保證書。
 14. CH-89H 冷中厚板卷板，保證書如下：此鋼之保證書，係根據美國鋼鐵協會之保證書。
 15. CH-8905 冷中厚板卷板，保證書如下：此鋼之保證書，係根據美國鋼鐵協會之保證書。

1. The specifications of products equivalent to JS G3141 such as ONS G3195, ASTM A568, ASTM A1028 can refer to as per definition described above.
2. CH-Q118 CHUNG HUNG'S specification, is full hard, bright finish cold rolled steel sheet under following conditions:
 1) The thickness of hot rolled coil specified by the customers.
 2) Grade specified by the customers.
 3) Coiler coils.
3. CH-Q118 CHUNG HUNG'S specification, is full hard, bright finish cold rolled steel sheet under following conditions:
 1) The thickness of hot rolled coil specified by the customers.
 2) Grade specified by the customers.
 3) Mechanical properties specified by the customers.
4. CH-1812C CHUNG HUNG'S specification, is equivalent to SAE 1012, with full hard bright finish steel sheet.
 5. CH-1817C CHUNG HUNG'S specification, is equivalent to SAE 1017, with full hard bright finish steel sheet.
 6. CH-1820C CHUNG HUNG'S specification, is equivalent to SAE 1020, with full hard bright finish steel sheet.
 7. CH-1822C CHUNG HUNG'S specification, is equivalent to SAE 1022, with full hard bright finish steel sheet.
 8. CH-L8CQ1 CHUNG HUNG'S specification, is cold rolled bright finish deepdrawn steel sheet.
 9. CH-C85KQ1 CHUNG HUNG'S specification, is applicable to cold rolled bright finish deepdrawn steel sheet requested only stating hardness value by the customers, but chemical composition and mechanical properties are not requested to guarantee.
10. CH-8812C CHUNG HUNG'S specification, is cold rolled 1 1/8 hard bright finish steel sheet.
 11. CH-8012C CHUNG HUNG'S specification, is cold rolled 1 1/8 hard dull finish steel sheet.
 12. CH-89L CHUNG HUNG'S specification, is carbon 80.08% with steel strapping coil.
 13. CH-89L5 CHUNG HUNG'S specification, is carbon 80.08% with steel strapping coil.
 14. CH-89H CHUNG HUNG'S specification, is carbon 80.14% with steel strapping coil.
 15. CH-8905 CHUNG HUNG'S specification, is carbon 80.14% with steel strapping coil.

鋼捲打貨規格明事項

鋼捲

說明 Notes
 1. 訂購時, 請註明鋼捲之規格, 鋼捲之規格應註明在 "Production and Sales Meeting".
 2. 鋼捲之規格應註明在 "Production and Sales Meeting".

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1. 鋼捲之規格應註明在 "Production and Sales Meeting".
2. 鋼捲之規格應註明在 "Production and Sales Meeting".

Hot-dipped galvanized products have excellent fitness. The material is suitable for home appliances, in architectural applications, for furniture and transportation equipment.

1. 鋼捲之規格應註明在 "Production and Sales Meeting".
2. 鋼捲之規格應註明在 "Production and Sales Meeting".

Products Specification and Application

1. 鋼捲之規格應註明在 "Production and Sales Meeting".
2. 鋼捲之規格應註明在 "Production and Sales Meeting".

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|-------|----------------|---------------|
| 鋼捲之規格 | 0.75mm - 1.0mm | 1.2mm - 4.0mm |
| 鋼捲之規格 | 1.0mm - 1.25mm | 1.5mm - 2.0mm |
| 鋼捲之規格 | 2.0mm - 2.5mm | 3.0mm - 4.0mm |

1. 鋼捲之規格應註明在 "Production and Sales Meeting".
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|-------|-----------|---------------|---------------|
| 鋼捲之規格 | JIS G3102 | ASTM A653M-95 | ASTM A653M-95 |
| 鋼捲之規格 | Z12 - Z15 | G40-G115 | Z120-Z150 |

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|-------|-----------|-------|---------|-----------|
| 鋼捲之規格 | JIS G3102 | 10142 | A653 95 | 130G, 450 |
| 鋼捲之規格 | (海島鋼捲) | DK51D | C37PFA | |
| 鋼捲之規格 | SGCC | 10147 | C37PLB | |
| 鋼捲之規格 | SGC340 | S340 | | |
| 鋼捲之規格 | SGC400 | S380 | | |

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