

Australian Government

Department of Industry, Science, Energy and Resources National Measurement Institute

NMI R 80-3 Road and rail tankers with level gauging

Part 3: Report Format for type evaluation

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NMI R 80-3

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1. Scope

NMI R 80-3 specifies the test report format for the pattern approval of road and rail tankers with level gauging.

2. Contents

NMI R 80-3:2021 is considered **identical** to OIML R 80-3:2017 *Road and rail tankers with level gauging. Part 3: Report Format for type evaluation* published by the International Organisation of Legal Metrology (OIML).

OIML's international recommendation is published in three parts and the first and second parts have been adopted as the **modified** national standards NMI R 80-1 *Road and rail tankers with level gauging. Part 1: Metrological and technical requirements* and NMI R 80-2 *Road and rail tankers with level gauging. Part 2: Metrological controls and tests* respectively.

3. Variations and Interpretations

Minor variations and interpretations have been made to the 2017 version of OIML R 80-3. These variations and interpretations are described below:

Clause	Details						
General	All references in this document to 'this Recommendation' shall be taken to refer to NMI R 80-3.						
General	In Australia 'type' approval (or examination) is referred to as 'pattern' approval (or examination. The two terms refer to the same concept. This has not been marked as a change throughout the document.						
General	All references in this document to the 'issuing authority' or 'the evaluating authority' shall be taken to refer to the Chief Metrologist.						
General	Date references have been changed throughout the document as relevant. This has not been marked as a change throughout the document.						

INTERNATIONAL RECOMMENDATION

OIML R 80-3

Edition 2017 (E)

Road and rail tankers with level gauging

Part 3: Report Format for type evaluation

Camions et wagons citernes avec mesurage de niveau

Partie 3: Format de Rapport pour l'examen de type



ORGANISATION INTERNATIONALE DE MÉTROLOGIE LÉGALE

INTERNATIONAL ORGANIZATION OF LEGAL METROLOGY

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Foreword

The International Organization of Legal Metrology (OIML) is a worldwide, intergovernmental organization whose primary aim is to harmonize the regulations and metrological controls applied by the national metrological services, or related organizations, of its Member States. The main categories of OIML publications are:

- International Recommendations (OIML R), which are model regulations that establish the metrological characteristics required of certain measuring instruments and which specify methods and equipment for checking their conformity. OIML Member States shall implement these Recommendations to the greatest possible extent;
- International Documents (OIML D), which are informative in nature and which are intended to harmonize and improve work in the field of legal metrology;
- International Guides (OIML G), which are also informative in nature and which are intended to give guidelines for the application of certain requirements to legal metrology; and
- International Basic Publications (OIML B), which define the operating rules of the various OIML structures and systems.

OIML Draft Recommendations, Documents and Guides are developed by Technical Committees or Subcommittees which comprise representatives from the Member States. Certain international and regional institutions also participate on a consultation basis. Cooperative agreements have been established between the OIML and certain institutions, such as ISO and the IEC, with the objective of avoiding contradictory requirements. Consequently, manufacturers and users of measuring instruments, test laboratories, etc. may simultaneously apply OIML publications and those of other institutions.

International Recommendations, Documents, Guides and Basic Publications are published in English (E) and translated into French (F) and are subject to periodic revision.

Additionally, the OIML publishes or participates in the publication of **Vocabularies (OIML V)** and periodically commissions legal metrology experts to write **Expert Reports (OIML E)**. Expert Reports are intended to provide information and advice, and are written solely from the viewpoint of their author, without the involvement of a Technical Committee or Subcommittee, nor that of the CIML. Thus, they do not necessarily represent the views of the OIML.

This publication – reference OIML R 80-3, edition 2017 – was developed by Project Group 6 in OIML TC 8/SC 1 *Static volume and mass measurement*. It was approved for final publication by the CIML in 2017 and will be submitted to the International Conference on Legal Metrology in 2020 for formal sanction.

OIML Publications may be downloaded from the OIML web site in the form of PDF files. Additional information on OIML Publications may be obtained from the Organization's headquarters:

Bureau International de Métrologie Légale11, rue Turgot - 75009 Paris - FranceTelephone: 33 (0)1 48 78 12 82Fax: 33 (0)1 42 82 17 27E-mail: biml@oiml.orgInternet: www.oiml.org

Road and rail tankers with level gauging Part 3: Report Format for pattern evaluation

1 Introduction

This Report Format applies for static volume measuring systems being part of tankers for the transport of liquid products by road or rail and being used as transportable measuring tanks and equipped with level gauging systems. It presents a standardized format for the results of the various tests and examinations, described in Part 2 of this Recommendation, to which a pattern of road or rails tankers shall be submitted with a view to its approval based on International Recommendation OIML R 80 (201x).

It is recommended that all metrology services or laboratories evaluating and/or testing patterns of road and rail tankers with level gauging to OIML R 80 or to national or regional regulations based on OIML R 80 use this Report Format, directly or after translation into a language other than English or French. In case of a translation, it is highly recommended to leave the structure and the numbers of the clauses unchanged: in this case most of the contents is also understandable for those who cannot read the language of the translation.

It is also recommended that this Report Format in English or in French (or in both languages) be transmitted by the country performing the tests to the relevant authorities of another country, under bior multi-lateral cooperation agreements.

In the practical application of the Report Format, in addition to a cover page by the Issuing Authority, as a minimum clauses A–F (as necessary) shall be included.

2 Applicability of this Report Format

In the framework of the OIML Certificate System for Measuring Instruments, and the OIML Mutual Acceptance Arrangement (MAA) applicable to automatic level gauges in conformity with OIML R 80, the use of this Report Format is mandatory.

Implementation of this Report Format is informative with regard to the implementation of OIML R 80-1 and -2 in national regulations.

3 Guidance for the application of this Test Report Format

Key to the symbols and expressions used in the following pages:

- The name(s) or symbol(s) of the unit(s) used to express the test results shall be specified where applied.
- Where in a table one or several choices can be made, checkboxes are applied. In such case the columns it may be that Y, N, N/A are not applicable and thus presented crosshatched (see the example below)

Clause	Description	Yes	No	Not applicable	Observations

In case a prescribed test is not relevant for the pattern of instrument to be tested, the reason why the test is omitted shall be clearly stated in the field "Observations" (for instance tests related to AC mains supply in case of an instrument only powered by batteries, or partial testing after modification of a previously approved pattern).

The numbering of the report and the page numbers shall be completed in the heading.

The user is free to change the length of the cells (for instance "Observations") as required in a specific case.

The clauses 1 to and including 4 of this Report Format are meant to be replaced by a cover page issued by the Issuing Authority.

4 Evaluation Report

The format for the Evaluation Report is given on the following pages.

Cover page by the Issuing Authority

8

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A References to the authority responsible for this report

Name	
Address	
Report number	
Application number	
Date/period of the execution of the tests	
Date of issuing this Report	
Name and signature of the person responsible for reporting and, if applicable stamp(s)	

B Synopsis of the results of the examinations and tests

(To be completed by the Issuing Authority)

The evaluated specimen (or specimens) fulfils all the applicable and required criteria stated in							
OIML R 80-1 (2009)							
	Yes	No					
Observations:							

C Summary of the results of the examination and tests

(To be completed by the Issuing Authority)

C.1 Examinations

For details of the evaluation results refer to the corresponding records in clause E of this Report

OIML R 80-1	General requirements		Specimen(-s) comply with referred clause				
(Sub-)clause		Yes	No	N.A.	1		
3.1	Constituents and measuring methods				E.1		
3.2	Construction of tanks				E.2		
4	Units of Measurement				E.3		
5.1.1	Rated operating conditions				E.4		
5.1.2	Accuracy classification				E.5		
5.1.5	Temperature dependency				E.6		
5.1.6	Nominal capacity				E.7		
5.1.7	Minimum measured quantity				E.8		
5.2	Container of a measuring tank				E.9		
5.3	Additional devices				E.10		
5.4	Level gauging system				E.11		
5.5	Tank capacity table				E.12		
5.6	Indicating and ancillary devices				E.13		
5.7	Susceptibility for influence quantities on electronics				E.14		
5.7.1.2.4	Sustainability (Durability)				E.15		
5.7.2	Power supply failure consequences				E.16		
5.7.3	Checking facilities				E.17		
6.1	Identification plate				E.18		
6.2	Measuring system document (upon initial ver.)				E.19		
6.3	Tank capacity plate				E.20		
6.5	Seals				E.21		

C.2 Performance tests

For details, of the test results refer to the corresponding records in clause F of this Report.

OIML R 80-2	Performance tests		Specimen(-s) comply with referred clause				
Subclause		Yes	No	N.A.			
4.2.2	Volume conversion and temperature measuring devices				F.1		
4.2.2 and 4.2.6	Volume conversion software				F.2		
4.2.3	Inclination sensor				F.3		
4.2.4.1	Floats				F.4		
4.2.5	Dipsticks for ultrasonic systems				F.5		
5.4.1	Influence of dry heath				F.6.1		
5.4.2	Influence of cold				F.6.2		
5.4.3	Influence of damp heat, cyclic (condensing)				F.6.3		
5.4.4	Influence of vibration (random)				F.6.4		
5.4.5	Immunity to radiated radio frequency EM fields				F.7.1		
5.4.6	Conducted common mode currents generated by radio frequency EM fields				F.7.2		
5.4.7	Immunity to electrostatic discharges				F.7.3		
5.4.8	Power frequency magnetic field				F.7.4		
5.4.9	Burst (transients) on signal, data and control lines				F.7.5		
5.4.10	Influence of mains power supply voltage variation				F.7.6		
5.4.11	Surges on AC and DC mains power lines				F.7.7		
5.4.12	AC mains voltage dips, short interruptions				F.7.8		
5.4.13	Bursts (transients) on AC and DC mains and signal lines				F.7.9		
5.4.14	Low voltage of internal battery				F.7.10		
5.4.15.1	Influence of vehicle battery supply voltage variation				F.7.11		
5.4.15.2	Electrical transients conduction along supply lines				F.7.12		
5.4.15.3	Electrical transient conduction via lines other than supply lines				F.7.13		

D General information

D.1 Manufacturer

Company		
Address		

D.2 Applicant

Company		
Representative		
Address		
Reference		
Date of application		
Applicant is authorized by the m	anufacturer (documented)	Yes No
It is verified that no application to same pattern has been made to a (see OIML-CS Procedural Docu	Yes No	
Observations:		

D.3 Testing laboratories involved in the tests

(This table to be completed for each testing laboratory)

Name					
Address					
Application number					
Tests by this laboratory					
Date/period of tests					
Name(s) of test engineer(s)					
Statement of compliance with the requirement of proven competence for performing the above referred tests within the scope of OIML R 80-1:2009 and R 80-2:2017 (see OIML-CS Procedural Document PD-05, 4.3.1)					
· · · · · · · · · · · · · · · · · · ·	QA standard				
Where applicable accredited for	Accreditation Number:	Expires (date):			
Details of relevant peer assessment or assessment by other means where applicable					
Entry area for detailed information in case tests have not been performed on the premises of this laboratory but on a different location.					
Name of the responsible person					
Date of signature					
Stamp (if applicable) and signature of the responsible person					
Observations:					

D.4 General information concerning the pattern and the sample(s) submitted for the tests

(as stated on the instrument / provided by the manufacturer).

OIML R 80-1 Subclause	Inforn	nation prese	nted on the	instrumen	Yes	No	Not applicable	Comments/ observations	
	Manufacture	r's trade mar	κ.						
	Pattern/mode	designation	/number						
		Approval m	arking						
		Year of man	nufacture						
6.1.2		Serial numb	er of tank						
	Presented or	Base temper	rature						
	space for:	Serial numb	er of level g	gauging sys	tem				
		Accuracy cl	ass if <> 0.	5					Acc. Class =
		Range of in	clination if	<>2%					Inclination range =
6.1.3		Verification	marks						
6.1.2	Presented or	space on tanl	c or of each	compartme	nt:				
Comp. nr	Nominal capa	acity	Minimum quantity	measured					
			MMQ =		$L; m^3$				
			MMQ =		$L; m^3$				
			MMQ =		$L;m^3$				
6.2.1	Draft measur	ing system d	ocument av	ailable					
	Ambient tem	Ambient temperature		$\operatorname{igh}(T_{\operatorname{ah}}) =$	°C				
	range	I · ·······	Ambient le	$(T_{al}) =$	°C				
	Environment		Exclusivel	y non indus	trial				
5.1.1	classification		Generic (includes industrial)						
			mains AC	voltage	V				
	Electrical pov	wer supply	mains DC	voltage	V				
			Battery vo	ltage	V				
	Identification	n of software							
	Modules :name	:pattern		:serial num	ıber				
6.2.1									
	Further obser	vations:							

D.5 Accessories supplied by the applicant

Operating instructions									
Examples are: Data printer (if applicable);	Examples are: Data printer (if applicable); ancillary devices, cabling and other accessories:								

D.6 Selection of specimens tested

In case the tests and examination are valid for more versions, present full details of these versions, according to the listing of parameters and pattern designation in the way presented in D4:

Justification for the selection of the specimens:

The following specimens/compartments have taken part in the examination:

Specimen/compartment no.	Model	Serial no.	Year of manufacture	Nominal capacity	MMQ
1					
2					
3					
4					
5					

D.7 Adjustments and modifications

Adjustments, modifications, and repairs made to the samples during the testing:

D.8 Additional information concerning the pattern

Additional observations and/or information (connection equipment, interfaces, etc.):

D.9 Documentation supplied by the applicant

Observations:

D.10 Results of previous tests that were taken into account

Details:

D.11 Information concerning the test equipment used for the pattern evaluation

(including details of simulations)

If applicable, the laboratory is free to provide this information, instead of a complete overview here, in the appropriate chapter F.x in an extra field below the 1^{st} table (with "Date & Time" etc.). In that case a statement shall be made in this field.

D.12	Choices of the manufacturer	concerning operation conditions
-------------	-----------------------------	---------------------------------

Influence	

E Examinations

(To be completed by the Evaluating Authority)

Where specified not applicable in table C.1 the underneath related tables may be removed from this report.

For each of the applicable requirements an explanation on the manner in which the requirement is met is presented in the column 'observations'.

					Observer name:
OIML R 80-1	Description	Yes	No	applicable	Date(s):
Sub clause	-			ot	Specimen:
				Ž	Observations:

3.1	E.1 Cor	nstituents and measurement methods		
3.1.2	Methods f	or measurement of		
	level by	a) manual/visual gauging based on:		
		- single or more volumetric mark		
		- a graduated window in the dome		
		- another measuring device with a graduated scale		
		- a dipstick or a dip tape		
		b) electronic level gauging based on:		
		 floats/displacers with electronic detection (magnetic or magneto-strictive); 		
		- ultrasonic level gauge;		
		- radar (microwave) level gauge;		
		- other non-contact level gauges such as electrical capacitance		
	temperature	a) in case transferred (delivered/received) volume		
		by electrical temperature sensor located on the discharge/inlet line (pipe)		
		b) in case : inventory measurement,		
		by one or more temperature sensors/thermometers		
		located in such a way that they allow the mean temperature of the liquid volume in the		
		tank or in each compartment to be determined,		
	volume at	a) an electronic computing device or controller		
	working base conditions	b) manual calculation using data from the tank calibration table and the volume correction table		
	by		 	
3.1.3	Tank designed for	- delivery/receipt of full compartment only;		
	ucoigneu ior	 delivery/receipt of partial volume of a compartment; 		
		 automatic measurement of the average temperature of the delivered/received volume; 		
		- automatic volume conversion.		
3.1.4	Tanks fitted with	 installations for measuring partial volumes received or delivered; 		
	ancillary devices	- internal pumps;		
	devices	- collectors;		
		- full hose installations		

3.1.5	Tank	- at atmospheric pressure			
		- under pressure			
		- with means for heating			
		- with thermal insulation of containment			
3.1.7	Tank mounting	 directly and permanently on the chassis of a vehicle, trailer a semi-articulated trailer 			
		- self-propelled			
		- temporarily on the vehicle			
		position of the tank ensured to remain unchanged.			

					Observer name:
OIML R 80-1	Description	Yes	No	applicable	Date(s):
Sub clause	-			ot	Specimen:
				Ż	Observations:

3.2	E.2 Constr	uction of tanks				
3.2.1	Tank with compartments					
3.2.2	Tank comprised a	shell and ends and discharge devices				
3.2.3	Tank constructed	such that it drains completely				See 5.2.2.9
3.2.4		vice comprises one or two discharge pipe(s) (allowing er side of the tanker), each equipped with a stop valve.				The flow of liquid between the tank and the discharge pipe(s) may be
	Suitable interlock	to prevent the use of both discharge pipes at the same time				stopped by a foot valve.
	Devices are incorporated in the tank for water separation.					
3.2.5	Tank fitted with	level gauges				
3.2.5.1	Incorporates an adequate dome located on top					Location of level index:
	Devices	- a filling aperture, fitted with a leak-proof cover;				
	incorporated in the dome	- an orifice to observe the filling;				
		- a venting device or double-acting safety valve.				
3.2.5.2	With mechanical	level gauges				
	Ladder installed allowing access and performance of measurements					
3.2.5.3	With electronic l	evel gauging:				
	Sealing or other n	neans prevents access				
	Visual checking of the interior is easily possible according to 3.2.5.2					
3.2.6	No dome installed in case of tankers for liquefied gasses					
3.2.7	Breather valves a	nd flame arresters fitted where appropriate		1		

4	E.3 Units of measurement					
	All applied quantity	SI units:				Applied units:
	values are expressed in:	other legal units conforming OIML D 2 [2007]:				

					Observer name:
OIML R 80-1	Description	Yes	No	applicable	Date(s):
Sub clause				ot	Specimen:
				Ż	Observations:

5.1.1.	E.4 Rated operating conditions							
5.1.2	E.5 Accuracy classification							
	Static measuring system			(A)				
	Transportable measuring tank			(B)				
	For			(A)	(B)			
	 liquids of which the viscosity does not at working temperature 	exceed 20 1	Do o					
	- milk, beer, and other foaming liquids;							
	- refuelling aircrafts							
	Class 0.5 - liquefied gases under pressure measure		IPE	0.5 %	0.3 %			
	 inqueried gases under pressure measure temperature equal or above -10 °C. Class 1.0 			□ 1.0 %	□ 0.5 %			
	- liquefied carbon dioxide;							
	- liquefied gases under pressure measure	d at a						
	temperature below –10 °C							
	Class 1.5	N		1.5 %	1.0 %	-		
	- cryogenic liquids. Class 2.5	Ν		ロ 2.5 %	山 1.5 %			
5.1.5	E.6 Temperature measurement							
5.1.5.1	Cla	ass 0.5; 1.0;	1.5					Note: The maximum permissible
	MPE on temperature measurement			MPE_{ten}	_{ap} ±0.5 %			errors apply to the indication by
		ass 2.5						the corresponding calculator with its indicating device and include
				MPE_{ten}	_{up} ±1.0 %			the errors due to rounding if using
								digital inputs.
5.1.5.2	Location of temperature sensor for the meas (received or discharged)	urement of a	a volum	e transfer	red			Location
	The temperature element (sensor) shall be in							
	beneath the tank at a location where under a liquid flow passes by the sensor. In the case							
	sensor(s) shall be installed	oj sepurute	uquu p	uns, uuu	monui			
5.1.5.4	Read out of actual temperature available							
5.1.6	E.7 Nominal capacity							
	Nominal capacity of a measuring tank or of unless stated otherwise.	its compartr	nent is a	t least 50	0 L			
5.1.7	E.8 Minimum measured quantity							
5.1.7.1	The minimum measured quantity is specified		ompartn	nent of a	tank and		\vdash	
	does not exceed a quarter $(1/4)$ of its nomina	1 5				<u> </u>	-	 10/0
5.1.7.2	The MMQ is equal to or greater than the vol difference given below according to the accu							MMQ =
	sensitivity or the volume which corresponds to the man			ig toleran	ce on			
	the volume and which does not exceed three	-fifths of M	$PE_{\rm A}$ for	each incl	ination			
	whichever is the largest.	0.5	1.0	1.5	0.5			
	Class	0.5	1.0	1.5	2.5			
	Level difference	200	171	190	200			
	3/5 MPE _A	0.3 %	0.6 %	0.9 %	1.5 %			
5.1.7.3	MMQ agrees $n \times 10^2$, 1×10^n , 2×10^n , 5×10^n	$10^{n} L$,(<i>n</i> =	= integer)				

					Observer name:
OIML R 80-1	Description	Yes	No	applicable	Date(s):
Sub clause				ot aj	Specimen:
				N	Observations:

5.2	E.9 Container	of measuring tank							
5.2.1	Safety and non-metr	ological requirements							
5.2.2	General requirement	s on the construction of the	e containe	er					
5.2.2.1	Construction is suffi	ciently unaffected by atmo	ospheric a	igents an	d the liq	uids			
5.2.2.2	Container is proven t	ight							
	Class		0.5	1.0	1.5	2.5			
5.2.2.3	Maximum permissib of the reference heig more than the greater	ht H (mm) does not vary	2 mm or <i>H</i> /1000 <i>Value:</i> <i>mm</i>	4 mm or <i>H</i> /500	4 mm or <i>H</i> /500	4 mm or <i>H</i> /500			
Table 2	MPE _B		0.3 %	0.5 %	1.0 %	1.5 %			
5.2.2.4		capacity of compartment g compartments full or	0.10 %	0.17 %	0.3 %	0.5 %			
5.2.2.5	Maximum change in temperature of the ta from the reference te		0.10 %	0.17 %	0.3 %	0.5 %			<i>Note:</i> In any case fulfilled when the lin. expansion coefficient of the tank material $< 33 \cdot 10^{-6} \text{ K}^{-1}$.
5.2.2.6	pressure: maximum	assured at atmospheric change in capacity in the essure range $(1/5 MPE_B)$	0.06 %	0.1%	0.2 %	0.3 %			
5.2.2.7	Tank or compartment is such shaped that no air is trapped during the filling and no liquid is retained during the emptying in any admissible position of use of the equipment								
5.2.2.8	Spouts, mouldings of the requirements.	r vent pipes and valves are	utilized	in order t	o compl	y with			
5.2.2.9		adequate shape of the tan	k						
	Complete drainage ensured through	a slope of at least 2 % (1.2) with the vehicle on horizon	/		tom				
		other means : (specify ho	w in obse	ervation of	column)				
		g facilities provided where inteed through construction			ge				
Table 2	MPE _B		0.3 %	0.5 %	1.0 %	1.5 %			
5.2.2.10	Maximum remaining completely drained a (1/10 MPE _B)	y volume when as part of tank capacity	0.03 %	0.05 %	0.1 %	0.15 %			
5.2.2.11	provided with approp	Baffles and reinforcing elements fitted in the tank have a shape and are provided with appropriate orifices such that filling, draining and checking the emptiness of the tank is not impeded.							
5.2.2.12		to become introduced in the second produced in the second produced in the second product of the second product							
5.2.2.13		nts in the measuring comparison of the calibration and cannot be							

			Т	Т	
5.2.2.14	The tank or compartme surface are	ent geometry is such constructed that waves at the liquid			
	adequately damped				
5.2.2.15	Correct measurement is possible under all expected inclinations	The measuring tank is symmetrical in both the longitudinal as well as in the transverse direction and the level sensors is installed centrally in order to minimize inclination effects			
		Other construction is applied to ensure the correct volume measurement			
5.2.2.16	Correct measurement is not possible under all expected inclinations, which may be during use, however the tank is equipped with a device that indicates the actual inclination with respect to the range of inclinations				
5.2.2.17	The interior of the mea manhole where not exc	suring tank is accessible for inspection purposes via a cluded through safety or other regulations			
5.2.2.18	The capacity of the me specified in the design	asuring tank does not deviate by more than 10 % from the documents	nat		
5.2.2.19	The dome, when fitted latter.	, is on the upper part of the body and is welded to the			
5.2.2.20		er or parallelepiped shaped geometry with vertical side- gth as the tank in case of a parallelepiped shaped dome.			Dome shape:
5.2.2.21	Orifices or cut-outs of mounted to avoid air p	appropriate dimensions and at high enough positions are ockets to form when filling at the maximum permitted e sidewalls of the dome are mounted so that they penetral			
5.2.2.22	The vertical cross section	on of the shell and dome are of symmetrical. \Box			
	A different construction measurement	n is applied still ensuring the correct volume			
5.2.2.23	The dimensions of the inspection of the interior	horizontal section of the dome is such that it allows or of the tank.			diameter : mm (at least 500 mm is recommended)

					Observer name:
OIML R 80-1 Sub	Description	Yes	No	aj	Date(s): Specimen:
clause				Not	Specimen.
					Observations:

5.3	E.10 Additiona	l devices				
5.3.1	Discharge device					
5.3.1.1	contained in the tank	ensures complete and rapid discharge of the liqui is connected to the lowest part of the tank shell.	d			
5.3.1.2	device to collect wate in the tank. When the	construction dedicated to airports and fitted with a er and impurities precipitated by a liquid contained e normal discharge pipe is not connected to the k this device has a separate drain pipe, of small				
	the collective device is mounted	over the whole of the lower part of the tank				_
5.3.1.3	device is induited over a reduced area of the lower part of the tank. The discharge pipe is as short as possible and has an adequate slope towards the stop valve.					<i>Note:</i> A resulting slope of at least 2° is recommended
5.3.1.4	Means are available f independently.	for each compartment being discharged				
	A discharge manifold is available and has suitable control facilities that prevent the flowing back from one compartment to another or provide evidence of such a situation					
	accepted because the readable available clo case where the collect collector is not allow and if the collector is	I is available and non-secured manifolds are appropriate information is easily legible and see to the delivering points, which information in tor is easily removable reads: " <i>The presence of the</i> <i>ed during the delivery from the measuring tank</i> " s not easily removable reads " <i>Check the liquid leve</i> <i>e delivery from a compartment</i> "				
5.3.1.5	The existence of a ma	anifold is indicated in the verification certificate.				
5.3.1.6	Stop valves are reading tank.	ly accessible and at the rear or on the appropriate s	side of the			
5.3.1.7	compartment is provi each delivery line.	more than one measuring compartment and each ded with a separate (manual or automatic) shutoff of the products from different compartments is pre				
5.3.1.8	construction or control					
5.3.1.9	each delivery line, lic	uid detectors or sight glasses are installed. he filling quantity has an effect on the measureme				
	is not flexible and rig	idly supported.				
5.3.1.10		arate gas separator, or an equivalent function of ex- nose delivery, that the full hose is completely filled				
5.3.1.11	Control lines and con	trol devices whose manipulation might falsify the re protected against tampering.	2			
5.3.1.12	Filling levels are mon transaction there is a change between the f	nitored in all measuring compartments if during a change from full to empty hose and vice versa as full hose systems so that manipulations are made e	vident.			
5.3.1.13		ne measuring system are protected against dismou gainst manipulations from the outside.	nting and			
5.3.1.14	The measuring tank h directions the length accommodate an electron	has supports in the longitudinal and in the transver of which is be greater than 500 mm in order to tronic (spirit) level detector to mark the reference of the measuring tank.				

					Observer name:
OIML R 80-1	Description	Yes	No	applicable	Date(s):
Sub clause				ot	Specimen:
				Ž	Observations:

5.3.2.1	It is intended to connect the tank to separate pur therefore is provided with an appropriate detach short as possible and can easily be connected an	able cou	pling dev					
5.3.2.2	In addition to the pump itself the pumping insta one filter and very short pipes (no valves or brainstallation is such constructed that it can be dra for any special measures, each time the tank is e	nch conn ined cor	ections)	and the				
5.3.2.3	The tank is equipped with a built-in manifold for delivered and where a diverting valve is fitted o of liquid through the diverting valve can be detec control of the diverting valves is such that the p compartment to another.	r measu n any dis ected ¹ an	scharge p d the inst	ipe any allation	leakage and the			
	<i>Note:</i> ¹⁾ for example: the built-in manifold ensure discharge of the liquid it contains. An ir device at its bottom allows for the checl	spectior	n window	or moni	toring			
5.3.2.4	Sampling devices							
	The measuring system includes a sampling devi the properties of the liquid to be measured.	ce inten	ded to de	termine				
	Quantity taken from the tank by the sampling device: - Smaller than 1/3 MPE _B							
	- Larger than $1/3 MPE_B$ and taken into account							
	Class	0.5	1.0	1.5	2.5			
	1/3 <i>MPE</i> _B	0.10 %	0.17 %	0.3 %	0.5 %			
5.3.2.5	Additivation systems							
	The measuring system includes an injection dev to the delivered product.	ice that	injects ad	lditives				
	The additivation ratio is:							
	- not larger than 1:500							
	- larger than 1:500 and the additive quantity	is meas	ured					
5.3.3	Other devices							
5.3.3.1	Tank is fitted with							
	- level switch;							
	- level detectors;							
	- high level shutoff devices;							
	- etc. :specify:							
5.3.3.2	Devices are provided to facilitate reading of the flow automatically when the level of the liquid causing any additional measurement errors							

					Observer name:
OIML R 80-1 Sub	Description	Yes	No	applicable	Date(s):
clause				ota	Specimen:
				Ń	Observations:

5.4	E.11 Level gauging system							
5.4.1	General requirements							
5.4.1.1	The level gauging device ensures a safe, easy practically independent of tank tilt under rated				t,	Π		
5.4.1.2	The index (e.g. volumetric marks, scales), or t axis, are as near as possible to the center of the tank				e			
5.4.1.3	The level gauging system will only perform an measurement valid when the liquid surface ha result is reproducible.				2			
5.4.1.4	When the measuring range of the level sensor audible indication automatically occurs.							
5.4.2	Requirements on level gauging for full compa	rtment d	elivery					
5.4.2.1	The shape of the tank is such that, in the zone a sensitivity equal to or greater than the under			Sensitivity: $\Delta h / \Delta V / V$:				
	Class	0.5	1.0	1.5	2.5			
	Minim. sensitivity $\Delta h / \Delta V / V \text{ [mm/ (1/1000)]}$	1.5	1.0	0.5	0.3			
5.4.2.2	It is possible to gauge the level of the contained of a non-pressurized tank. The gauging device possible to the curve connecting the centers of cross sections of the compartment in the level	is positi gravity	ioned as of the ho	close as prizontal				
	- The axis of the lower end of the gauging bottom of the tank intersects the lower ta having no orifice or obstacle within a rate							
	 The axis of the lower end of the gauging bottom of the tank does not intersect the point having no orifice or obstacle within horizontal and non-removable plate of 1 positioned in order to ensure repeatabilit 	e lower ta n a radiu 00 mm >	ank botto s of 100 < 100 mn	om at a mm but n is	_			
5.4.2.3	The reference points RPB and RPT are clearly	defined	and real	ized.				
5.4.2.4	The joint between the shell and the dome are s device can be held in a vertical position during			ging				
5.4.3	Requirements on level gauging for partial deli	very						
5.4.3.1	The expanded uncertainty of the level measure underneath values	ement do	oes not e	xceed the	2	Π		Maximum $U_x =$
	Class	0.5	1.0	1.5	2.5			
	Level measurement uncertainty Ux in mm	0.7	1.2	2	3.5			
	The permissible ranges of product parameters pattern approval certificate	will be/i	is specifi	ed in the				
5.4.3.2	The resolution of the level indication is in acc			Level indication resolution:				
	Class	0.5	1.0	1.5	2.5			
	Maximum level indication resolution [mm]	0.1	0.2	0.5	1.0			
5.4.3.3	The level sensor is fitted in a damping tube to waves.	dampen	the surfa	ace				
	In the area of the tank bottom, of the tank root is provided with openings for liquid exchange							

	measurement (e.g. dirt or sedimentation occurri operation).	ng unde	rregular					
5.4.4	Specific requirements for level gauging systems	s with flo	oat					
5.4.4.1	The float does not change in mass or volume du product measured or pressure exposed to.	ie to the	influence	e of the				
5.4.4.2	The cross-section of float in the range of immer known.	rsion dep	oth chang	e is wel	1			
5.4.4.3	The shape of the float is such designed that it de except the liquid layer caused by capillary effect cushion is formed under the float.							
5.4.4.4	Within the permissible density range of the measured liquid at base conditions, the immersion depth of the float does not change by more than the underneath given values							
	Class Max. change of immersion depth in mm for:		1.0	1.5	2.5			Maximum change:
	- partial deliveries	0.5	0.8	1.6	2.5			
	- full compartment deliveries	1.5	2.4	4.8	7.5			
	The permissible density range is specified and is or will be registered in the pattern approval certificate							
	For measuring systems not fitted with the corresponding correction, the influence on the immersion depth that results from variation in the liquid density is included in the uncertainty evaluation of the level measurement.							
5.4.5	Specific requirements for level gauging systems transit time measurements	s based o	on the ult	rasound				
5.4.5.1	Within the permissible product parameters rang change by more than the underneath values	-		-				Maximum change:
	Class	0.5	1.0	1.5	2.5			
	[mm]	0.7	1.2	2	3.5			
	The permissible ranges of product parameters w pattern approval certificate							
5.4.5.2	The effects of the product parameters on the tra ultrasound signal are compensated by suitable r reference marks).							

					Observer name:
OIML R 80-1	Description	Yes	No	applicable	Date(s):
Sub clause				ot	Specimen:
				Ž	Observations:

5.5	E.12 Tank capacity table		
5.5.1	For the conversion of the result of the level gauging into volume, the electronic data processing system stores a tank capacity table with pairs of level/volume values for each measuring compartment.		
	The number and distance of these value pairs are selected according to the real tank geometry		
	Intermediate values are calculated by suitable interpolation no extrapolation is applied		
5.5.2	The tank capacity table is determined for each compartment of the measuring tank using volumetric, gravimetric or geometric methods and not merely calculated on the construction documents		
5.5.3	The level range of the tank capacity table encompasses all filling states occurring in practical operation.		
	Filling of a measuring compartment to a level beyond the maximum permissible point of the tank capacity table is prevented for or will be detected by the occurrence of a visual and/or audible indication.		
5.5.4	Volume effects of the inclination in the range specified for a given system (pitch and roll angles) does not exceed the minimum specified volume deviation for partial delivery or the value given in the beneath table of nominal compartment volume for full compartment delivery.		Maximum volume effects of the inclination:
	Class 0.5 1.0 1.5 2.5		
	$MPE_{\rm B} 0.3 \% 0.5 \% 1.0 \% 1.5 \%$		
5.5.5	A correction for inclination should be made		Note: R 80-1 has a mistake in this clause 5.5.5 referring to 5.1.5.2 and 5.1.5.3. The right references are 5.2.2.15 and 5.2.2.16
	The inclined position of the measuring tank is measured during level detection using inclination sensors rigidly fixed to the tank.		
	The inclination data are utilized to correct the measurement using a suitable algorithm		
5.5.6	The tank capacity table compiled during the calibration as well as the inclination correction data, when relevant, is stored in the system to prevent for manipulation.		

					Observer name:
OIML R 80-1	Description	Yes	No	applicable	Date(s):
Sub clause				Not al	Specimen:
				Ż	Observations:

5.6	E.13 Metrological requirements for indicating and ancillary devices									
5.6.1	Volume conversion Volume conversion									
5.6.1.1	MPE for conversion = MPE_{A-B} or (Scale interval of conversion device)/2 or $E_{min}/2$ whichever is the largest for the specific accuracy class									
	Class		0.5	1.0	1.5	2.5				
	$MPE_{A-B} = \pm$				0.5 %	0.5 %	1.0 %			
	(Scale interval of conversion device)/2									
	$E_{\min}/2$									
	MPE for conversion =									
5.6.1.2	Determinin	g the total volun	ne at base conditio	ns						
Method A	Partial volume #Volume at t_i $\Delta V_{t,i} =$ Temperature $t_i =$			Temperature $t_{0=}$		Volume at t_0 $\Delta V_{0,i}$				
	1									
	2									
	3									
	4									
	Total volume at base conditions $V_0 = \Sigma \Delta V_{0,i} =$									
Method B	Partial volume #	Volume at t_i $\Delta V_{t,i} =$	Temperature $t_i =$	Product of $\Delta V_{t,i}$. t_i =Total volume base condition $V_0 = \varphi (V_t \cdot t)$			onditions			
	1									
	2					$V_0 = (\Sigma \Delta)$	$V_{\mathrm{t},i} \cdot t)/V_{\mathrm{t}}$			
	3									
	4					_				
	$V_{t} = \Sigma \Delta V_{t,i} =$									
5.6.1.3			ction $\varphi(V_{t,t})$ is in accordance with the applicable /L R 63), or other methods accepted for national use.							See Annexes C and D of R 80-1
5.6.1.4	The temperatures of the liquid flowing through the particular delivery									
	line during a transaction is measured in proportion to: - the volume									
	- the tin	me.								
5.6.1.5	-	-	ge applied and ΔV_{0}							
5.6.1.6	Time proportional average applied and the time intervals are smaller or equal to the time needed to measure one fifth of the smallest measured									
	quantity at maximum flow									
5.6.1.7	$V_{\rm t} = \Sigma \Delta V_{\rm t,i}$	j=								

					Observer name:
OIML R 80-1	Description	Yes	No	applicable	Date(s):
Sub clause	-			ot	Specimen:
				Ž	Observations:

5.6.1.9	The data underlying the conversion (for instance the density ρ_0 at base		
	conditions or the thermal expansion coefficient α_0 are protected against manipulations and		
	- firmly set		
5.6.1.10	- adjustable and value used or liquid is unambiguously indicated		-
5.6.1.11	No change in measuring method at verification		
	Only one set of conversion data is entered		
5.6.2	Indicating device		
5.6.2.1	The reading of the indication is precise, easy and non-ambiguous. The customer is able to inspect it without particular measures.		1
5.6.2.2	The resolution of the indication is in the form 1×10^n , 2×10^n , 5×10^n (n= integer or 0) The indication is in the applicable measurement units		
	The resolution of the indication is smaller or equal to $0.1 \cdot E_{\min}$		-
5.6.2.3	Continuous display of the quantity in case of sale direct to the public		-
5.6.2.4	All measured and calculated values are available at an output		
	When the volume of a product at base conditions is indicated, it is possible to access all the values underlying the conversion.		1
5.6.2.5	The nature of the indicated quantity (metering or base condition) is unequivocal		
5.6.2.6	The measuring system has several units for indicating the same measuring quantity each of which satisfying all the specified requirements.		
5.6.2.7	Some information, not subject to legal metrological control, is additionally indicated but clearly identified thus giving no rise to any misinterpretation		Additional information:
5.6.2.8	Where correction of a quantity value is applied the non-corrected quantity value is only available for test purposes and not displayed during normal operation		
5.6.3	Price calculation is applied and a unit price can be entered.		
5.6.4	Printing device		
5.6.4.1	The measuring systems is applied for direct sales to the public and therefore comprises the mandatory printing device and checks that a printer is connected (even temporarily) and ready for transactions before the delivery or receipt starts,		
5.6.4.2	 Data to be printed the delivery/receipt document is generated, it contains at least the following data: an identifier for the measuring system (e.g. serial number, number plate of the semi-trailer, or number of the compartment); the product name or product group name; a unique number, which increments for each transaction; the volume V_t at working conditions with the remark "at delivery/receipt temperature" and/or 		
	- the volume V_0 with the remark "at base conditions".		
5.6.4.3	Printing of multiple results		
	More than one compartment is used for delivery/receipt and		
	all the results are printed on the same delivery/receipt document		
	More than one result is available for the same product and		
	the results for the same product are summed up		7

					Observer name:
OIML R 80-1 Sub	Description	Yes	No	aj	Date(s): Specimen:
clause				Not	•
					Observations:

5.6.4.4	Marking of data		
	Verified data is enclosed by special characters (e.g. an asterisk "*").		Special Character: <schar>=</schar>
	No non-verified data is enclosed by these special characters		
	The delivery document contains the explanatory note: "Data from verified devices are enclosed in <schar> <schar></schar></schar>		
	The remark is - printed at the time the document is generated		
	- pre-printed on the paper being used for the printout or		
	- on the rear side of the paper being used for the printout		
5.6.5	Memory device		
5.6.5.1	The measuring systems is fitted with a memory device to keep record of commercial transactions and providing proof in the event of a dispute.		
5.6.5.2	The measuring systems is not used for direct sales to the public and all data necessary for a printout is stored and not printed		
5.6.5.3	The quality of the data storage means are sufficient to ensure that the stored data is not corrupted under normal storage conditions.		
5.6.5.4	The data storage capability is sufficient for any particular application for which the measuring system is expected to be applied		
5.6.5.5	The measured data is stored for at least the period until after finishing a transaction including the period for handling a dispute or request for reversal. If the data storage capacity is exhausted and if stored data cannot be erased because the periods specified have not yet elapsed, it is not be possible to start a new measurement.		
5.6.5.6	Erasing of measured data is only possible after at least one transfer or print out of the measured data		
5.6.6	Automatic stop		
	The system allows for automatically termination of the delivery or the loading after a set quantity value has been reached.		

					Observer name:
OIML R 80-1	Description	Yes	No	applicable	Date(s):
Sub clause				ot	Specimen:
				N	Observations:

5.7	E.14 Susceptibility for influence quantities on electronics				See performance tests (F)
5.7.1.2.4	E.15 Durability				
	The provisions in 5.1.3 and 5.7.1.2 are met durably.				
	No durability errors of any significance do occur, or	ן ב			
	Means assure that durability errors of any significance are acted upon] [

5.7.2	E.16 Power supply device			
5.7.2.1	The transaction is not interrupted in case the power supply fails and the measuring system is provided with an emergency power supply device to safeguard all measuring and control functions during the failure.			
5.7.2.2	The transaction is interrupted in case the power supply fails, and - the requirements of 5.7.2.1 are met, or			Note:
	 the data contained at the time of the failure is saved and remains displayable on an indicating device subject to legal control for a sufficiently long time so that the current transaction can be completed 			The absolute value of the maximum permissible error for the indicated volume in this case is increased to 5 % of the MMQ
5.7.2.3	 the result of the measurement after re-establishing the power supply is indicated 			
5.7.2.4	 the transaction is terminated properly after re-establishing the power supply. 			

					Observer name:
OIML				able	Data(a):
R 80-1	Description	Yes	No	applicabl	Date(s):
Sub clause	2 compron	7	~	ot ap	Specimen:
ciause				ž	Observations:

5.7.3	E.17 Checking	facilities				
5.7.3.1	General					
5.7.3.1	- to stop only the continues to co in operation	prrection of the change in volume faulty device when the measuring system mply with the regulations without this device being				
		the transaction.	<u> </u>		_	
5.7.3.2	Function check	a) by disconnecting the transducer, orb) by interrupting one of the sensor's pulse generators, orc) by interrupting the electrical supply of the transducer				
5.7.3.3	Checking facilities f	for the calculator				
	Туре					
		of all permanently stored instructions and data as s for the internal transmission and storage of the neasurement result				
5.7.3.4	Checking facilities f	for the correctness of the calculations				
	Туре	□P				
	Function check	For example, with the aid of a parity bit, a checksum or double storage.				
5.7.3.5	Checking facilities for the indicating device					The visual check can, for
	Type Function check	□ N / □ I / □ P a failure or mal-operation of individual elements is detected - visually and/or automatically or				 example, be carried out by redundant LC segments (graphics LCD) or a black-and white test. The automatic detection can, for example, take place by monitoring the current between the segments
		cannot lead to erroneous interpretation				of LED displays or by measuring the grid voltage of fluorescent displays
5.7.3.6	It is possible to check during initial verifica	k the checking facility of the indicating device ation				
5.7.3.7	Checking facilities f	for ancillary devices				Note: References 5.6.2 to 5.6.5
	Туре	\Box N / \Box I / \Box P				are unclear; this requirement concerns all ancillary devices of
	Ensures that the partition that the transmission	icular ancillary device is available, if necessary, and of the data is valid.			clause 5.6	
5.7.3.8	Checking facilities f	for printing devices				
	Туре	\square N / \square I / \square P				
	Monitors the presence of paper					

					Observer name:
OIML R 80-1	Description	Yes	No	applicable	Date(s):
Sub clause				ot	Specimen:
				N	Observations:

6.1	E.18 Identification plate				
6.1.1	Plate available				
	Clearly visible, easily legible				
	Made of material that does not deteriorate under the rated operating conditions the tank and allows the data to be easily inscribed.	of			
	(Provisions for installing) available				
	(Provisions for installing) sealing available]			
	Permanently attached on a support of the measuring system				
6.1.2	Inscriptions				
	- name or trademark of the manufacturer;				
	- type and year of manufacture				(year may be given as part of a
	- serial number of the tank;]			serial number)
	- serial number of the level gauging system, if appropriate;]			
	- pattern approval number, if appropriate;]			
	- nominal capacity of the tank or of each compartment;				
	- accuracy class if different from 0.5;]			
	- minimum measured quantity of the tank or of each compartment;				
	- base temperature;				
	- range of specified inclination, if it differs from 2 %.]			
	Free area for verification marks				1

					Observer name:
OIML R 80-1	Description	Yes	No	applicable	Date(s):
Sub clause				ot	Specimen:
enause				N	Observations:

6.2	E.19 Measuring system document (upon initial verification)		
6.2.1	Contains:		
	- sealing plan;		
	- pipework diagram;		
	 pneumatics diagram with the metrologically significant control lines marked; 		
	- calibration parameter printout and calibration tables, if applicable;		
	 extra sheets with descriptions of changes to the measuring system, repairs as well as any breaking of official seals including their confirmations; 		
	- signatures for the software relevant to verification and its parameters, if applicable.		
5.2.2	Is kept on the tanker		

6.3	E.20 Tank capacity plate (on tanks with dipsticks scaled in non-volumetric units) Plate Available fixed on the tank or each compartment Inscriptions institution which calibrated the tank and prepared the tank capacity table; calibration certificate number; base temperature; number of heating coils, if appropriate;		
	Plate Available fixed on the tank or each compartment		
	Inscriptions		
	institution which calibrated the tank and prepared the tank capacity table;		
	calibration certificate number;		
	base temperature;		
	number of heating coils, if appropriate;		
	tank capacity table (as a function of $V(h)$ or $V(C)$).		

6.5	E.21 Seals			
6.5.1	Manipulations can be prevented and/or detected for			
	- indicating devices of the level gauging system;			
	- controller and interface units;			
	 terminal boxes with cables relevant to the measurements (e.g. for temperature and liquid detector); 			
	- inclination sensors;			
	- temperature sensors;			
	 temperature sensors; liquid detectors, except those requiring removal for cleaning; 			
	 liquid detectors, except those requiring removal for cleaning; dipsticks on the upper and lower fastenings, where relevant; 			
	- identification plate of the measuring system, operating instructions and pneumatic and pipework diagram, if applicable;			
	 controller and interface units; controller and interface units; terminal boxes with cables relevant to the measurements (e.g. for temperature and liquid detector); inclination sensors; temperature sensors; liquid detectors, except those requiring removal for cleaning; dipsticks on the upper and lower fastenings, where relevant; identification plate of the measuring system, operating instructions and pneumatic and pipework diagram, if applicable; dome cover and man holes of tank compartments in measuring systems which can be filled from the bottom only. Heating coils, if provided, are sealed at their points of junction with the tank body. The locations for seals are arranged such that the sealing and the external administrative examination is possible without hindrance. They are fixed 			
6.5.2				
6.5.3	The locations for seals are arranged such that the sealing and the external administrative examination is possible without hindrance. They are fixed individually for each pattern of measuring system within the pattern approval certificate.			

F Performance tests

Test conditions Observer name: Analogue Sensor separate OIML temperature R 80-2 Sensor including conversion device sensor Sub. 4.2.2 Date: Start Stop [unit] Time: Specimen: \Box [°C]; \Box [K] °C °C Ambient temperature % Ambient humidity % T_{\min} (or near 0 °C) = Temperature Nominal $T_{\rm ref} =$ $T_{\text{max}} =$ Relative humidity [%] Quantity reference [unit] indicated 2nd indication (if applicable) Error [unit] Relative error [%] E_{ii} □ 0.3 ; □ 0.6 % (3/5 of requirements of R 80-1 : 5.1.5) MPE [%] Functional performance Pass Fail Volume Actual sensor Observer name: conversion OIML Simulating sensor R 80-2 device Sub. 4.2.2 Date: Start Stop [unit] Time: Specimen: $\Box[^{\circ}C]; \Box[K]$ °C °C Ambient temperature Ambient humidity % % Temperature Nominal T_{\min} (or near 0 °C) = $T_{\rm ref} =$ $T_{\text{max}} =$ Relative humidity [%] Quantity reference [unit] indicated 2nd indication (if applicable) Error [unit] Relative error $[\%] E_{ii}$ MPE [%] □ 0,2 ; □ 0,4 % (2/5 of requirements of R 80-1 : 5.1.5) Functional performance Pass Fail Observations Result Pass Fail

F.1 Testing of volume conversion and temperature measuring devices

OIML	Test conditions					Obs	server name	e:
R 80-2	Volume							
Sub. 4.2.2	conversion		Simulated	emperatures		Spe	cimen:	
and sub. 4.2.6	Date:		Start	Stop				
[unit] □[m ³]; □[L]	Time:					Qua	untity ≥ 10	000 L
Product name:	Temperature	T _{min} (or ne	$ear 0 \circ C) =$	Т	ref =		T _{max} =	=
Quantity [unit]	calculated indicated							
Error [unit]								
Relative error [9	%]							
MPE [%]			$\Box 0,$	05;□0,1;	□ 0,15 ; C	0,25	%	
Functional			,	, , ,	, ,	,		
performance								
	Pass	C						
	Fail	C]					
Product name:	Temperature	T_{\min} (or ne	(ar 0 °C) =	T	ref =		T _{max} :	=
Quantity	calculated							
[unit]	indicated							
Error [unit]								
Relative error [9	%]							
MPE [%]	-1		$\Box 0$,	05;□0,1;	□ 0,15 ; C	0,25	%	
Functional performance			,		, ,			
Perrormanee	Pass]					
	Fail							
Product name:	Temperature		$ear 0 \circ C) =$	T	ref =		$T_{\rm max}$	=
Quantity	calculated							
[unit]	indicated							
Error [unit]	Indicated							
Relative error [9	/ 1							
MPE [%]	%] 			05;□0,1;		10.25 ()/	
Functional			Ц 0,	JJ, 🗆 0,1,	L 0,13 , L	1 0,23	70	
performance								
periormanee	Pass	Г]					
	Fail]					
Observations	1 411	-	-					
Result					Pass		Fail	

F.2 Test of volume conversion software

										1			
OIML	Test conditio									Obs	server nam	e:	
R 80-2	Inclination			Sensor									
Sub. 4.2.3						-	rrection	dev	vice				
[unit]	Date:			Sta	rt	5	Stop						
$\square[^{\circ}];$	Time:									Spe	cimen:		
$\Box[\%]$	Ambient tem	perature			°C			С					
-[/0]	Ambient hum	nidity			%		Q	%					
Vector	inclination	levelled		I	1			I_2			In	nax	
X-axis		0	-		+		-	-	+		-	+	
Quantity	reference												
[unit]	indicated												
Error [unit]													
Relative error [%]												
MPE [%]	,	Г	10?	$3 \cdot \Box 0$	5 · □ 1	$0 \cdot \Gamma$	115 %	(See	- OIMI	. R 8	30-1 : 5.5.4	1)	
Functional				, _ 0	, – 1	<u>, L</u>	11.5 70		e onni				
performance													
performance	Pass												
	Fail												
Y-axis	level	0					-						
		U	-		+		-	-	+		-	+	
Quantity [unit]	reference												
	indicated												
Error [unit]	0/1												
Relative error [%]												
MPE [%]		L	1 0.3	3;Ц0.5	5;∐1	<u>0;</u> L	1.5 %	(See	e OIMI	<u>. R 8</u>	30-1 : 5.5.4	1)	
Functional													
performance													
	Pass												
	Fail												
Z-axis	level	0	-		+		-	-	+		-	+	
Quantity	reference												
[unit]	indicated												
Error [unit]													
Relative error [%]												
MPE [%]			0.3	3;□0.5	5; 🗆 1.	0;□	1.5 %	(See	e OIMI	. R 8	30-1 : 5.5.4	1)	
Functional													
performance													
1	Pass												
	Fail												
Observations													
Result							Pas	55			Fail		

F.3 Test on inclination sensor

	Test conditions						Observe	r name:	
OIML	(separate table for	r each type o	of float)						
R 80-2	Date:		Start	Stop			Specime	en:	
Sub. 4.2.4.1	Time:								
[unit]	Ambient tempera	ture	°C	0	C		Mass of	float:	g
\Box [mm];	Ambient humidit		%	(%		Volume	:	cm ³
□[cm];		•	No	Yes			Min. per	rm $ ho$	
□[m];	Reference Float						Max. pe		
	Float marked						1	,	
Float type:	Liquid Type	Close to n	nin. density	Close to	max. de	ensity	d	leviation	l
	Liquid density								
Immersion	reference								
depth [unit]	calculated								
(=Quantity)	indicated								
Error [unit]							Differe	nce:	
Documentation	reference								
Spec's		Min. permi	issible ρ	Max. per	missible	ρ			
Specif	ied		,	1		,			
	ated (using error)								
Relative error [%]								
MPE [%]		Table 8 of	R 80-1						
		Adequate					Pass		
Documentation		Inadequate					Fail		
	Chemical	Previously	proven adequ	ate			Pass		
Resistance	Sub. 4.2.4.2.1	Proven ad	equate through	h testing			Pass		
R 80-2		Not prover	adequate				Fail		
	Pressure	Proven to v	withstand 1.5	times overp	pressure		Pass		
	Sub. 4.2.4.2.2	Not proven	n to withstand	1.5 times of	overpress	sure	Fail		
Adaption of flo		Adequate (Inadequate	does not beco	me stuck o	n the roo	d)	Pass		
R 80-2 Sub. 4.2			Fail						
Temperature in	fluence on		e in immersion				Pass		
immersion dept	h	more than	the values giv	en in Table	e 8 of R	80-1	Fail		
	Pass	[
	Fail	[
Observations									
Result					Pass		Fa	1	Π

F.4 Test on floats (general)

OIML	Test conditions				Observer na	ame:
R 80-2	(separate table for each ty	pe ultrasound lev	vel)			
Sub. 4.2.5	Date:	Start	Stop		Specimen:	
[unit]	Time:				1	
□[mm];	Ambient temperature	°(2 0	С		
\Box [cm]; \Box [m]	Ambient humidity	%	5	6		
Float type:	Level #	1		2		3
	Level =					
$T_{\rm ref} = + \dots {}^{\circ}{\rm C}$	Liquid Type: Water					
Quantity	reference					
[unit]	indicated					
Error [unit]						
Relative error [9						
MPE [%]	j	Permissible devi	ations do no	t exceed the v R 80-1	values given in	Table 4 of
Functional						
performance						
	Pass]
	Fail]
Observations						
Result				Pass [□ Fail	

F.5 Testing of dipstick pipes for ultrasonic systems

F.6 Disturbance and influence factor tests -Climatic and mechanical environmental conditions

F.6.1 Static temperature tests (influence of dry heat)

OTML Test conditions Observer name: R 80-2 Level \Box Actual level \Box [umti] Date: Start Stop \Box [umti] Time: \Box Specimen: \Box [umti] Time: \Box Specimen: \Box [umti] Ambient temperature $^{\circ}$ C $^{\circ}$ C \Box \Box Ambient temperature $^{\circ}$ C $^{\circ}$ C \Box \Box Ambient temperature $^{\circ}$ C C \Box \Box $Test$ conditions $\%$ $\%$ $\%$ \Box \Box $Test$	гт	m , t					01	
Sub. 5.4.1 [Inmi]LevelSimulating level[Inmi]Date:StartStop[Inmi]:Time:StartStop[Inmi]:Ambient temperature $^{\circ}$ C $^{\circ}$ C[Inmi]:Ambient humidity%%[Inmi]:Ambient humidity%%[Inmi]:Ambient humidity%%[Inmi]:Immient humidity%%[Inmi]:Immient humidity%%Relative humidity[g/m ³]Immient humidityQuantityreferenceImmient humidity[Inmi]:ImidcatedImmient humidity 2^{oii} indication (if applicable)Immient humidityError [unit]Immient humidityImmient humidityRelative humidity $[S_{iii}]$ Immient humidity 2^{oii} indication (if applicable)Immient humidityFailImmient humidityImmient humidityImmient humidity[g/m ³]Immient humidityRelative error [%] EImmient humidityQuantityreferenceImmient humidityImmient humidity[g/m ³]Immient humidityQuantityreferenceImmient humidityImmient humidity[g/m ³]Immient humidityQuantityreferenceImmient humidityImmient humidity[g/m ³]Immient humidityQuantityreferenceImmient humidityImmient humidityImmient humidityImmient humidityImmient humidityImmient humidityImmi		Test conditions				1	Observer name:	
Sub. 5.4.1 Date: Simulating level Image: Start Stop [Imit] Time: Start Stop Specimen: [Imit] Ambient temperature °C °C °C [Imit] Ambient humidity % % % Imities: Level # 1 2 3 Ambient humidity [g/m³] Imities: Imities: Imities: Absolute humidity [g/m³] Imities: Imities: Imities: Quantity reference: Imities: Imities: Imities: Quantity reference: Imities: Imities: Imities: Quantity reference: Imities: Imities: Imities: Pass Imities: Imities: Imities: Imities: Pass Imities: Imities: Imities: Imities: Quantity reference: Imities: Imities: Imities: Quantity reference: Imities: Imities: Imities: Quantity reference: Imities: Imities: Imiti		Level						
$ \begin{array}{ $								
$ \begin{array}{ c c c c c c c c c c c c c c c c c c c$				Start	Stop			
$ \begin{array}{ c c c c c } \hline \begin{tabular}{ c c } \hline \hline \begin{tabular}{ c c } \hline \hline \begin{tabular}{ c c } \hline \hline \begin{tabular} \hline \begin{tabular}{ c c } \hline \hline \hline \begin{tabular}{ c c } \hline \hline \hline \ \hline \begin{tabular}{ c c } \hline \hline \hline \ \hline \begin{tabular}{ c c } \hline \hline \begin{tabular}{ c c } \hline \hline \hline \ \hline \hline \begin{tabular}{ c c } \hline \hline \begin{tabular}{ c c $							Specimen:	
$T_{nom} = +20 \ ^{\circ}C$ Level #123Absolute humidity $[g/m^3]$ </td <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td>								
= Reference:Level =Image: constraint of the second				%	%			
Absolute humidity $[g/m^2]$ Image: constraint of the second s	$T_{\rm nom} = +20 \ ^{\circ}{\rm C}$	Level #	1	1	2	2	3	
Relative humidity [%]Image: constraint of the second	= Reference:	Level =						
Quantity [unit]reference indicatedImage: constraint of the second secon	Absolute humidi	ty [g/m ³]						
Quantity [unit]reference indicatedImage: constraint of the second secon	Relative humidit	y [%]						
$\begin{array}{ $								
$\begin{array}{c c c c c c c c c c c c c c c c c c c $								
Error [unit]Image: constraint of the second se								
Relative error [%] E_{ii} Image: constraint of the second s		(upplicuble)						
MPE [%] 0.5 ; 0.5		5] <i>F</i> ::						
Functional performancePassImage: constraint of the second sec					05·□10·Γ		5 %	
performancePassImage: constraint of the sector of t					, L 1.0, L	ш 1.J , Ш 2	, ,0	
Pass \Box \Box \Box Fail \Box \Box \Box $T_{ah} = +55$ °CLevel #123High limitLevel = \Box \Box \Box Absolute humidity [g/m ³] \Box \Box \Box Quantityreference \Box \Box [unit]indicated \Box \Box 2^{nd} indication (if applicable) \Box \Box Error [unit] \Box \Box \Box Relative error [%] E_i \Box \Box Performance \Box \Box Pass \Box \Box Tnom = +20 °CLevel #1Level = \Box \Box Quantity [g/m ³] \Box \Box Relative humidity [g/m ³] \Box \Box Relative humidity [g/m ³] \Box \Box Relative humidity [s] \Box \Box $T_{nom} = +20 °C$ Level #1 \Box \Box \Box $T_{nom} = +20 °C$ Level # \Box Relative humidity [g/m ³] \Box \Box Relative humidi								
Fail \Box \Box \Box $T_{ab} = +55$ °CLevel #123High limitLevel = \Box \Box Absolute humidity [g/m³] \Box \Box Quantityreference \Box \Box [unit]indicated \Box \Box $Quantity$ reference \Box \Box $[unit]$ indicated \Box \Box 2^{nd} indication (if applicable) \Box \Box Error [unit] \Box \Box \Box Relative error [%] E_i \Box \Box MPE [%] \Box \Box \Box Pass \Box \Box \Box Fail \Box \Box \Box $T_{nom} = +20 °C$ Level # 1 2 3 Relative humidity [g/m³] \Box \Box \Box Quantityreference \Box \Box \Box Relative humidity [β /l \Box \Box \Box Z^{nd} indication (if applicable) \Box \Box \Box $Error [unit]Indicated\Box\BoxRelative error [\%] E_i\Box\Box\BoxRelative error [\%] E_i\Box\Box\BoxRelative error [\%] E_i\Box\Box\BoxRelative error [\%] E_i\Box\Box$	performance	Dass	Г	7		1		
$T_{ab} = +55 \ ^{\circ}C$ High limitLevel #123Absolute humidity [unit]Icevel =						_		
High limitLevel =Image: constraint of the second se						_		
Absolute humidity $[g/m^3]$ Image: constraint of the system o]	1	2		3	
Quantity [unit]reference indicatedImage: constraint of the second secon								
[unit]indicatedImage: constraint of the second constraint of								
2^{nd} indication (if applicable)Image: constraint of the system of the								
Error [unit]Image: constraint of the second se								
Relative error [%] E_i Image: Constraint of the second seco		f applicable)						
MPE [%] \Box \Box \Box \Box \Box \Box \Box Functional performancePass \Box \Box \Box Pass \Box \Box \Box \Box Fail \Box \Box \Box $T_{nom} = +20 ^{\circ}C$ = Reference:Level # 1 2 3 $=$ Reference:Level = \Box \Box \Box Absolute humidity [g/m³] \Box \Box \Box \Box Quantity [unit]reference \Box \Box \Box 2^{nd} indicated \Box \Box \Box \Box 2^{nd} indication (if applicable) \Box \Box \Box Error [unit] \Box \Box \Box \Box Relative error [%] E_i \Box \Box \Box MPE [%] \Box \Box \Box \Box Functional performance \Box \Box \Box Pass \Box \Box \Box	Error [unit]							
Functional performancePassImage: Constraint of the sector of	Relative error [%	$[b] E_i$						
performanceImage: constraint of the second sec	MPE [%]				0.5 ; 🗖 1.0 ; 🛙	□ 1.5 ; □ 2.5	5 %	
Pass \Box \Box \Box Fail \Box \Box $T_{nom} = +20 \ ^{\circ}C$ Level #123 $= Reference:$ Level = \Box \Box \Box Absolute humidity [g/m³] \Box \Box \Box \Box Relative humidity [%] \Box \Box \Box \Box Quantityreference \Box \Box \Box [unit]indicated \Box \Box \Box 2^{nd} indication (if applicable) \Box \Box \Box Error [unit] \Box \Box \Box \Box MPE [%] \Box \Box \Box \Box Functional performance \Box \Box \Box Pass \Box \Box \Box	Functional							
Fail \Box \Box \Box $T_{nom} = +20 ^{\circ}C$ Level #123 $= Reference:$ Level =Absolute humidity [g/m³] </td <td>performance</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td>	performance							
$T_{nom} = +20 ^{\circ}C$ Level #123= Reference:Level =Absolute humidity [g/m³] </td <td></td> <td>Pass</td> <td></td> <td></td> <td>Ľ</td> <td>]</td> <td></td> <td></td>		Pass			Ľ]		
$T_{nom} = +20 ^{\circ}C$ Level #123= Reference:Level =Absolute humidity [g/m³] </td <td></td> <td>Fail</td> <td></td> <td>]</td> <td></td> <td>]</td> <td></td> <td></td>		Fail]]		
= Reference:Level =Image: constraint of the symbol	$T_{\rm nom} = +20 \ ^{\circ}{\rm C}$		1	1	2	2	3	
Absolute humidity $[g/m^3]$ Image: constraint of the symbol o								
Relative humidity Quantity [mit]referenceIndicated $Quantity$ [mit]referenceIndicated 2^{nd} indication (if applicable)IndicatedError [unit]IndicatedRelative error [$\%$] E_i IndicatedMPE [$\%$]IndicatedFunctional performanceIndicatedPassIndicated								
Quantity [unit]referenceImage: constraint of the system 2^{nd} indicatedindicated 2^{nd} indication (if applicable)Image: constraint of the systemError [unit]Image: constraint of the systemRelative error [%] E_i Image: constraint of the systemMPE [%]Image: constraint of the systemFunctional performanceImage: constraint of the systemPassImage: constraint of the system								
[unit]indicatedImage: constraint of the symbol of t								
$\begin{array}{c c c c c c c c c c c c c c c c c c c $								
Error [unit]Image: Constraint of the second se								
Relative error [%] E _i Image: Constraint of the system Image: Constraint of the system MPE [%] Image: Constraint of the system Image: Constraint of the system Image: Constraint of the system Functional performance Image: Constraint of the system Image: Constraint of the system Image: Constraint of the system Pass Image: Constraint of the system Image: Constraint of the system Image: Constraint of the system								
MPE [%] 0.5 ; 1.0 ; 1.5 ; 2.5 % Functional performance 2.5 % Pass 0								
Functional performanceImage: Constraint of the second sec	_	oj <i>L</i> i						
performancePassImage: Constraint of the second secon				Ц	∪.⊃;⊔1.0;L	⊔ 1.5 ; ⊔ 2.5) %	
Pass D D								
	performance	D				1		
		Fail			L]		
Observations	Observations							
					•			
Result Pass 🗆 Fail D	Result				P	ass 🗆	I Fail 🗆	

OIML	Test conditions					Observer name:
R 80-2			Actua	l level		
Sub. 5.4.2	Level			ing level		
[unit]	Date:		Start	Stop		
\square [mm];	Time:		Start	ыор		Specimen:
\Box [cm];	Ambient tempera	ture	°C	°C		Specificii.
$\square[m]$	Initial pressure	luie	C	C		
$T_{\rm nom} = +20 ^{\circ}{\rm C}$		1		2		2
		1		2		3
= Reference:	Level =					
Absolute humid						
Quantity	reference					
[unit]	indicated					
2 nd indication (if applicable)					
Error [unit]						
Relative error [9	%] <i>E</i> _{ii}					
MPE [%]).5 ; □ 1.0 ; □	」1.5;□2.5	5 %
Functional						
performance					_	
	Pass				-	
	Fail					
$T_{\rm al} = -25 ^{\rm o}{\rm C}$	Level #	1		2		3
Low limit	Level =					
Quantity	reference					
[unit]	indicated					
2 nd indication (i	if applicable)					
Error [unit]						
Relative error [9	\mathcal{E}_i					
MPE [%]).5 ; □ 1.0 ; □	□ 1.5 ; □ 2.5	5 %
Functional					-	
performance						
•	Pass]	
	Fail]	
$T_{\rm nom}$ = +20 °C	Level #	1		2		3
= Reference:	Level =			_		
Absolute humid						
Quantity						
[unit]	indicated					
2^{nd} indication (i						
Error [unit]						
Relative error [9	$K_{1} E_{1}$					
MPE [%]).5 ; □ 1.0 ; □		5 %
Functional				л.э , ш 1.0 ; L	⊔ 1.J , ⊑ 2.J	/0
performance						
performance	Decc				1	
	Pass					
Observations	Fail			L	I	
					_	
Result				P	Pass E	I Fail □

F.6.2 Static temperature test (influence of cold)

-	- · · ·						Ohaamuu		
OIML			conditions				Observe	r name:	
R 80-2	Level 🗖	Actual level	1						
Sub.5.4.3		Simulating le		1	<u>a</u>				
[unit]		Sta	rt		Stop		Specime	en:	
\square [mm];	Date:						$T_{\rm ah} =$		55 °C
\Box [cm];	Time:						$T_{\rm al} =$		25 °C
□[m]									
First cycle	Cycle phase	initi	ial	ri	se to T _{ah}		s	tabilize	
	Level =								
Test	start [°C]								
temperature	stop [°C]								
Relative	start [%]								
humidity	stop [%]								
Time	Start	h		$t_{\rm b} =$	h			h	
	Stop (t_s)	h	$= t_{\rm b}$		h			h	
	Required: $t_s =$			$t_{\rm b} + 3 {\rm h}$			$t_{\rm b} + 12$	h	
Quantity	reference								
[unit]	indicated								
2 nd indication	(if applicable)								
Error [unit]									
Relative error	[%] <i>E</i> _{ii}								
MPE [%]				0.5 ; 🗖 1.0); 🗆 1.5	; 🗆 2.5	5 %		
	Pass]						
	Fail]						
	Cycle phase	Lowerin	ng to T _{al}	5	stabilize			after	
	Level =		0						
Test	start [°C]								
temperature	stop [°C]								
Relative	start [%]								
humidity	stop [%]								
Time	Start	h			h			h	
	Stop (t_s)	h			h			h	
	Required: $t_s =$	$t_{\rm b} + (15 \div 18)$		$t_{\rm b} + 241$					
Quantity	reference	10 + (15 - 10	11)	10 1 2 1 1					
[unit]	indicated								
2^{nd} indication									
Error [unit]									
Relative error	[%] <i>F</i>								
MPE [%]				⊥ 0.5 ; □ 1.($) \cdot \Box 15$	· □ 2 4	5 0/4		
Fault limit [%]				E or E_{\min}	-	-			
Acts on fault		Yes		L OF Lmin No	winche		largest		
Significant fau	1+	Yes		No			+		
Observations	11	168		INU			1	I	
							<u>- 1 -</u>	· • 1	
Result					Pass] F	Fail	

F.6.3 Damp heat, cyclic (condensing)

	ition (randor	·	1			01		
R 80-2			est condition	IS		Observer r	name:	
Sub.5.4.4	Level \Box	Actual level						
[unit]		Simulating l	level	-				
\square [mm];	Date:			Start	Stop			
\Box [cm];	Time:					Specimen:		
$\square[m]$	Ambient ter			°C	°C	1 2)-150 Hz
	Relative hu	midity		%	%	Total RMS	S level 7	m/s ²
Vector		Before test	During test	After test	During test	After test	During test	After test
X-axis	level							
Quantity	reference							
[unit]	indicated							
Error [unit]								
Relative error [$[\%] E_{ii}$		Ei		Ei		Ei	
MPE [%]			I		1.0 ; □ 1.5 ; □	2.5 %		1
Functional					,			
performance								
1	Pass							
	Fail							
Y-axis	level							
Quantity	reference							
[unit]	indicated							
Error [unit]	Indicated							
Relative error [0/1 <i>E</i>		Ei		Ei		Ei	
MPE [%]	%] <i>L</i> ii		Li		$\frac{L_{i}}{1.0; \Box 1.5; \Box}$		Li	
Functional					1.0 , 🖬 1.3 , L			
performance								
performance	Daaa							<u> </u>
	Pass							
	Fail							
Z-axis	level							
Quantity	reference							
[unit]	indicated							
Error [unit]								
Relative error [$[\%] E_{ii}$		$E_{ m i}$		$E_{\rm i}$		Ei	
MPE [%]		ļ		$\Box 0.5; \Box$	1.0 ; 🗆 1.5 ; 🛙	2.5 %		
Functional								
performance								
	Pass							
	Fail							
Observations								
Result					Pass		Fail	

F.6.4 Vibration (random)

F.7 Disturbance and influence factor tests - Electrical tests

F.7.1 **RF** immunity (radiated electromagnetic fields)

			Test cor	oditions					Obs	erver nan	ne.
OIML			Actual level	lutions					003		lic.
R 80-2	Level		Simulating level	1					Snec	cimen:	
Sub.5.4.5			Simulating level	1						d strength	n 10 V/m
	Date:			Start			Stop			ell time	1 10 V/III
[unit]	Time:			Start			Stop		Dwe		5
□[mm];		at tommon			°C			°C	ſ_		MIL
□[cm];		nt tempera			°C				$f_1 =$		MHz
□[m]		emperatur e humidit			-C %			-C %	$f_{\rm h} =$		MHz
		e numidit				•				1.01	
	Phase		Initial		Dui	ring e	xposu	re		Afte	r
	Level =			-	_	_	_				
Quantity	referen										
[unit]	indicate										
2 nd indication	(if applic	able)									
Error [unit]											
Relative error	$[\%] E_{ii}$					0 -	117		<i></i>		
MPE [%]				□ 0.5	5;□1	.0;∟	11.5;	□ 2.5	%		
	Pass										
	Fail										
Observed faul	ts during	g exposui									
Fault limit [%]			$0.2 \cdot MPE$ or $E_{\rm min}$								
Frequency			Fault/Devia	ation		Signif	ficant			Acts on	fault
MHz					Yes		N			Yes	No
]			
]			
]			
]			
]			
]			
]			
]			
							Ľ]			
]			
							Ľ]			
							Ľ]			
Observations	•		•								
Result							ass				

OIML		Т	est conditions RF	⁷ current inje	ectior	1		Obs	erver nam	ne:
R 80-2	Level		Actual level							
Sub.5.4.6	Level		Simulating level	l				Spec	cimen:	
			_					RF	voltage	10 V _{e.m.f} .
[unit]	Date:			Start			Stop		ell time	S
□[mm];	Time:									
□[cm];	Ambien	nt temperat	ure		°C		°($f_1 =$		MHz
[[m]		e humidity			%		%	$f_h =$		MHz
	Phase	ž	Initial		Dui	ring e	exposure		Afte	
	Level =	-				0				
Quantity	reference									
[unit]	indicate									
2 nd indication (
Error [unit]										
Relative error [%] <i>E</i> ii									
MPE [%]				□ 0.5 :	□ 1	.0 : 🗆] 1.5 ; □ 2.:	5 %		
	Pass			,		,	,			
	Fail									
Observed faul	ts during	z exposure	<u>,</u>							
Fault limit [%]			$0.2 \cdot MPE$ or $E_{\rm mi}$	" (whichever	r is tł	ne lar	gest)			
Frequency	Cable e	exposed	Fault/Devia				ficant		Acts on	fault
MHz	cubie e	mposed	T dury D C Via		Yes	<u> </u>	No	, v	Yes	No
						5				
								-		
Observations			1	I				I	<u> </u>	
o o o o o o o o o o o o o o o o o o o										
							1			
Result						P	ass E		Fail	

F.7.2 RF immunity (common mode currents generated by radio frequency electromagnetic fields)

OIML			7	Fest cond	itions				Obse	erver nam	e:
R 80-2			Actual le								
Sub.5.4.7	Level		Simulati						Spec	imen:	
540.51117	Date:			8	Star	t	Stop		<u> </u>	charges :	
[unit]	Time:					-	I		Note		
□[mm];		nt temperati	ure			°C			conta		6 kV
□[cm];		e humidity				%			air		8 kV
□[m]		<u> </u>									
	Phase			Initial		Du	ring exposi	ıre		After	•
	Level =	-					<u> </u>				
Quantity	referen	ce									
[unit]	indicate										
2 nd indication											
Error [unit]		,									
Relative error	$[\%] E_{ii}$										
MPE [%]					$\Box 0.5$	5;□1	.0; 🗆 1.5;	□ 2.5	%		
	Pass										
	Fail										
Observed faul	ts durin	g exposure									
Fault limit [%]				E or E_{\min}	(whiche	ver is tl	he largest)				
Exposed	Dischar	rge type			Fault/			ficant		Acts or	n fault
surface		• • • •		D	eviation	I	-				
	Air	Contact	Level				Yes	No		Yes	No
Observations											
Result							Pass			Fail	

F.7.3 Immunity to electrostatic discharges

		Test co	nditions			Observer na	me:
OIML	. . 🗆	Actual level					
R 80-2	Level	Simulating leve	1			Specimen:	
Sub.5.4.8		0.000				Fieldstrengt	h A/m
	Date:		Start	Stop		Dwell time	s
[unit]	Time:		2000	5.00		2	5
□[mm];	Ambient temper	ature	°C		°C	$f_1 =$	50/60 Hz
\Box [cm];	F				-	<i>J</i> 1	
□[m]	Relative humidi	ty	%		%		
	Phase	Initial	Du	ring exposu	ire	Aft	er
	Level =						
Quantity	reference						
[unit]	indicated						
2 nd indication (if applicable)						
Error [unit]							
Relative error [%] E _{ii}						
MPE [%]				1.0;□1.5;	□ 2.5	%	
	Pass						
	Fail						
Observed fault	ts during exposu	re					
Fault limit [%]		$0.2 \cdot MPE$ or $E_{\rm m}$	in (whichever is t	he largest)			
		Fault/Devia	ation	Significant		Acts or	n fault
Exposure	Fieldstrength		Ye	s N	lo	Yes	No
Continuous	30 A/m						
Short (1-3 s)	300 A/m						
Observations							
Result				Pass		Fail	

F.7.4 Immunity to power frequency magnetic fields

[
OIML			Test con	nditions				Ob	server nam	e:
R 80-2	Level		Actual level							
Sub.5.4.9	Lever		Simulating leve	1				Spe	cimen:	
[unit]				•						
\square [mm];	Date:			Start		Stop		Lev	vel	1 kV
\Box [cm];	Time:									
$\square[m]$		nt temperat			°C		°C	Rep	petition:	5 kHz
		e humidity			%		%			
	Phase		Initia	1	Dur	ing exposu	ıre		After	•
	Level =									
Quantity	referen									
[unit]	indicat									
2 nd indication	(if applic	able)								
Error [unit]										
Relative error	[%] <i>E</i> _{ii}									
MPE [%]				$\Box 0.$	5;□1.	$0; \Box 1.5;$	□ 2.5	%		
	Pass									
	Fail									
Observed fau										
Fault limit [%]	$0.2 \cdot MPE$	or E_{\min} (whichev		rgest)					
			Fault/Deviat	ion		0	ficant		Acts of	
Line	Pol.					Yes	No		Yes	No
Port 1 ^(*)	↑□									
	\downarrow									
Port 2 ^(*)	↑□									
	\downarrow									
Port 3 ^(*)	↑□									
	\downarrow									
Port 4 ^(*)	↑□									
	\downarrow									
^(*) Description	of the	Observati	ons							
Ports:										
Port 1:										
Port 2:										
Port 3:										
Port 4:										
Result						Pass			Fail	

F.7.5 Bursts on signal data and control lines

ODVI			Test condi	tions		Obser	ver nam	٥.		
OIML R 80-2			Actual level	00301		с.				
K 80-2 Sub.5.4.10	Level		Simulating level				Specimen:			
[unit]	Date:		Sinulating R	Start	Stop	Speen	incn.			
$\square[mm];$	Time:			Start	Btop	Nomi	nal - U	-(U)	$(1 + U_{nom2})/2$	
\Box [cm];		nt tempera	turo	°C	٥(digh = 0		+10%	
$\square[m]$		re humidit		<u> </u>	9	-	ow =			
						_			- 13 %	
Reference:	Voltag		Nominal	High	Nominal	Lo	W	Nominal		
	Level									
Quantity	Refere									
[unit]	Indicat	ted								
Error [unit]										
Relative error [%]									
MPE [%]					.5; 🛛 1.0;	\Box 1.5;	□ 2.5 9	%		
Functional										
performance										
	Pass]			
	Fail									
Observations										
Result						Pass		Fail		

F.7.6 Influence of AC mains voltage variations

OIML					Observer name:						
R 80-2		× 1		Test con Actual level							
Sub.5.4	.11	Level		Simulating level							
[unit]		Date:		Start Stop					Spe	ecimen:	
[mm]	;	Time:					1				
□[cm];		Ambien	t temperat	ture °C				°C	Lin	e to line	1 kV
[[m]			humidity			%		%	Lin	e to earth	2 kV
		Phase		Initial		Du	ring expos			Afte	r
		Level =					<u> </u>				
Quantit	ty	Referen									
[unit]	•	Indicate	ed								
	ication ((if applic									
Error [unit]		,								
	e error [$[\%] E_{ii}$									
MPE [9					□ 0.5	5;□1	.0; 🗆 1.5;	□ 2.5	%		
_	-	Pass					· · ·				
		Fail									
Observ	ved faul	ts after e	exposure		•						
	mit [%]		•	$0.2 \cdot MPE$ or $E_{\rm m}$	in (whiche	ever is t	the largest)				
Phase a					eviation			ficant	Acts on		n fault
0°	90°	180°	270°				Yes	No		Yes	No
	Line	to line									
3x↑∎											
	3x ↑ ■										
		3x ↑ ■									
			3x ↑ ■								
3x ↓∎											
	3x ↓■										
		3x ↓■									
			3x ↓■								
	Line	to earth									
3x ↑ ∎											
	3x ↑ ∎										
		3x ↑ ■									
			3x ↑ ∎								
3x ↓∎											
	3x ↓∎										
		3x ↓■									
			3x ↓∎								
Observ	ations										
Result							Pass			Fail	

F.7.7 Immunity to surges on AC mains power lines

-	•	Test cond							
OIML			Observer na	me:					
R 80-2	Level	Actual level							
Sub.5.4.12		Simulating level							
	Date:		Start		Stop		Specimen:		
[unit]	Time:						Repetition:	10 times	
□[mm];	Ambient temperat	ure	°C				Intervals:	10 s	
□[cm];	Fluid temperature		°C			°C			
□[m]	Relative humidity	y %				%			
	Phase	Initial	Dı	ıring	exposu	ire	After		
	Level =								
Quantity	Reference								
[unit]	Indicated								
2 nd indication (
Error [unit]									
Relative error [[%] <i>E</i> ii								
MPE [%]				1.0 : [$\Box 1.5:$	$\square 2.5$	%		
	Pass			,	_ 1.5 ,	_ 2.5		1	
<u> </u>	Fail								
Observed feed	ts during exposure						E		
	is during exposure		(la	· 41• • 1					
Fault limit [%]	Duritur	$0.2 \cdot MPE$ or $E_{\rm min}$					A	. C. 14	
Reduction to	Duration	Fault/Deviat	10n	Sign	ificant		Acts on fault		
[% U _{nom}]	[cycles]		N N				V	N.	
0	0.5			es	N		Yes	No	
0	0.5							<u> </u>	
0	1								
40	10 / 12								
70	25 / 30								
80	250 / 300				C				
0	250 / 300		E						
Observations									
Result				I	Pass		Fail		

F.7.8 Immunity to AC mains voltage dips and short interruptions

			Test con	ditions				Ob	server nam	e:
OIML	. .		1000 001					201		
R 80-2	Level		Simulating Leve	l				Spe	cimen:	
Sub.5.4.13	Cable:							- 1		
[unit]	Date:			Start		Stop				
\Box [mm];	Time:							Lev	vel	2 kV
\Box [cm];		nt temperat	ure		°C		°C		petition:	5 kHz
[[m]		e humidity			%		%			
	Phase		Initia		Dur	ing exposi	ire		After	•
	Level =	=			2002					
Quantity	referen									
[unit]	indicat									
2 nd indication										
Error [unit]										
Relative error	· [%] E _{ii}									
MPE [%]				□ 0.	5;□1.	0; 🗆 1.5;	□ 2.5	%		
	Pass									
	Fail									
Observed fau	ilts during	g exposure)							
Fault limit [%			or E_{\min} (whicheve	er is the la	rgest)					
			Fault/Deviati			Signi	ficant		Acts of	n fault
Line	Pol.					Yes	No)	Yes	No
phase	↑□									
	\downarrow									
neutral	↑□									
	↓□									
Protective	↑□									
earth	↓□									
Port 1 ^(*)	↑□									
	\downarrow									
Port 2 ^(*)										
	\downarrow									
Port 3 ^(*)	$\uparrow \Box$									
	\downarrow									
Port 4 ^(*)										
-	\downarrow									
(*) Description		Observatio	ons						_	
Ports:										
Port 1:										
Port 2:										
Port 3:										
Port 4:						-		1		
Result						Pass			Fail	

F.7.9 Immunity to bursts on AC mains power lines

OIML			Test condi	tions		Observer name:					
R 80-2	T 1		Actual level								
Sub.5.4.14	Level		Simulating le								
[unit]	Date:			Start	Stop						
□[mm];	Time:					Specin	nen:				
□[cm];		nt tempera		°C	°						
□ [m]	Relativ	e humidit	у	%	9	ó					
Reference:	Voltag	je	Nominal	$U_{ m bmin}$	$0.9U_{ m bmin}$	Nomi	nal	$U_{ m bmin}$	$0.9U_{ m bmin}$		
	Level										
Quantity	Refere										
[unit]	Indicat	ted									
Error [unit]											
Relative error [%]										
MPE [%]				$\Box 0.5; \Box 1.0; \Box 1.5; \Box 2.5 \%$							
Functional											
performance											
	Pass										
	Fail										
Observations											
Result						Pass		Fail			

F.7.10 Influence of low voltage of internal battery

OIML			Test condi	Observer name:						
R 80-2	Level		Actual level							
Sub.5.4.15.1	Level		Simulating 1	evel			Specimen:			
[unit]	Date:			Start	Stop	Battery vol	tage 🛛			
□[mm];	Time:					Nominal	12 V	24 V		
□[cm];	Ambie	nt tempera	ture	°C	°C	High	16 V	32 V		
□[m]	Relativ	e humidity	/	%	%	Low	9 V	16 V		
Reference:	Voltag	e	Nominal	High	Nominal	Low	Nominal			
	Level			6						
Quantity	referer	nce								
[unit]	indicat	ed								
Error [unit]										
Relative error [%]									
MPE [%]					0.5 ; 🗆 1.0 ;	□ 1.5 ; □ 2.	5 %			
Functional										
performance										
	Pass									
	Fail									
Observations										
Result						Pass	□ Fail			

F.7.11 Influence of vehicle battery voltage variations

OIML			Test cond	ditions					Obse	rver nam	e:
R 80-2	Loval		Actual level								
Sub.5.4.15.2	Level		Simulating level						Repe	tition:	times
[unit]	Date:			Start			Stop		Speci	men:	
□[mm];	Time:								Nom	battery	🗆 12 V
□[cm];		it temperat			°C			°C	volta	ge	🗆 24 V
□[m]	Relative	e humidity			%			%			
	Phase		Initial		Du	ring	exposu	re		After	•
	Level =										
Quantity	referen										
[unit]	indicate										
2 nd indication (if applic	able)									
Error [unit]											
Relative error [%] <i>E</i> ii										
MPE [%]				0.5	; 🗆 1	.0; C	□ 1.5;	□ 2.5	%		
	Pass										
	Fail										
Observed faul	ts during	g exposur	е								
Fault limit [%]			$0.2 \cdot MPE$ or $E_{\rm min}$	in (whiche	ver is	the la	argest)				
Nominal	12 V	24 V	Fault/Deviat	tion		Signi	ficant			Acts on f	ault
Test pulse	Pulse	voltage			Ye	s	N	0		es	No
		[V]									
2a	+50	+50					Γ]	Γ]	
2b	+10	+20					Ľ		Ľ		
3a	-150	-200					Ľ]	Ľ		
3b	+100	+200							Ľ		
Observations											
Result						F	Pass			Fail	

F.7.12 Immunity to electrical transients along supply lines

	·		8					
OIML			Observer nat	me:				
R 80-2	Level		Actual level					
Sub.5.4.15.3			Simulating level				Repetition:	times
[unit]	Date:			Start		Stop	Specimen:	
□[mm];	Time:						Nom. batter	
□[cm];		nt temperat			С	°C	0	🗆 24 V
□[m]		e humidity			%	%		
	Phase		Initial	I	Ouring	g exposure	Aft	er
	Level =							
Quantity	referen							
[unit]	indicate							
2 nd indication (if applic	able)						
Error [unit]								
Relative error [%] <i>E</i> _{ii}							
MPE [%]				□ 0.5 ; □	11.0;	□ 1.5 ; □ 2.5		
	Pass							
	Fail							
Observed faul	ts during	g exposure	9					
Fault limit [%]			$0.2 \cdot MPE$ or $E_{\rm r}$					
Nominal	12 V	24 V	Fault/Deviation Signific			nificant	Acts or	ı fault
Test pulse		voltage			ſes	No	Yes	No
		, [V]						
a	-60	-80						
b	+40	+80						
Observations								
Result						Pass C	l Fail	

F.7.13 Immunity to electrical transients along other than supply lines